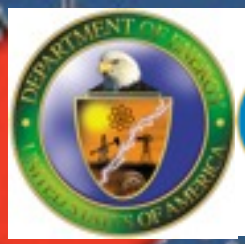
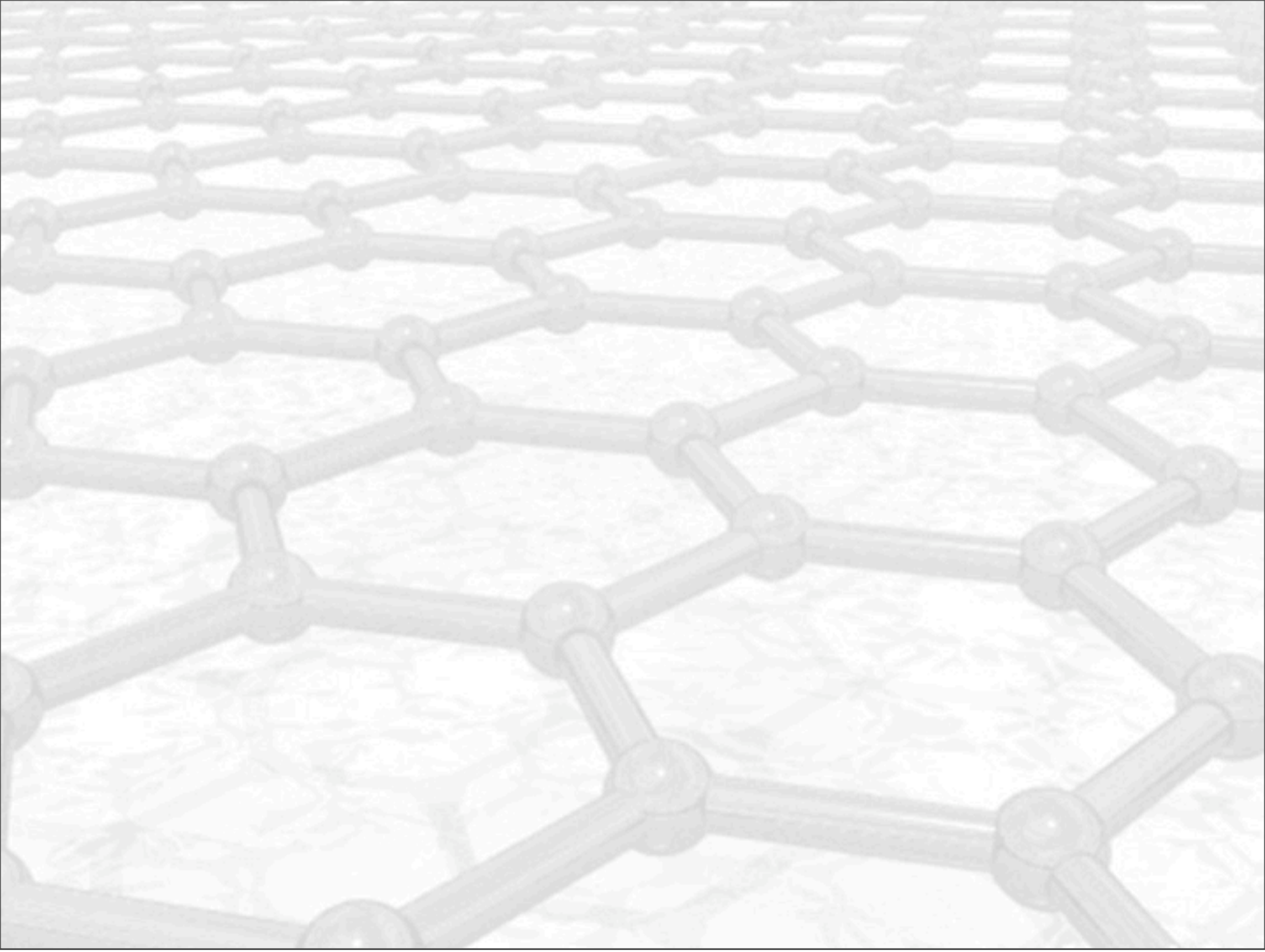
Antonio H. Castro Neto

Funding by:

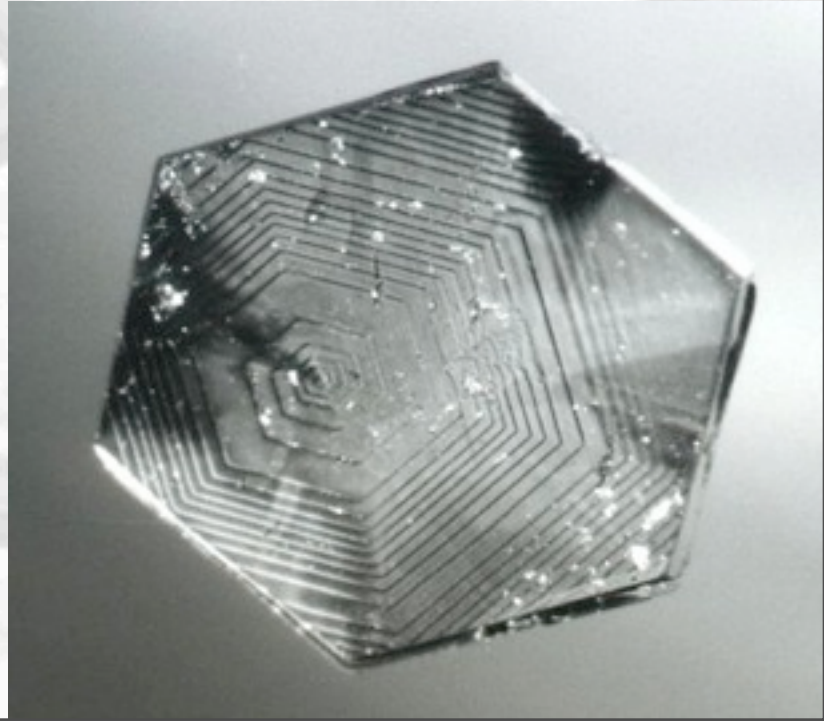


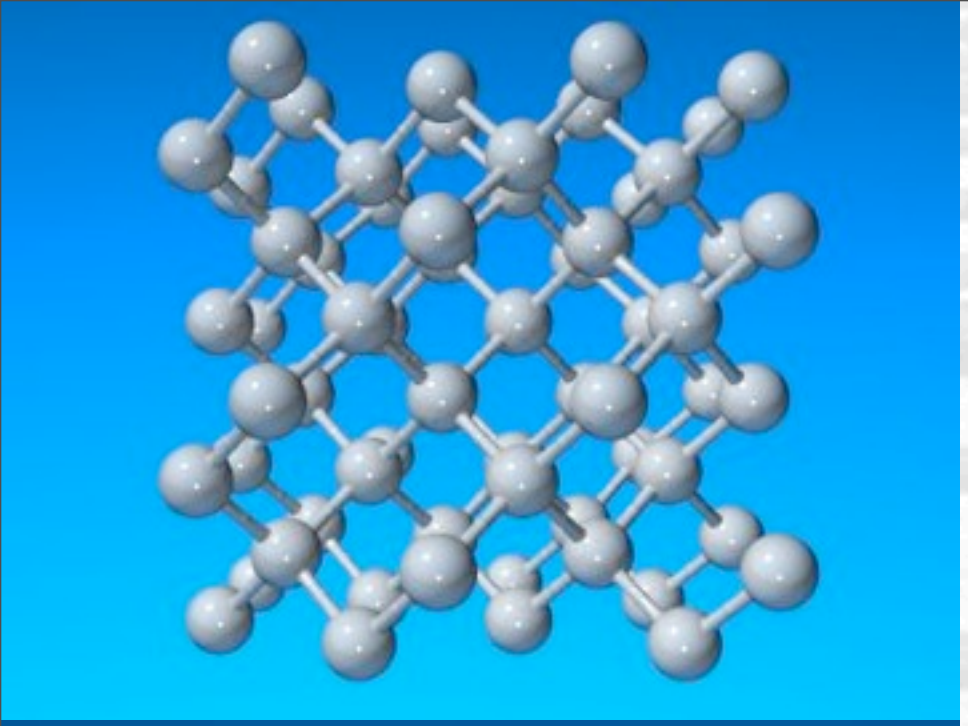
The carbon new age



Diamond

Graphite





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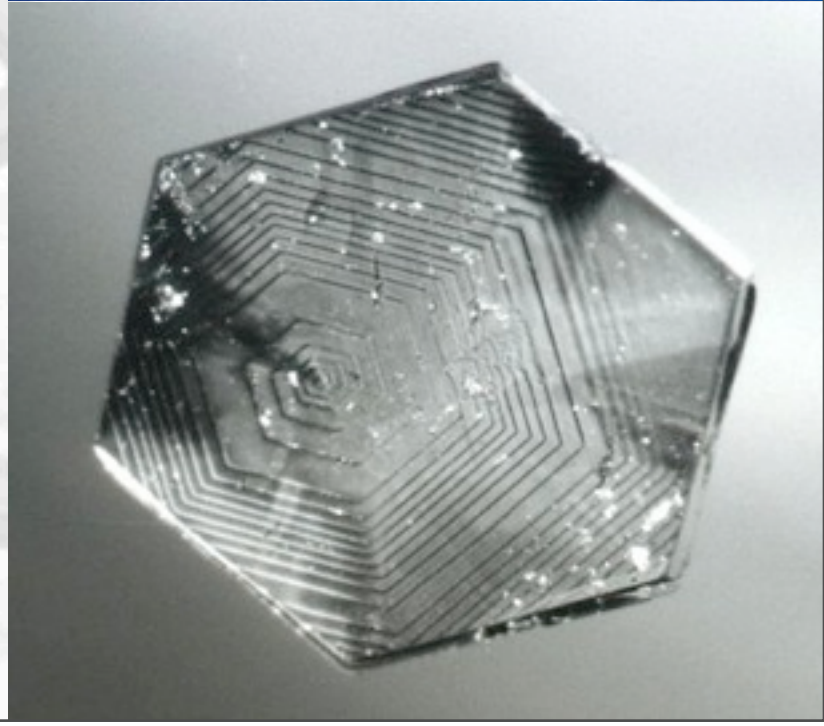

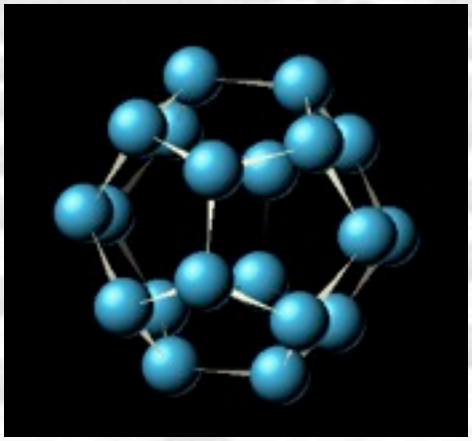

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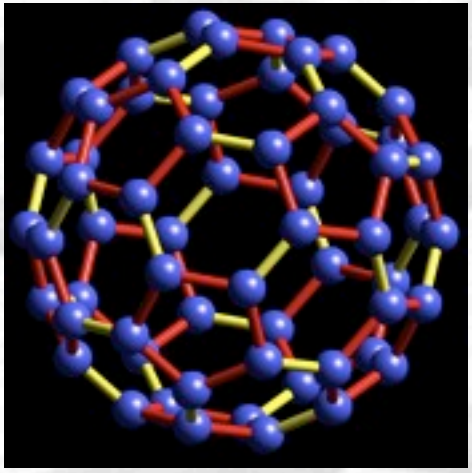
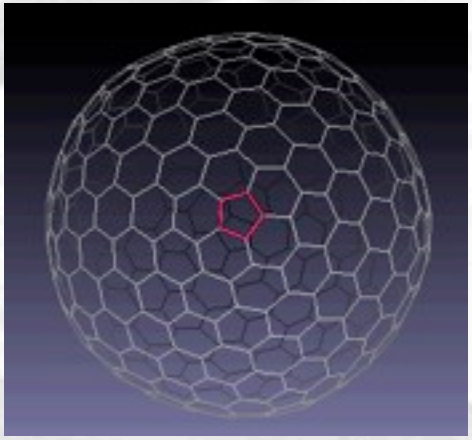


C60

Fullerenes or Buckyballs
zero dimensional



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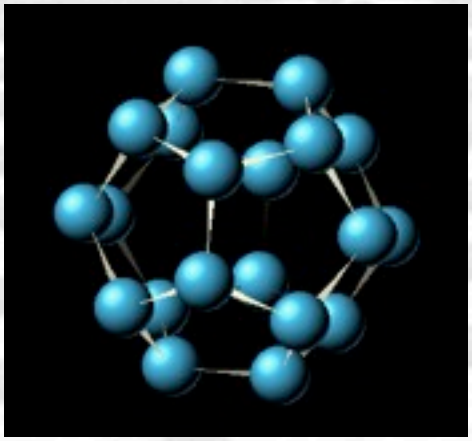

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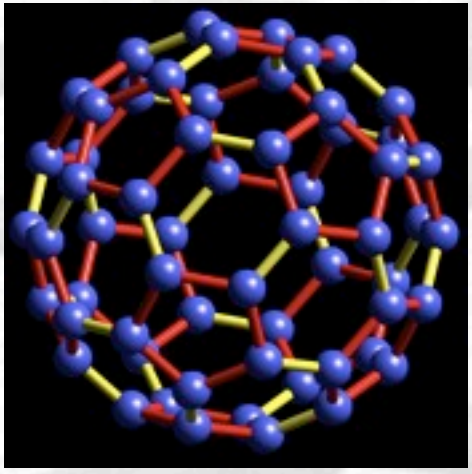

