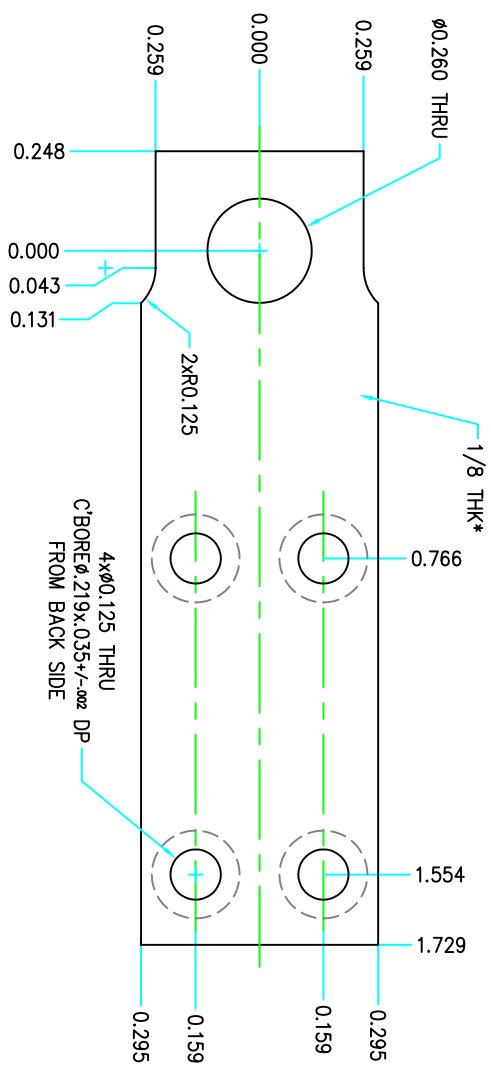
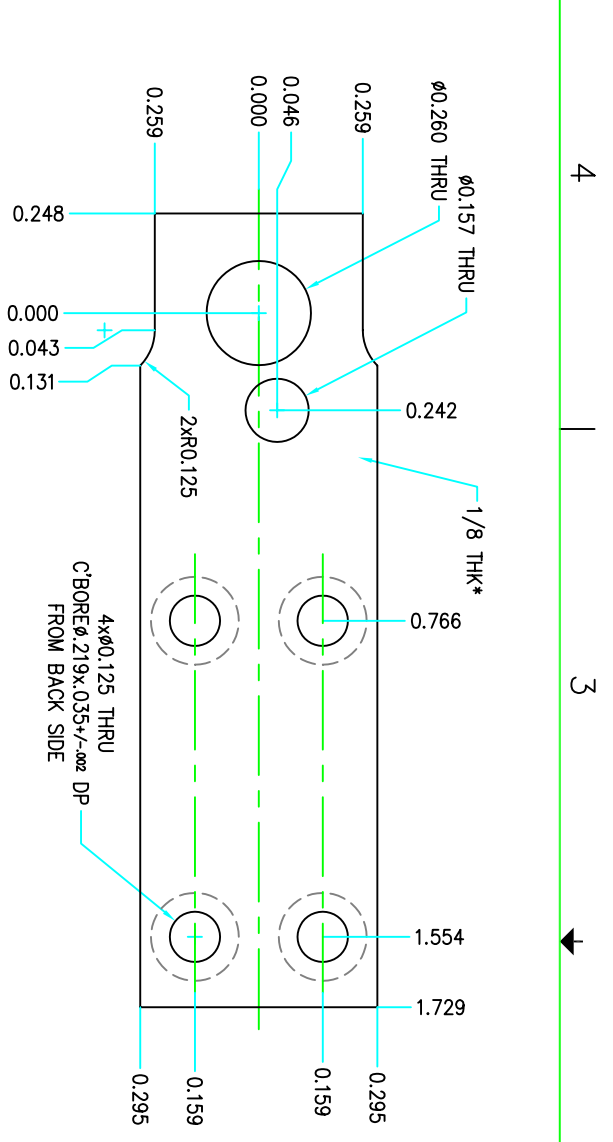


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



POS. 2	1/RIN#	PLATE	VESPEL SP-1	1/8" SHEET STOCK

PNL/REF #	QTY.	U.M.	PART NAME	MATERIAL	1/8" SHEET STOCK

UNLESS OTHERWISE SPECIFIED:

- DIMENSIONS ARE IN INCHES.
- MACHINE SURFACES TO BE FLAT, SQUARE, PARALLEL & CONCENTRIC WITHIN .001 FOR 5 INCHES OR .001 TIR AS APPLICABLE.
- MARK ALL DETAILS (EXCEPT COMMERCIAL PARTS) WITH DIMS. & ITEM NUMBER.
- BREAK ALL SHARP CORNERS .004 x 45° CHAMFER.
- FILES SHOWN SHARP = .04 RAD.
- FILED SURFACES TO BE CLASS 2 THREAD, MIN DEPTH 1.5 x DIA.
- CHUNK BORED & REAMED HOLES 1/16 x 45°.
- CENTERS PERMISSIBLE.
- DO NOT SCALE DRAWING.
- ALL WELDING TO CONFORM TO LATEST A.W.S. STANDARD

PERMISSIBLE VARIATION IN INCH DIMENSIONS WITHOUT TOLERANCES		MACHINING TOLERANCES	
BELTOW 12	±0.10	DECIMAL PLACES	X & X.X
12 TO 60	±0.13	BELTOW 18	±0.015
60 TO 180	±0.20	18 TO 48	±0.030
OVER 180	±0.30	OVER 48	±0.045
ANGLE TOLERANCE	±0.5°	ANGLE TOLERANCE	±0.1°

DRAWING INFORMATION			
NEXT ASSY	QTY	NAME	DATE
DRAWN		ANDREY	07/08/09
CHECKED		H-W	
APPROVED			

TITLE: **CYLON ANODE SUPPORT PLATE**

PROJECT NUMBER: **100**

DRAWING NUMBER: **100**

SIZE: **C** SCALE: **2:1**

SHEET: **A** REVISION: **A**

* REFERENCE ONLY
NO LUBRICANT ALLOWED FOR MACHINING