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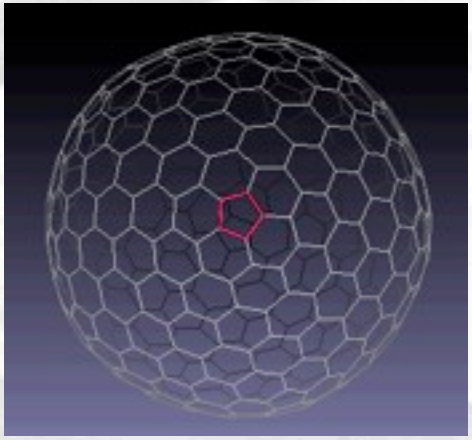

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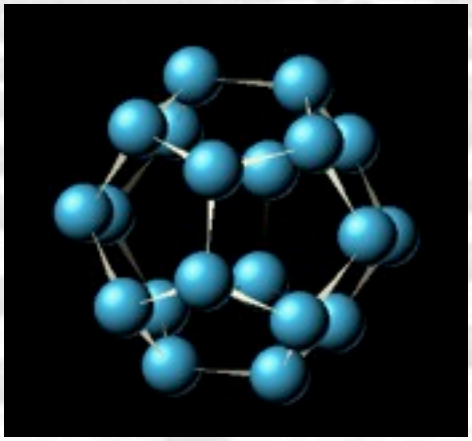
Fullerenes or Buckyballs
zero dimensional



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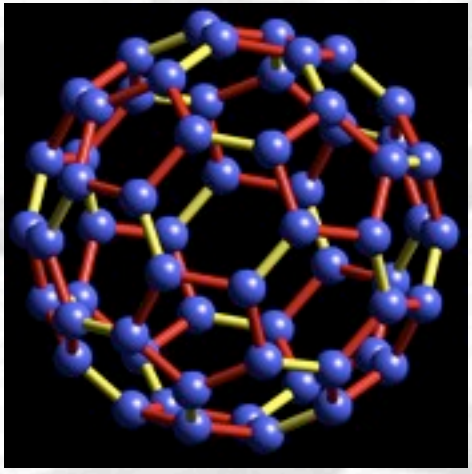
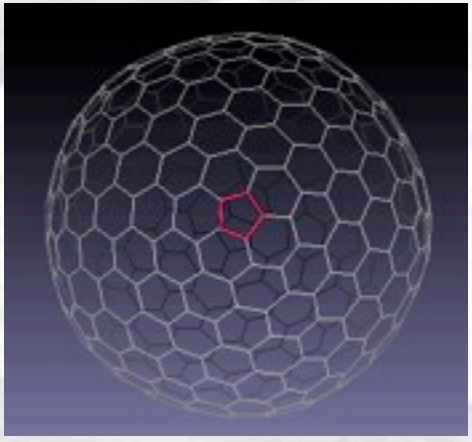


C60

Fullerenes or Buckyballs
zero dimensional



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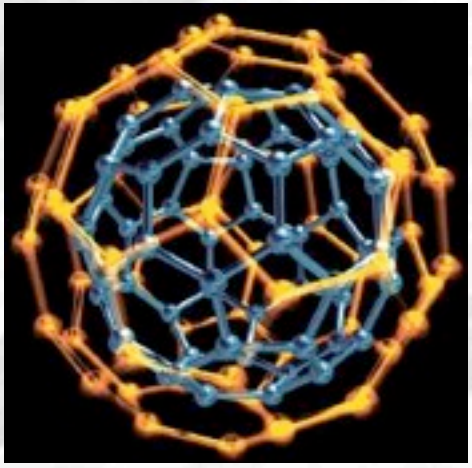

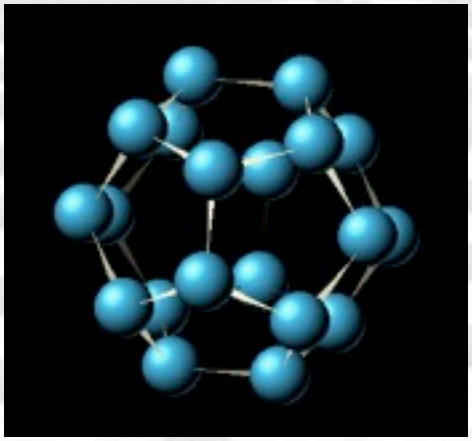

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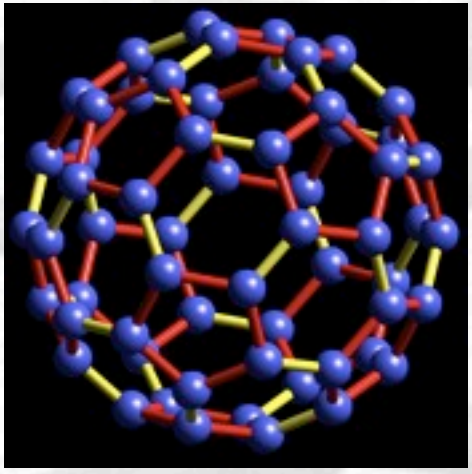
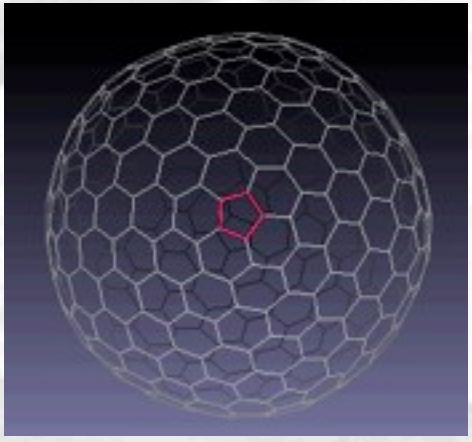


C60

Fullerenes or Buckyballs
zero dimensional



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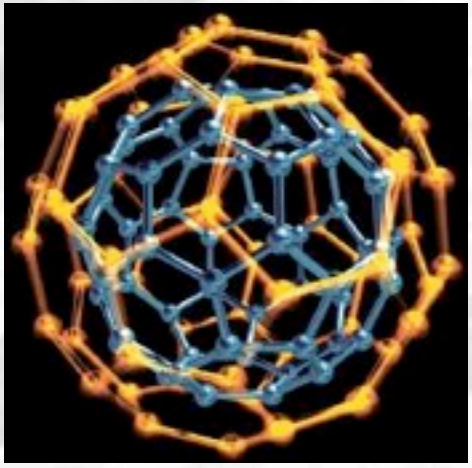
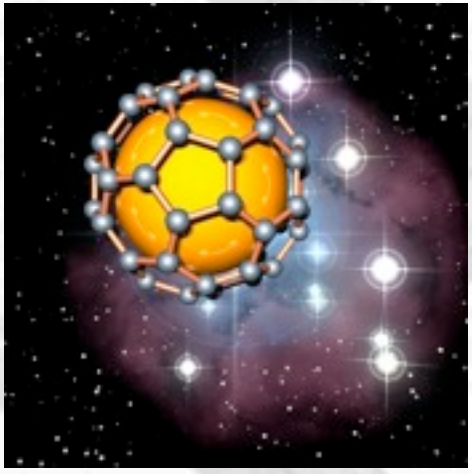
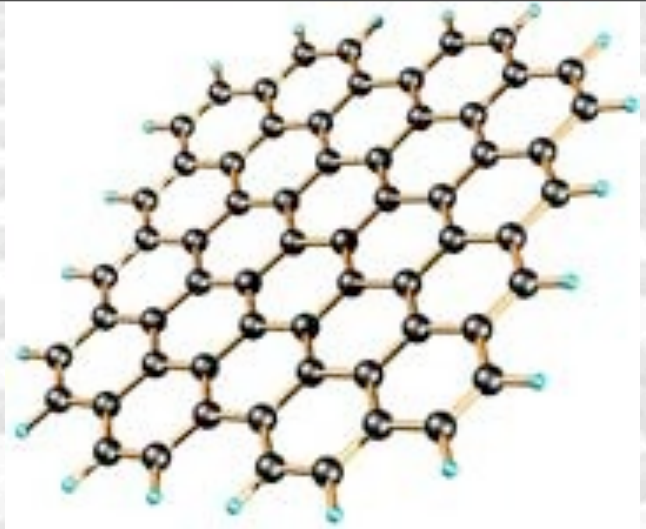
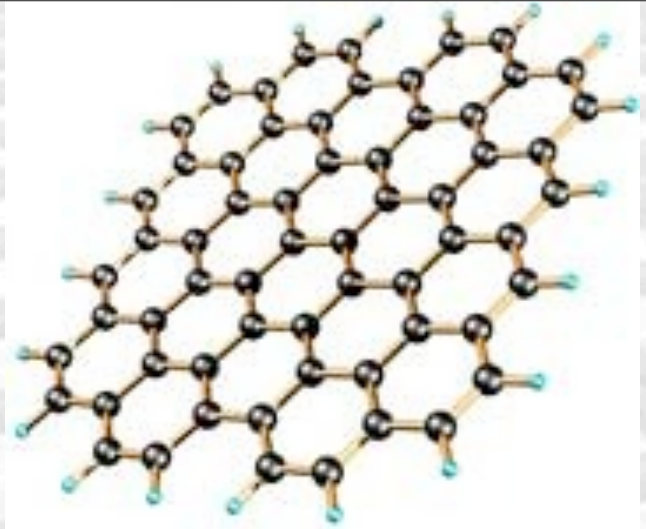




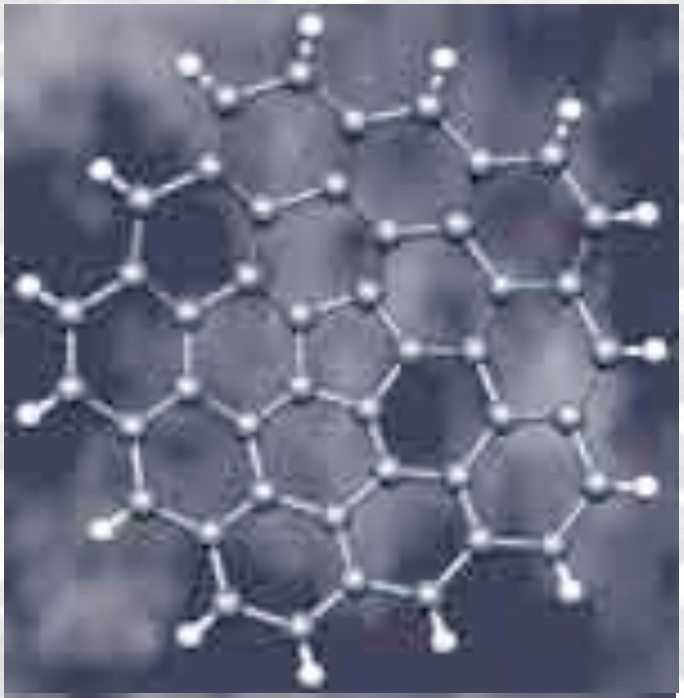
The making of a fullerene

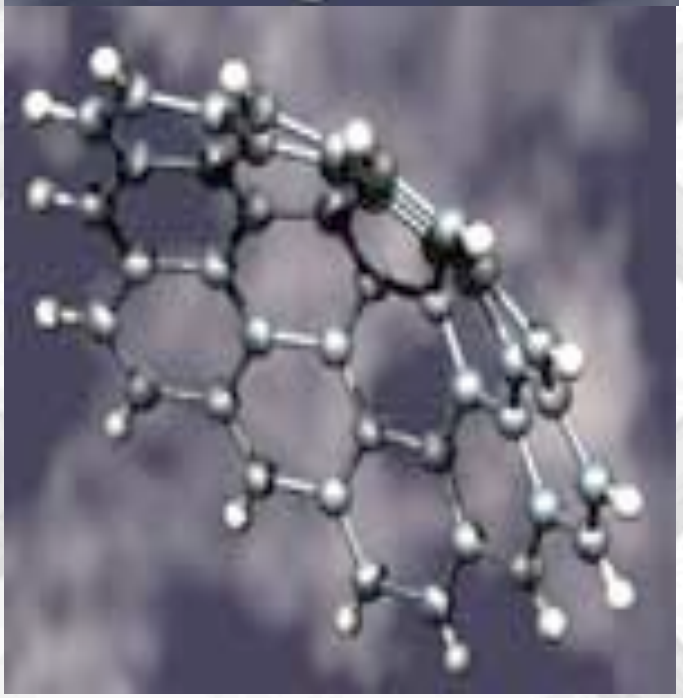


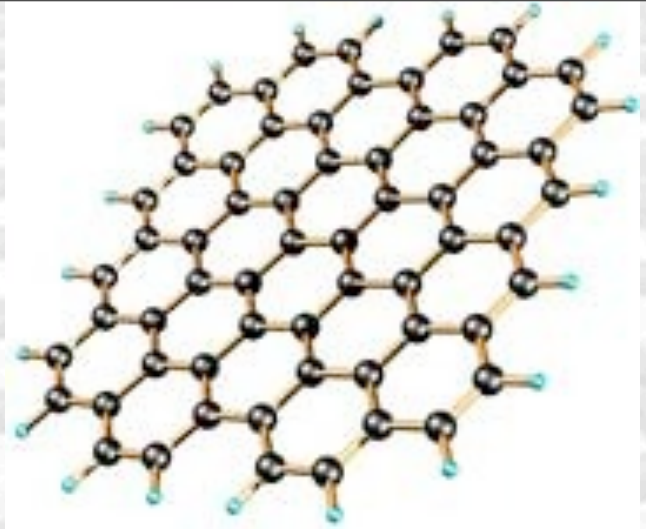
1. Take graphene



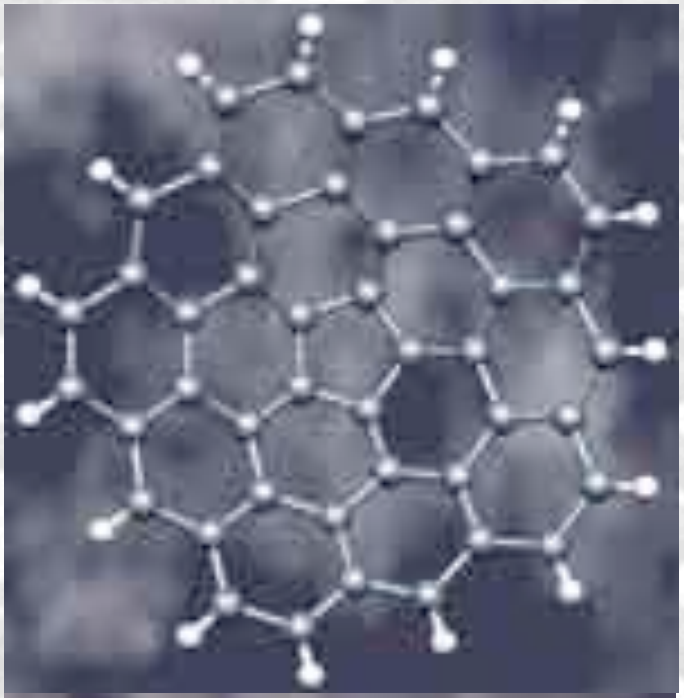
2. Add a pentagon

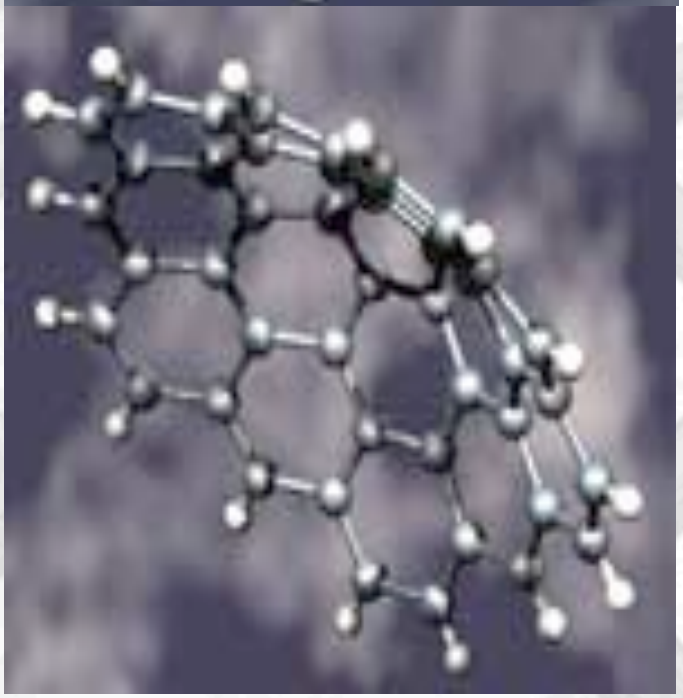


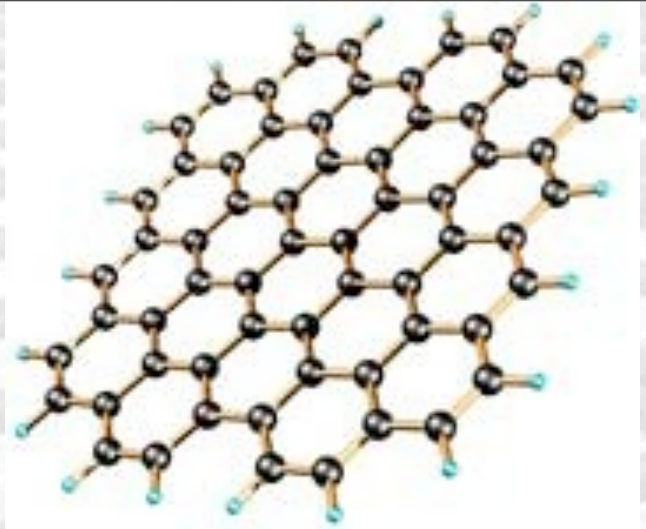




3. Add a few more!







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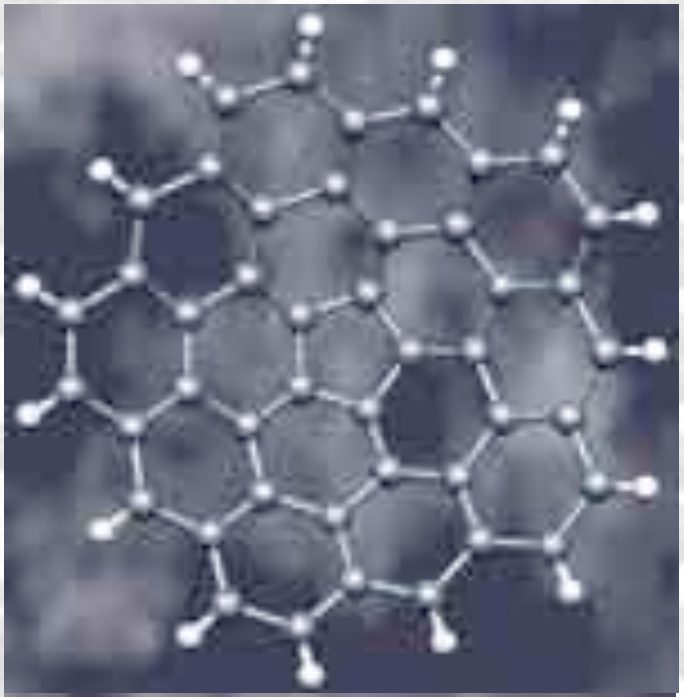
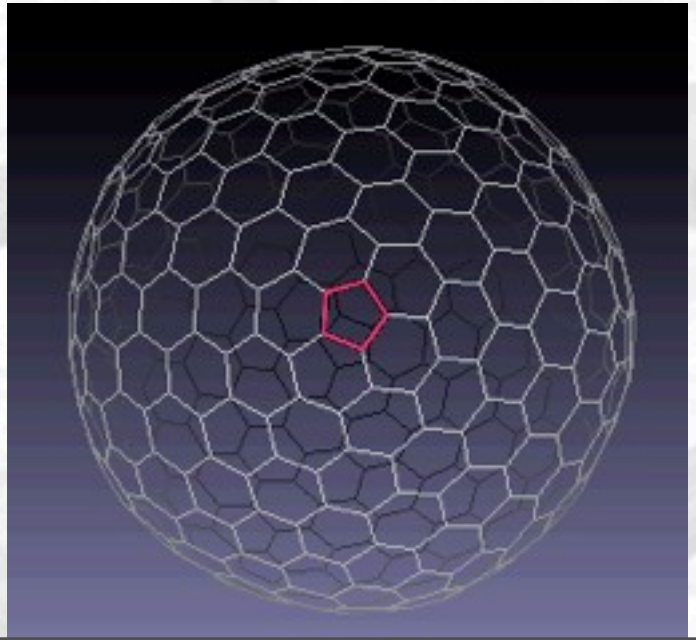
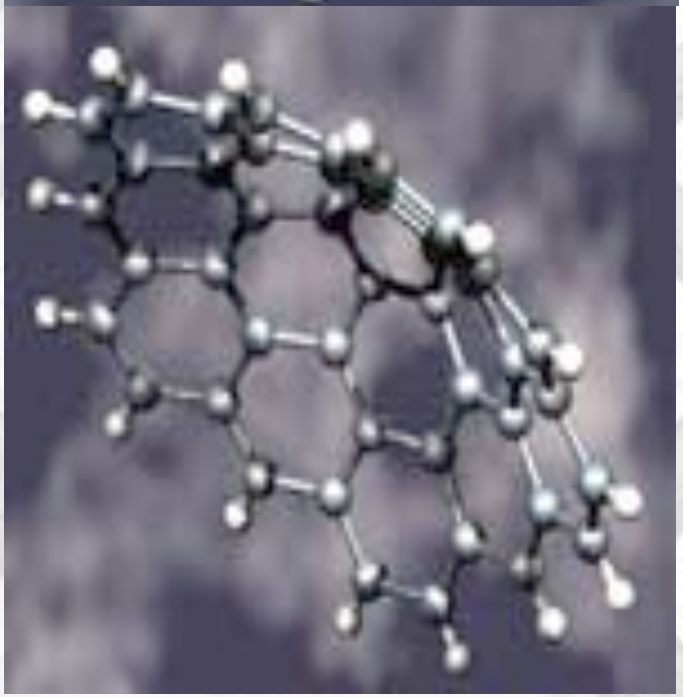
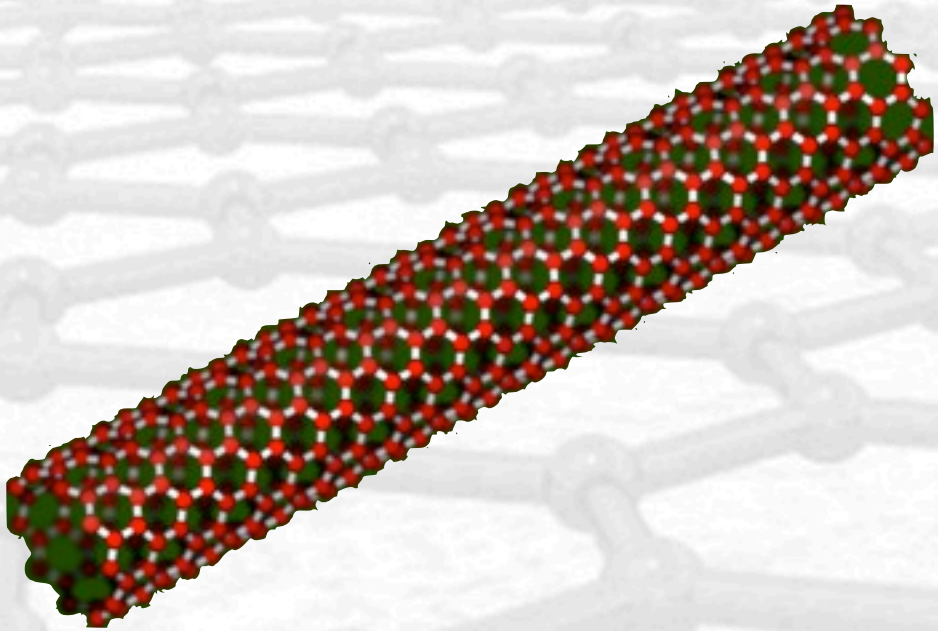
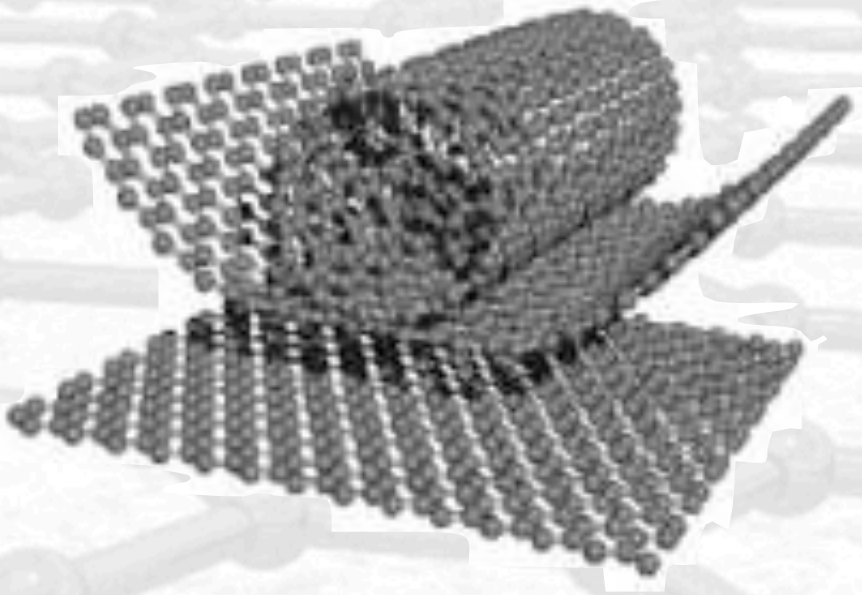


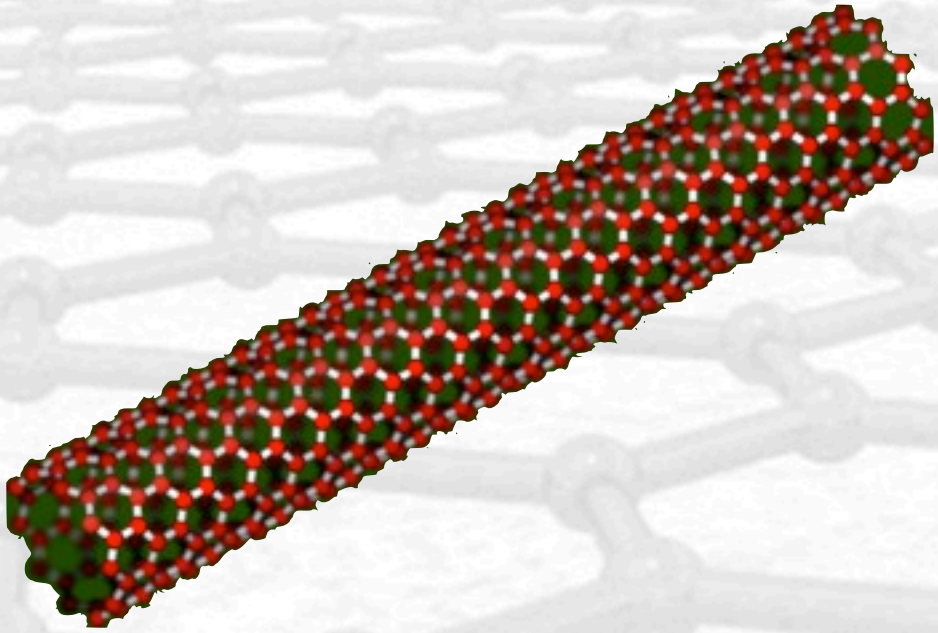


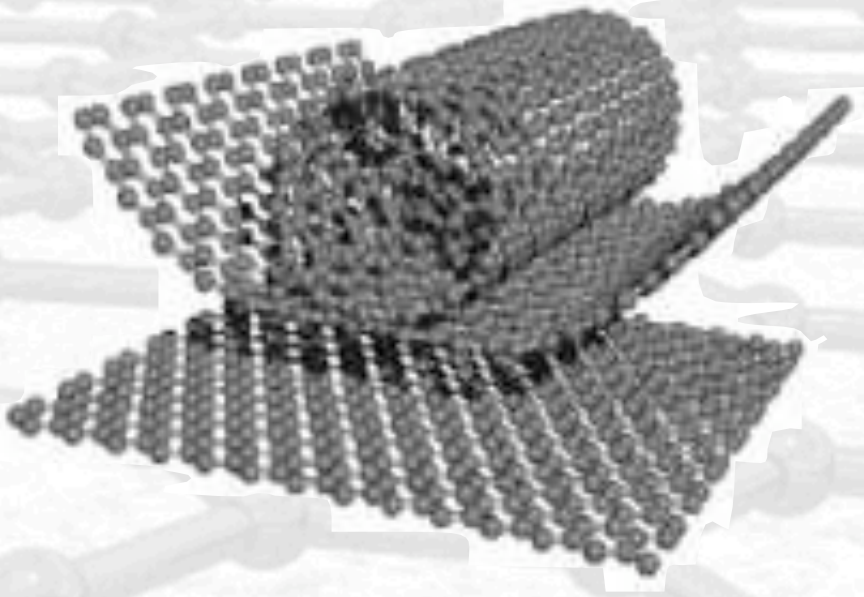


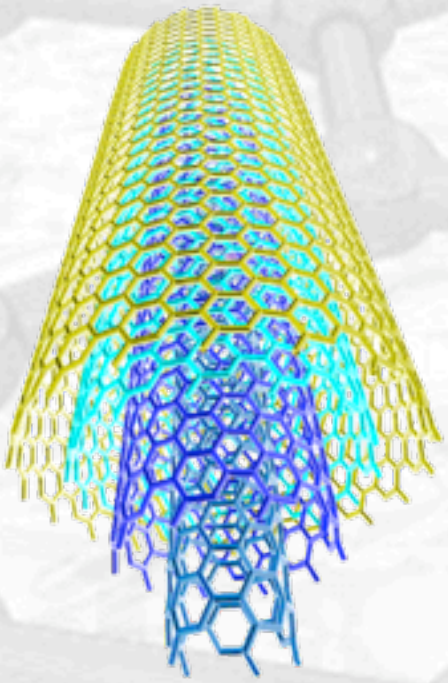


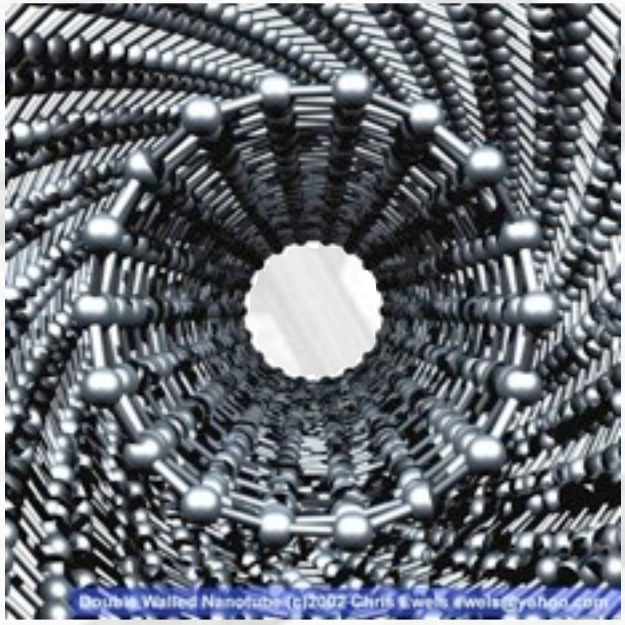


Carbon Nanotubes: one dimensional



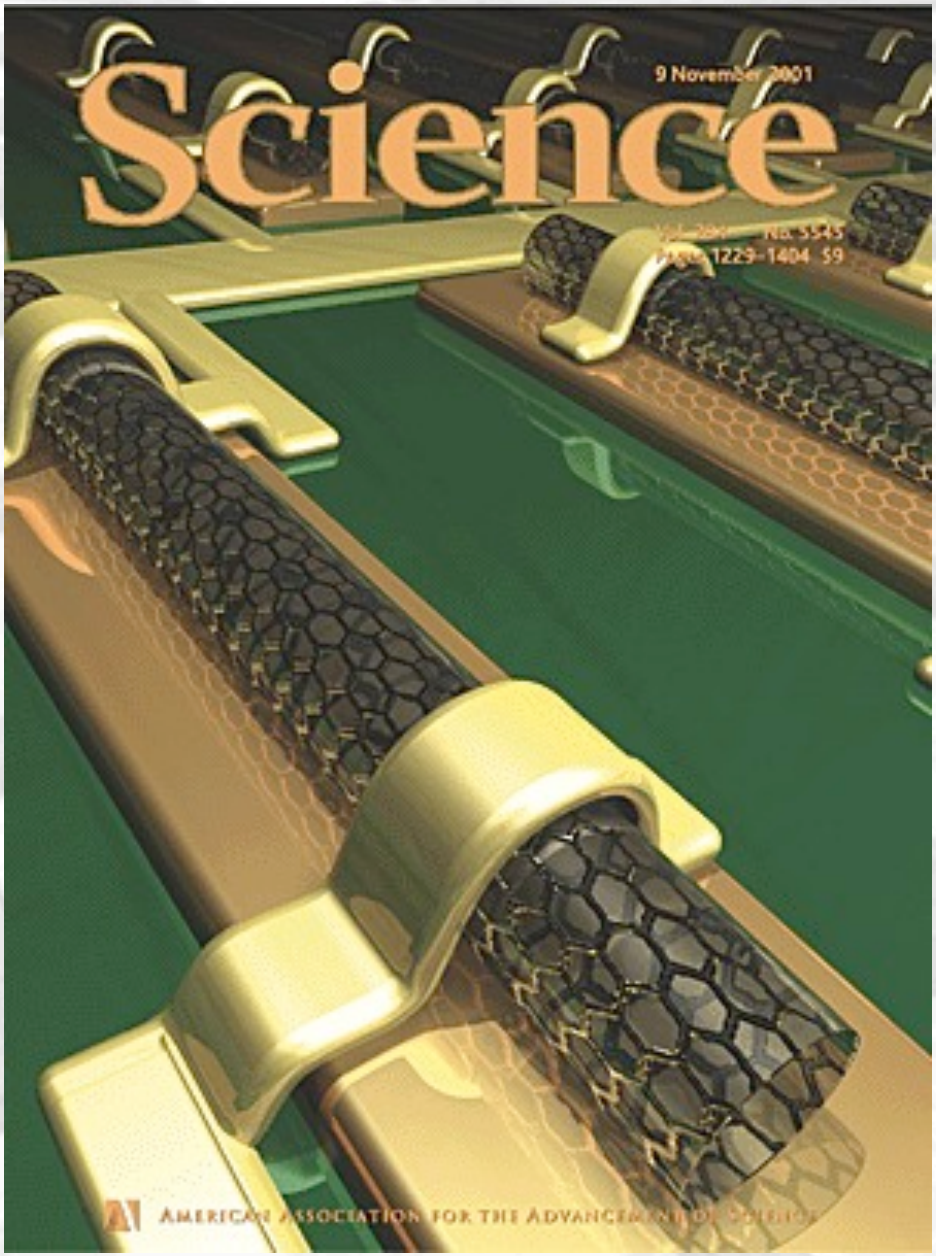




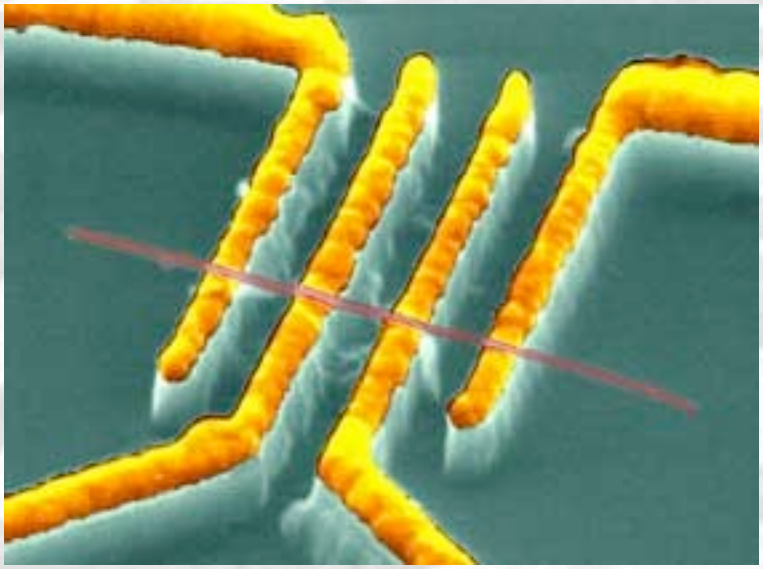


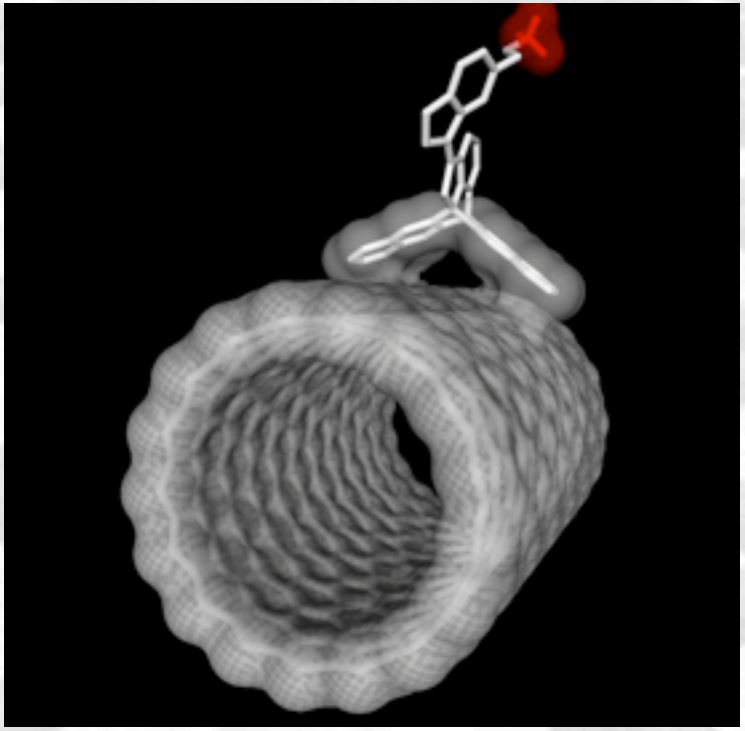
Carbon Nanotubes: one dimensional

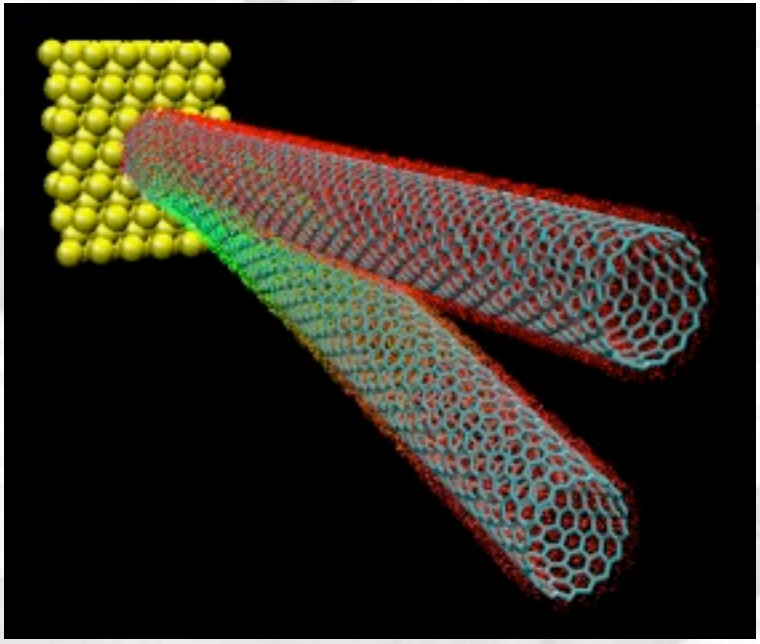
Beautiful… and useful !



Beautiful… and useful !

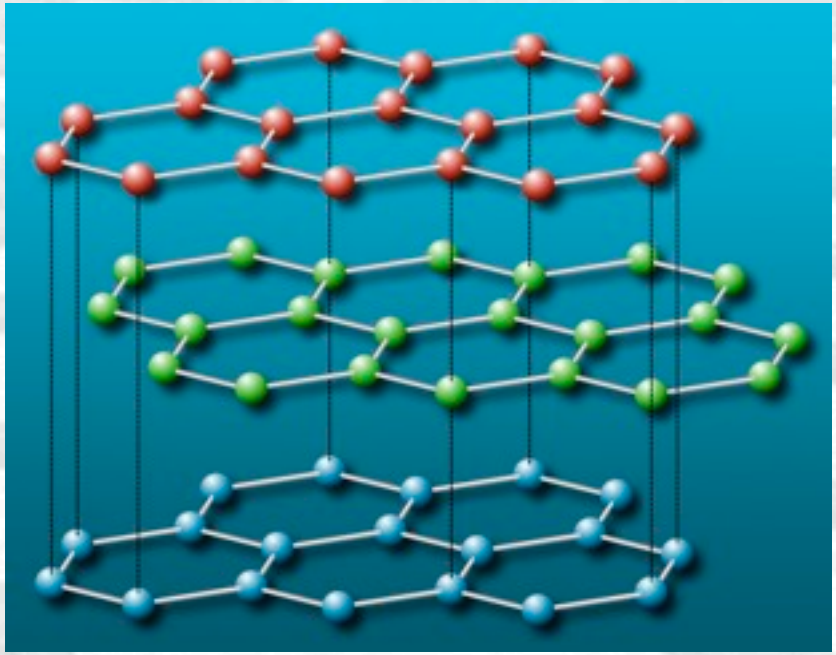






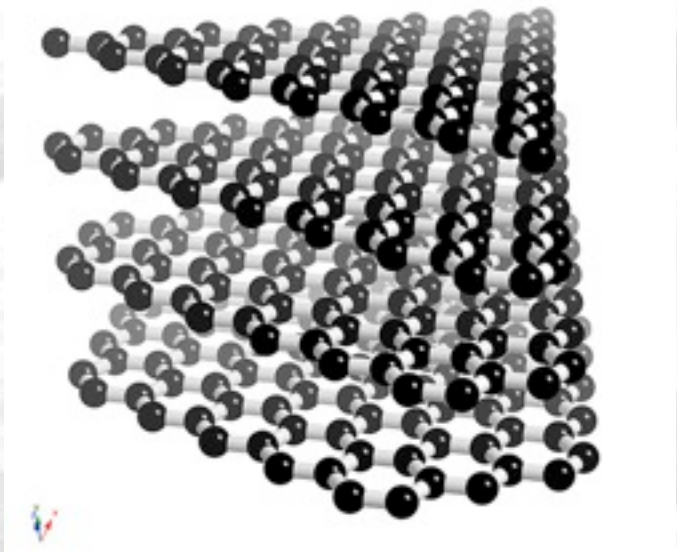
Microscopic electric cables
Nanomechanical Resonator
Chemical sensors

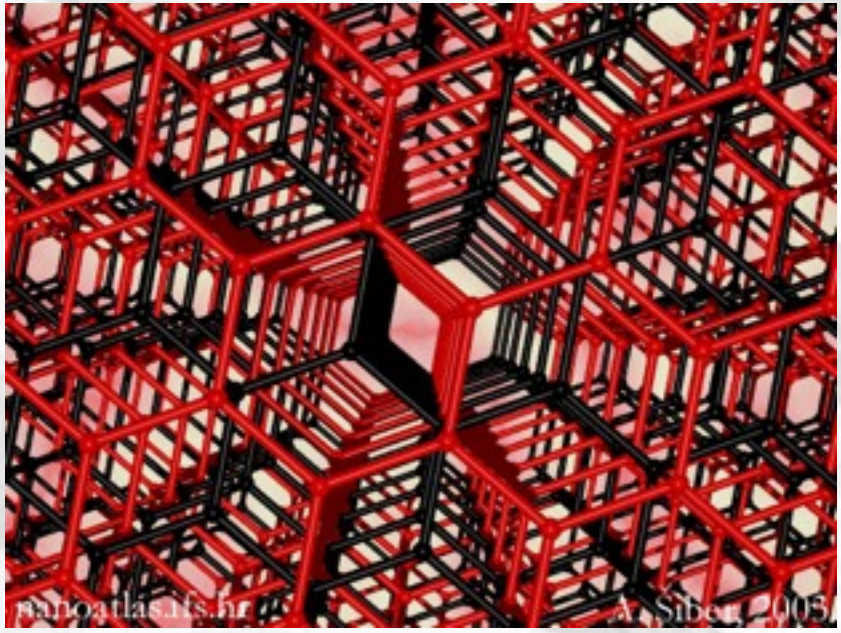
Graphite



Graphite

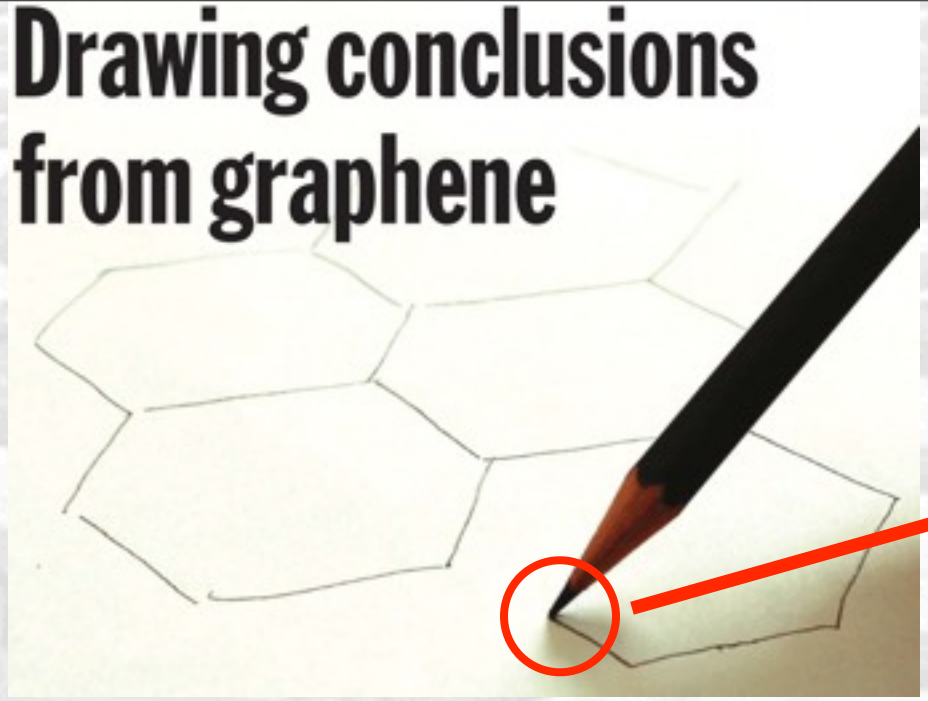
Stacked graphene!



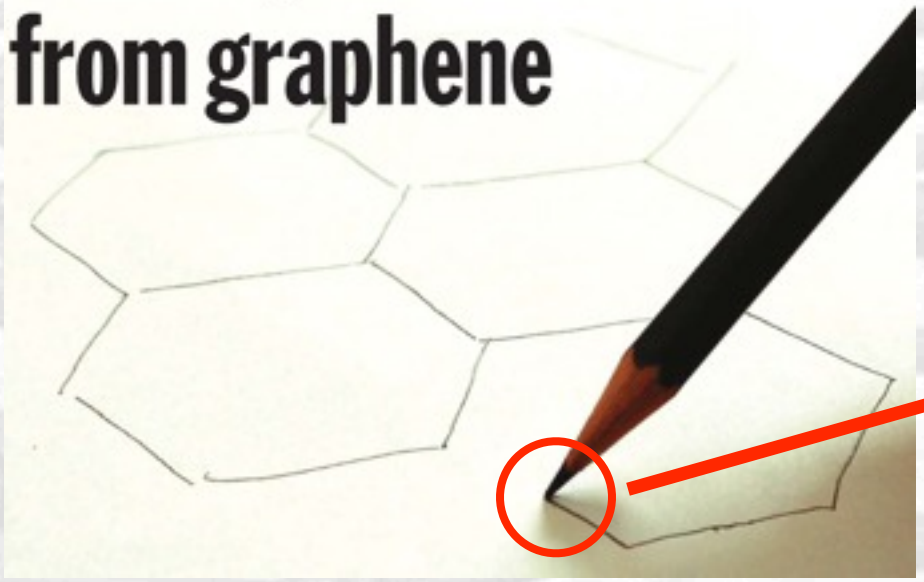


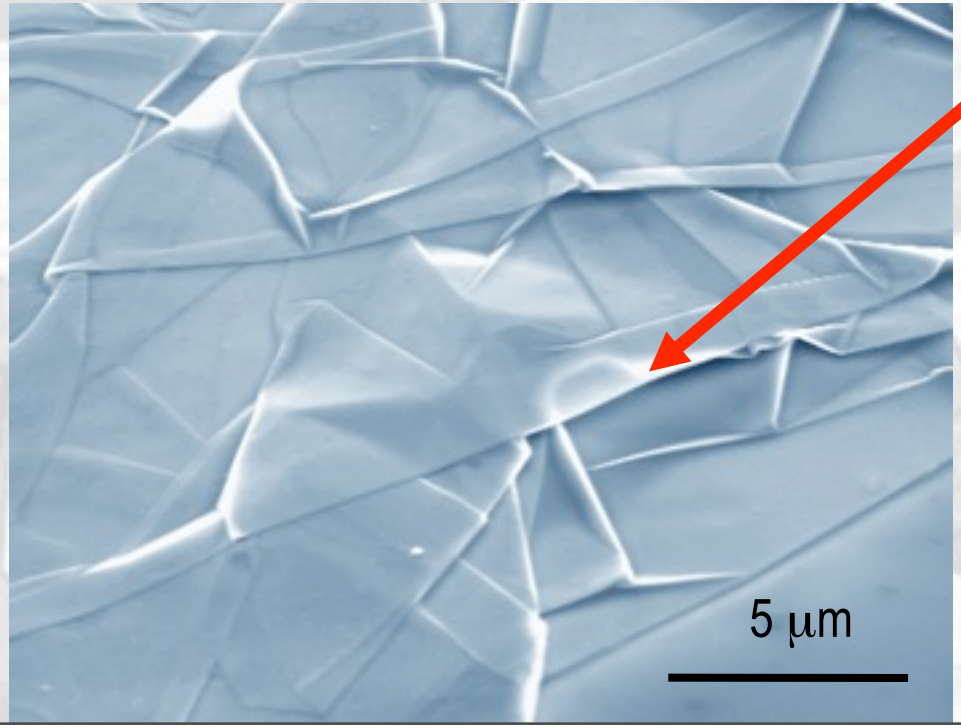
Drawing conclusions from graphene

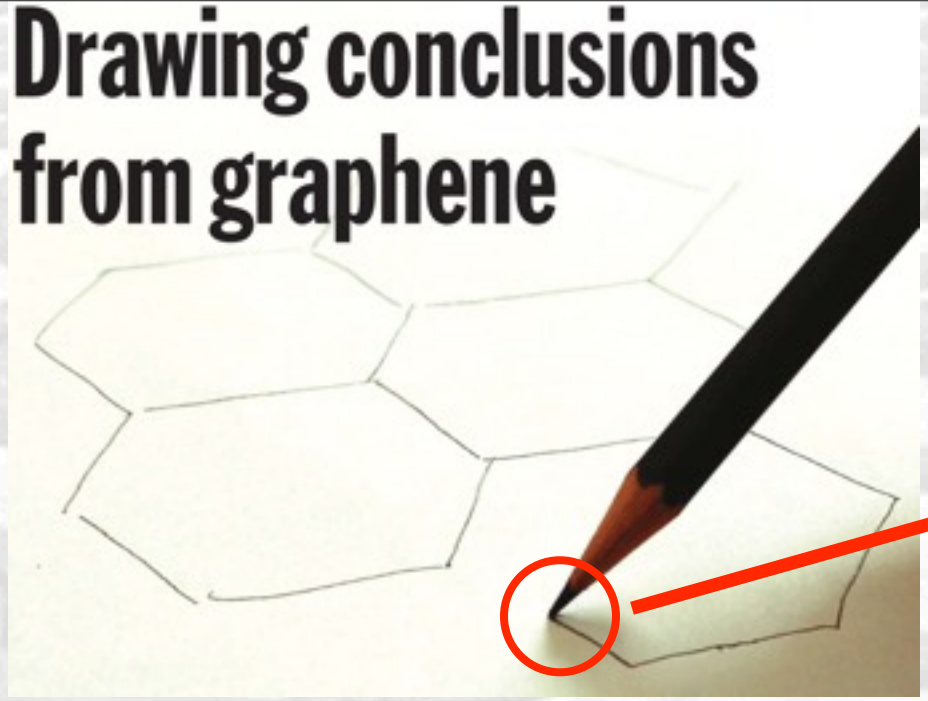
Drawing conclusions from graphene

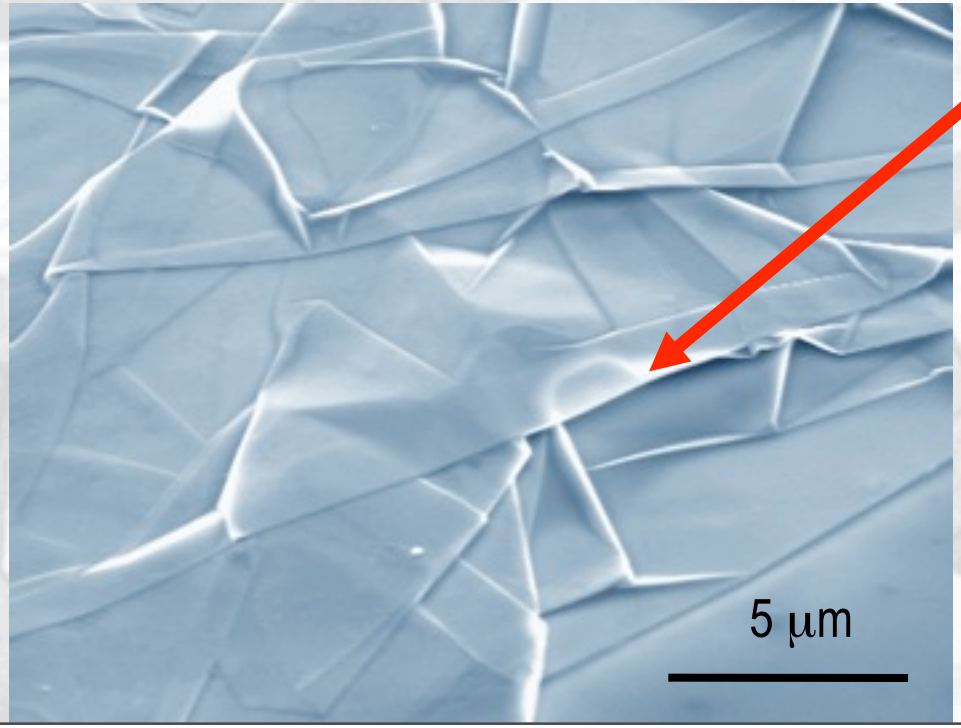


Drawing conclusions from graphene









Graphene has been produced since the pencil was invented in England in 1564 !

From 1564 to 2004 !

Electric Field Effect in Atomically Thin Carbon Films

K. S. Novoselov,[1] A. K. Geim,[1*] S. V. Morozov,[2] D. Jiang,[1] Y. Zhang,[1] S. V. Dubonos,[2] I. V. Grigorieva,[1] A. A. Firsov[2]

We describe monocrystalline graphitic films, which are a few atoms thick but are nonetheless stable under ambient conditions, metallic, and of remarkably high quality. The films are found to be a two-dimensional semimetal with a tiny overlap between valence and conductance bands, and they exhibit a strong ambipolar electric field effect such that electrons and holes in concentrations up to 10^{13} per square centimeter and with room-temperature mobilities of ~10,000 square centimeters per volt-second can be induced by applying gate voltage.

The ability to control electronic properties of a material by externally applied voltage is at the heart of modern electronics. In many cases, it is the electric field effect that allows one to vary the carrier concentration in a semiconductor device and, consequently, change an electric current through it. As the semiconductor industry is nearing the limits of performance improvements for the current technologies dominated by silicon, there is a constant search for new, nontraditional materials whose properties can be controlled by the electric field. The most notable recent examples of such materials are organic conductors (*1*) and carbon nanotubes (*2*). It has long been tempting to extend the use of the field effect to metals [e.g., to develop all-metallic transistors that could be scaled down to much smaller sizes and would consume less energy and operate at higher frequencies than traditional semiconducting devices (*3*)]. However, this would require atomically thin metal films, because the electric field is screened at extremely short distances (<1 nm) and bulk carrier concentrations in metals are large compared to the surface charge that can be induced by the field effect. Films so thin tend to be thermodynamically unstable, becoming discontinuous at thicknesses of several nanometers; so far, this has proved to be an insurmountable obstacle to metallic electronics, and no metal or semimetal has been shown to exhibit any notable (>1%) field effect (*4*).

We report the observation of the electric field effect in a naturally occurring two-dimensional (2D) material referred to as few-layer graphene (FLG). Graphene is the name given to a single layer of carbon atoms densely packed into a benzene-ring structure, and is widely used to describe properties of many carbon-based materials, including graphite, large fullerenes, nanotubes, etc. (e.g., carbon nanotubes are usually thought of as graphene sheets rolled up into nanometer-sized cylinders) (*5*–*7*). Planar graphene itself has been presumed not to exist in the free state, being unstable with respect to the formation of curved structures such as soot, fullerenes, and nanotubes (*5*–*14*).

[1]Department of Physics, University of Manchester, Manchester M13 9PL, UK. [2]Institute for Microelectronics Technology, 142432 Chernogolovka, Russia.

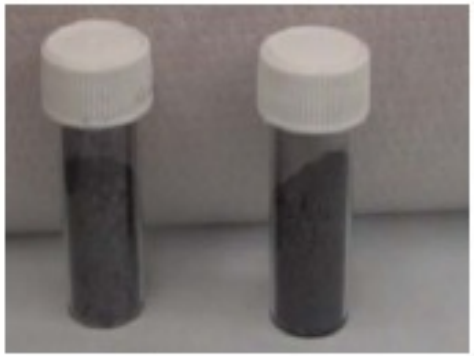
*To whom correspondence should be addressed. E-mail: geim@man.ac.uk

Recipe for making a graphene transistor

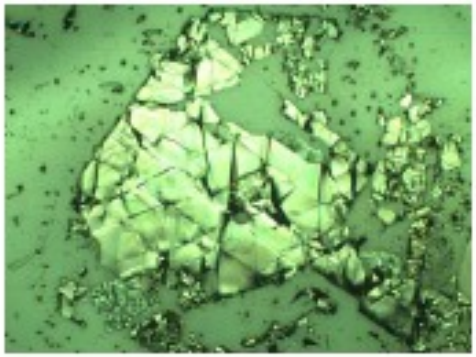
by Philip Kim

Recipe for making a graphene transistor

by Philip Kim

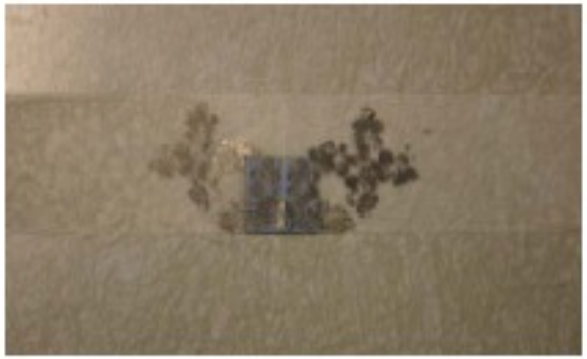


Graphite Flakes (Kish, Toshiba Ceramics)



Graphite Flake

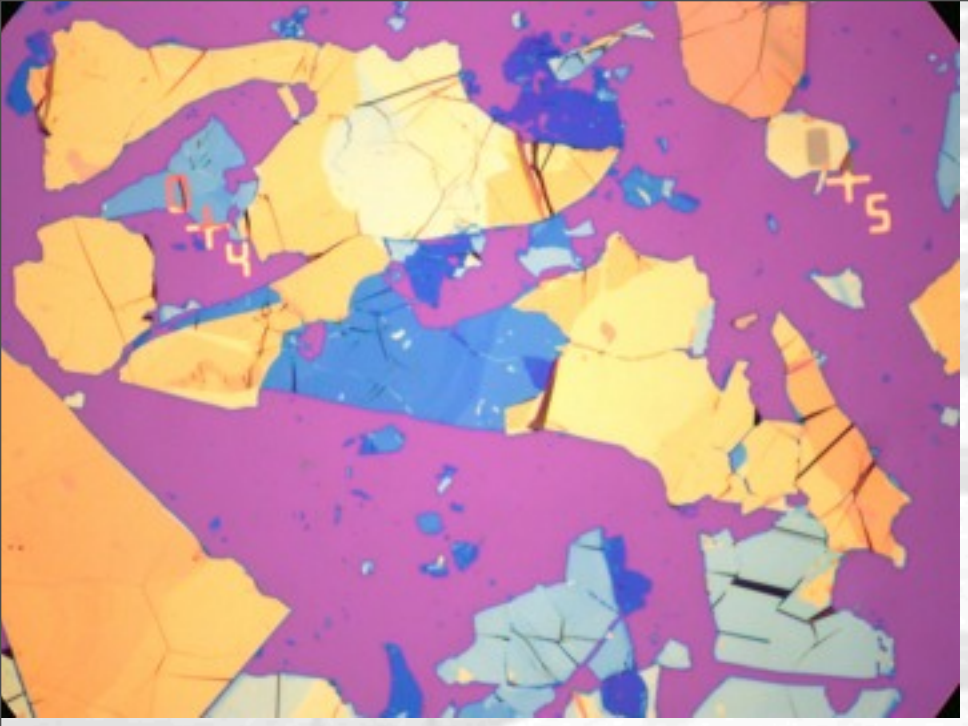
Peeling a Graphite Flake



Cleaving to a SiO_2/Si waver

Gentle Rubbing with plastic Tweezers

Removing the Scotch Tape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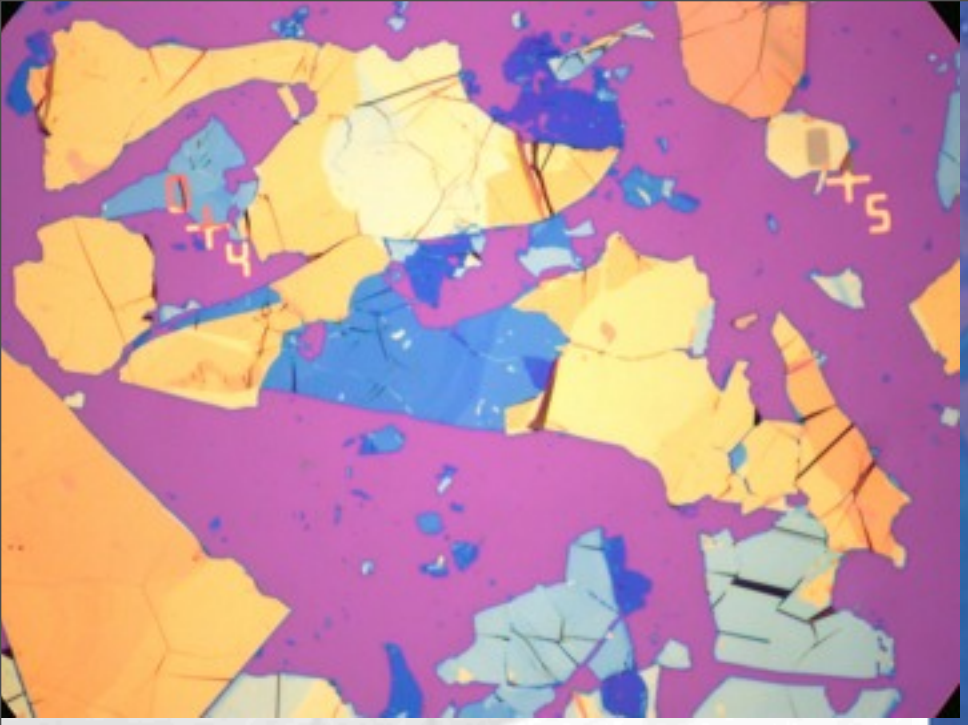
0+5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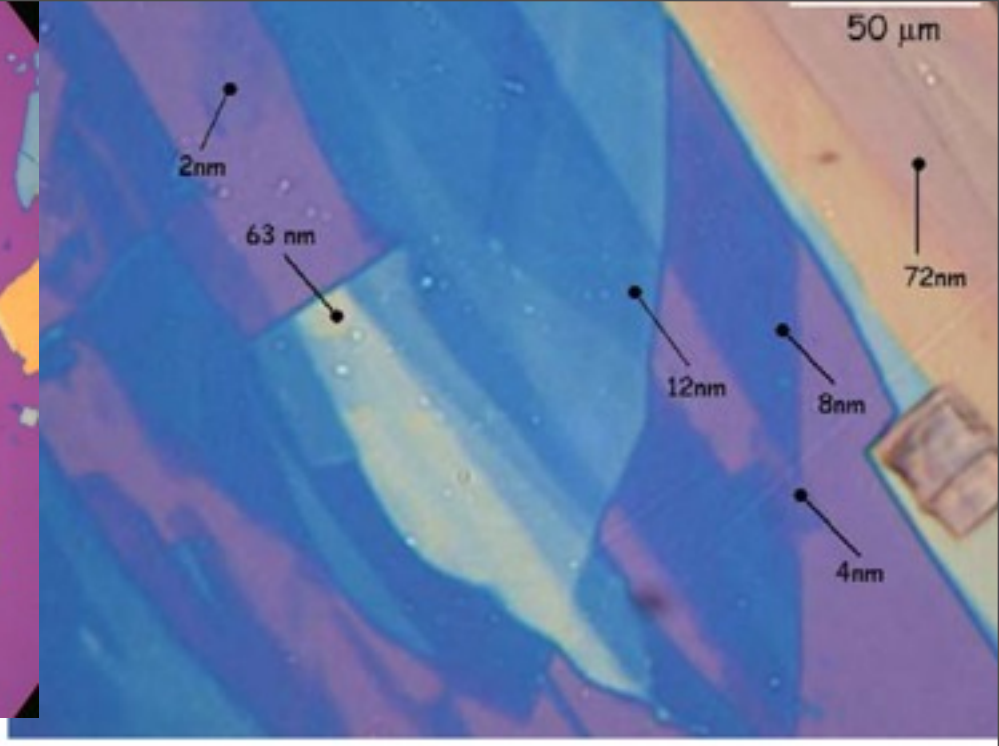
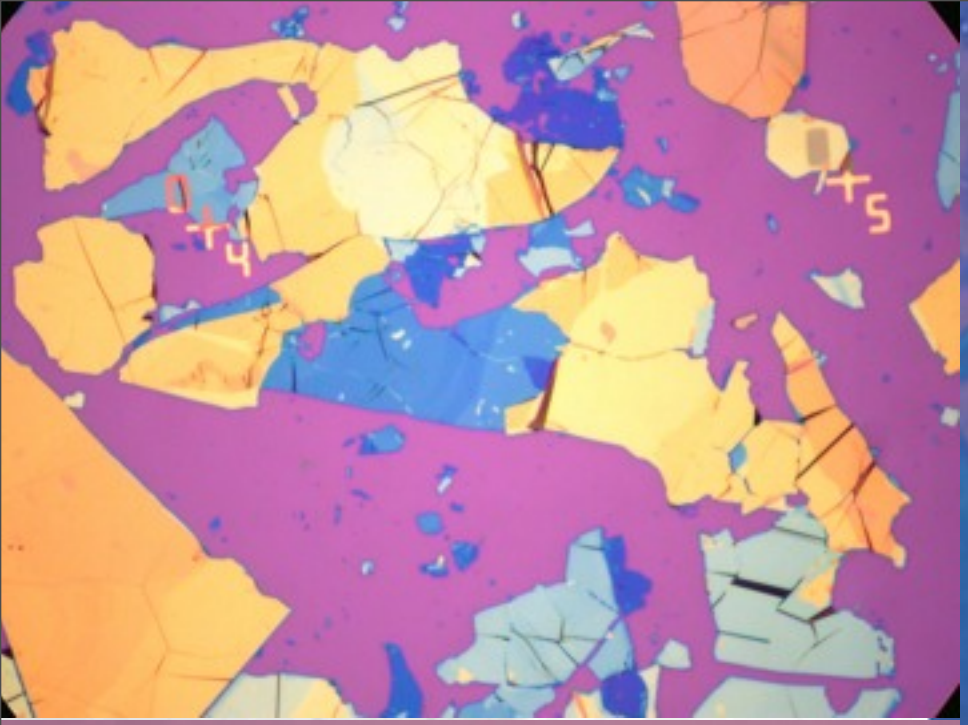

50 µm
2nm
63 nm
12nm
8nm
4nm
72nm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+4
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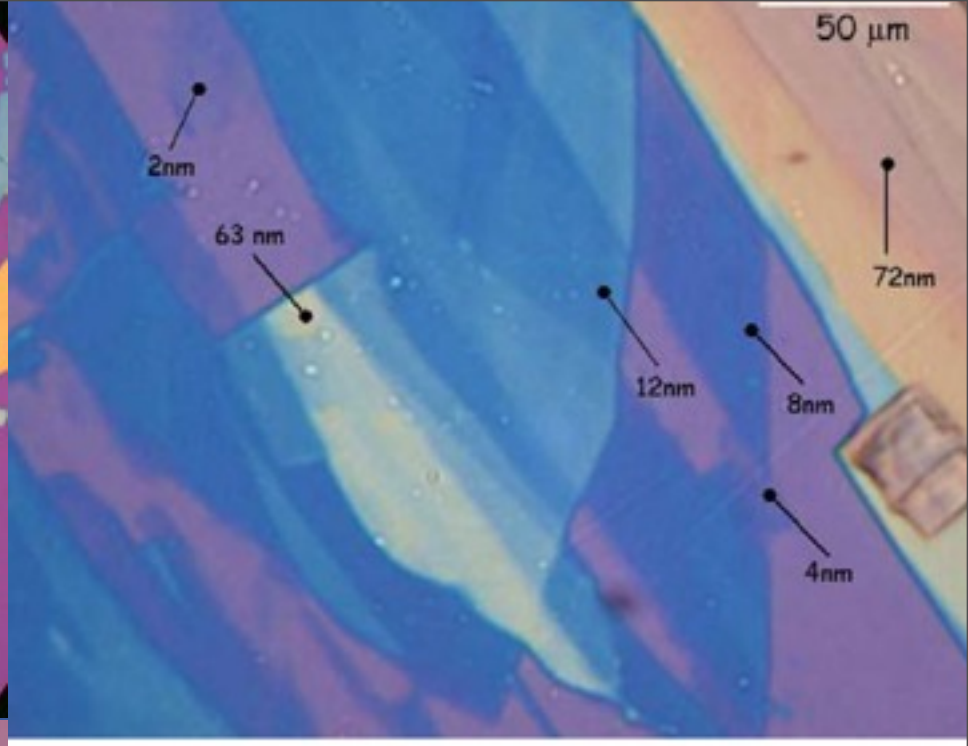
+5


50 µm
2nm
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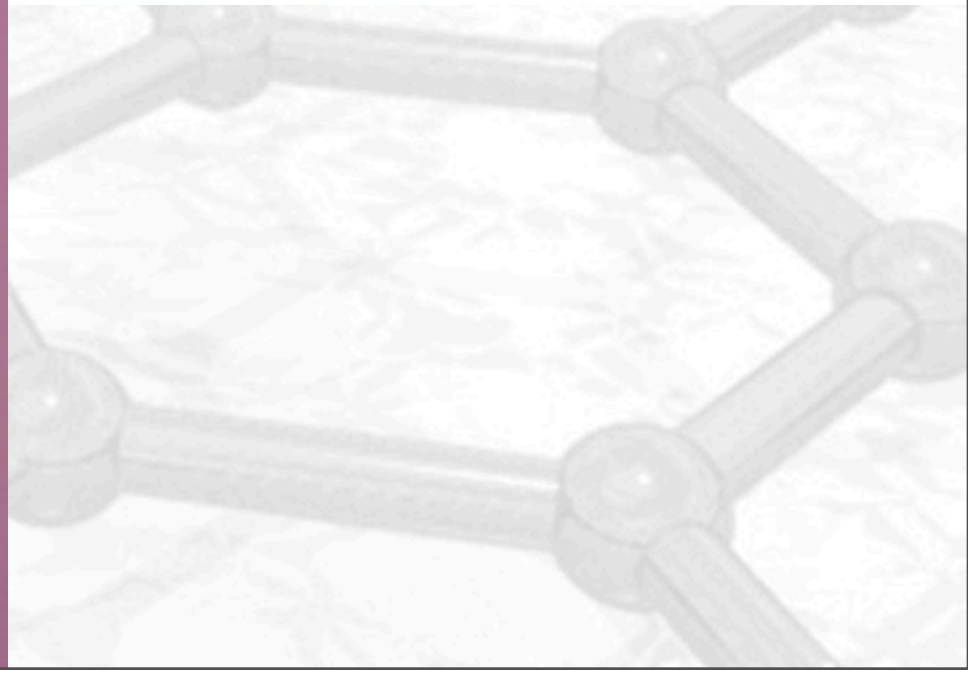
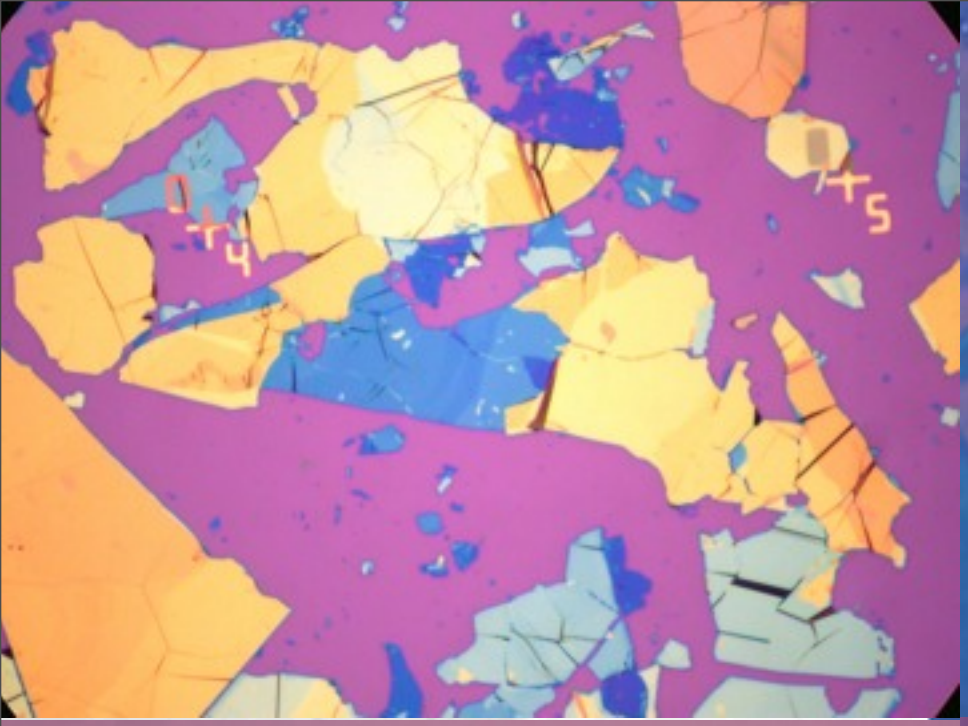
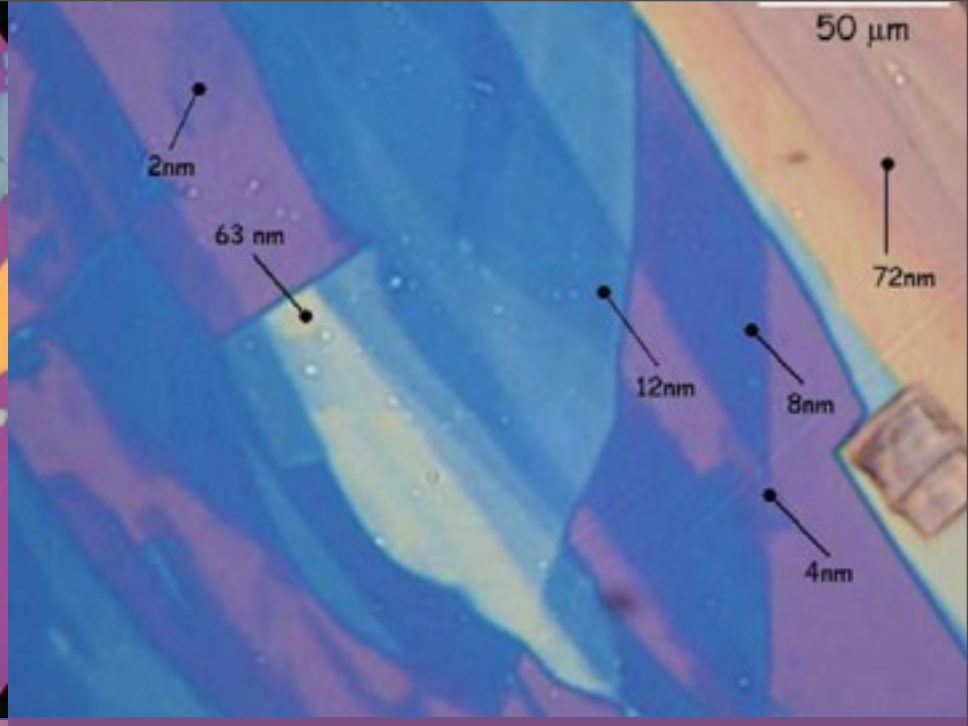



0 +4
0 +5


50 µm
2nm
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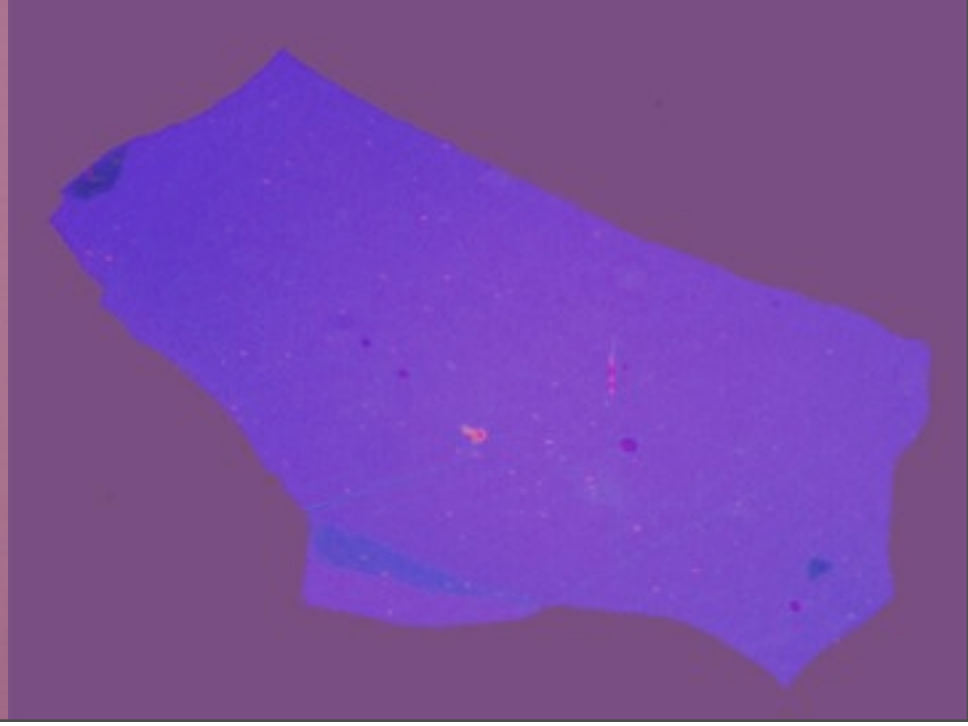


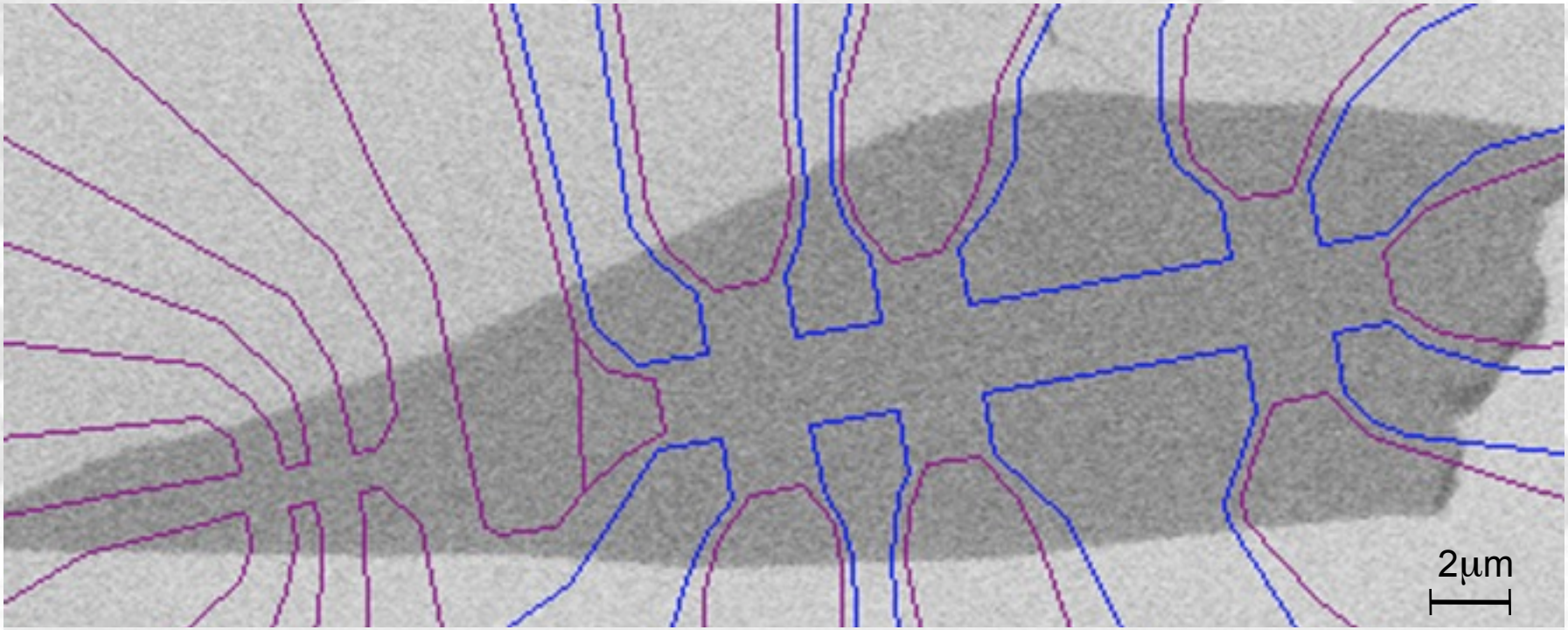
Plus some nanotechnology…

- optical image

Plus some nanotechnology…

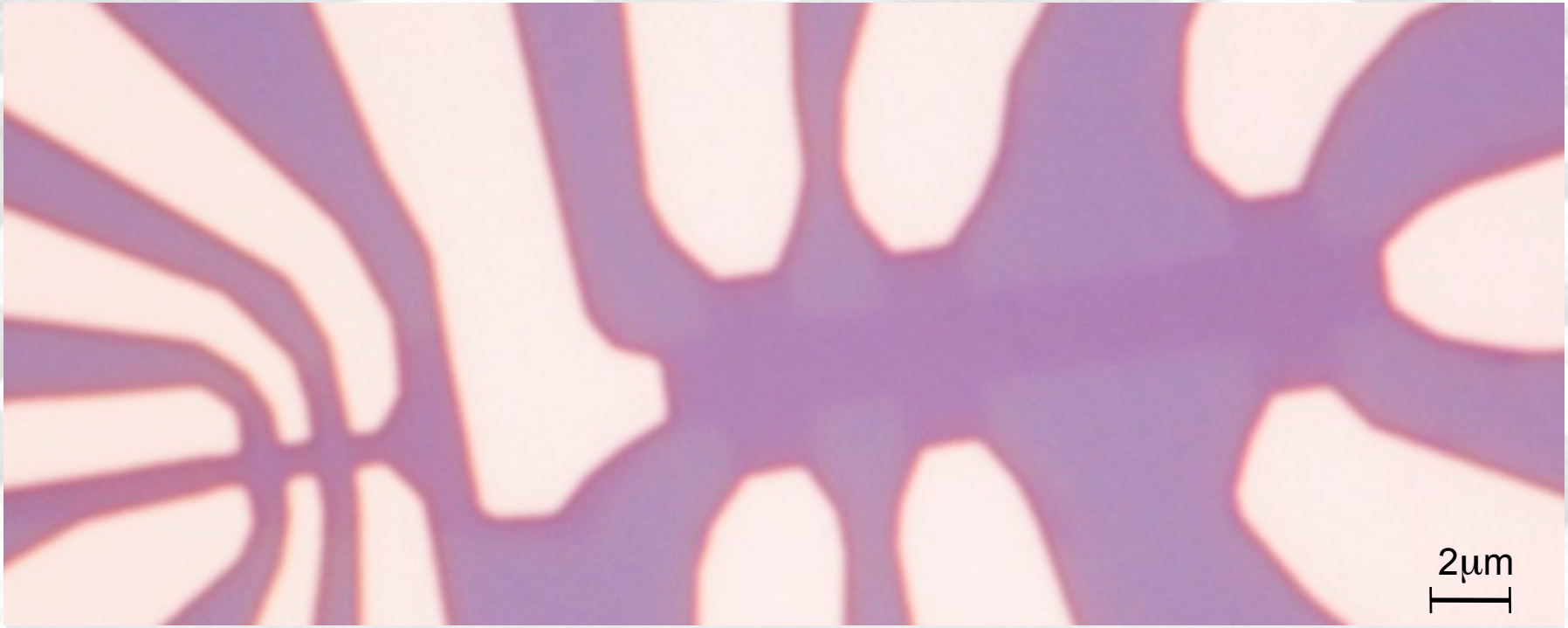
- optical image
- SEM image

Plus some nanotechnology…

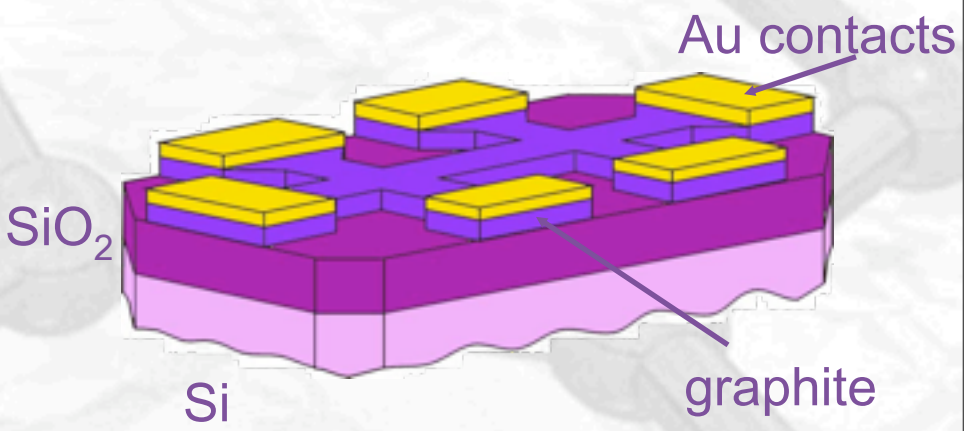


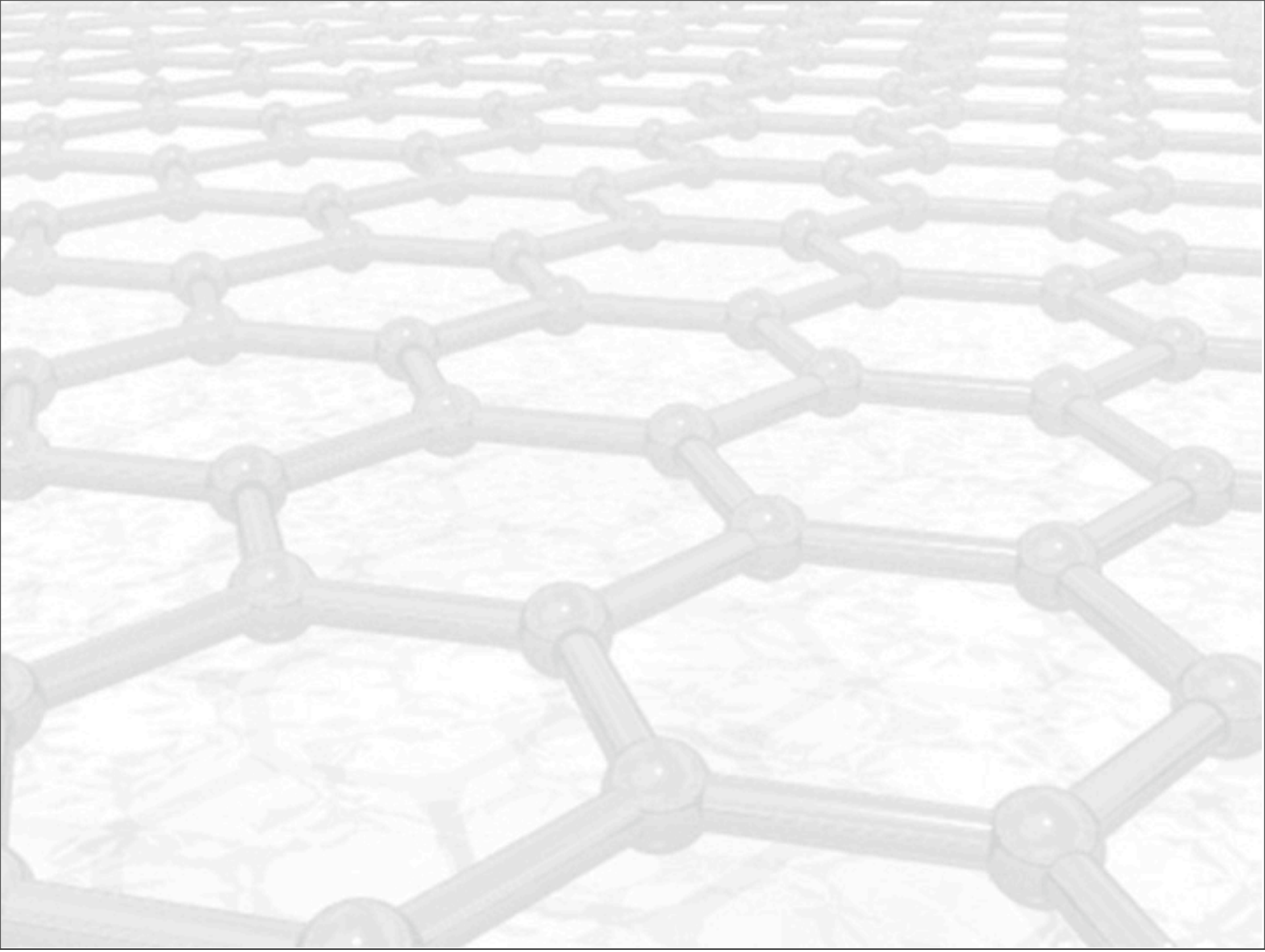
- optical image
- SEM image
- design

Plus some nanotechnology…

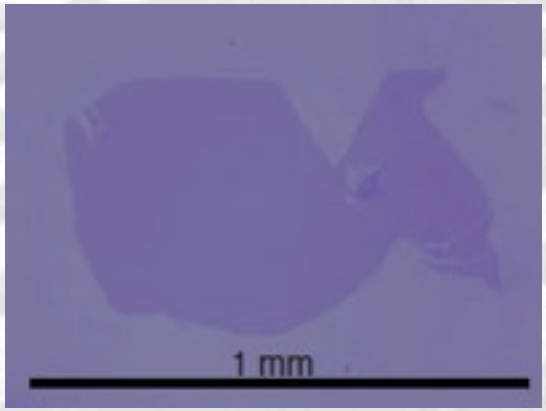


- optical image
- SEM image
- design
- contacts and mesa

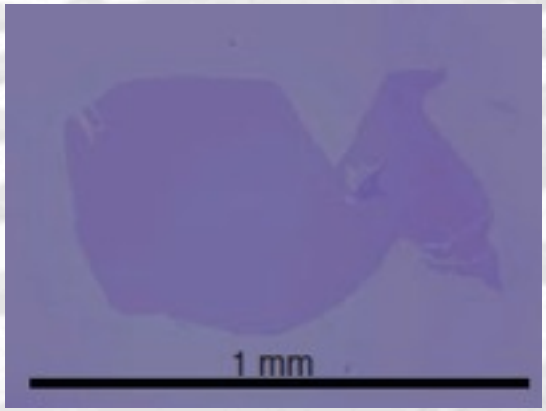




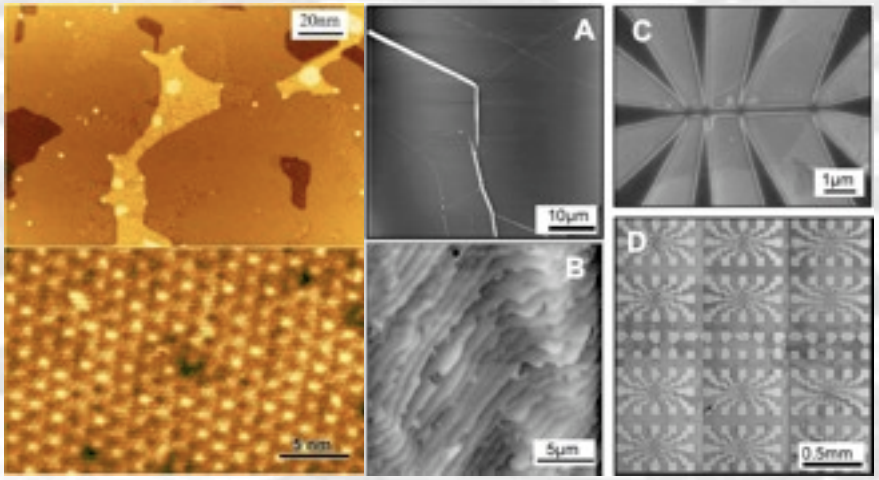
Exfoliation



Exfoliation

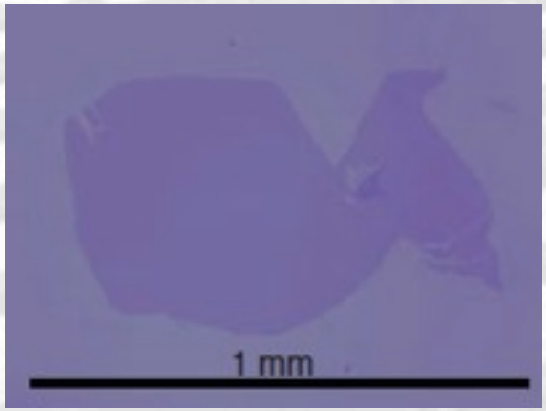


Growth on SiC

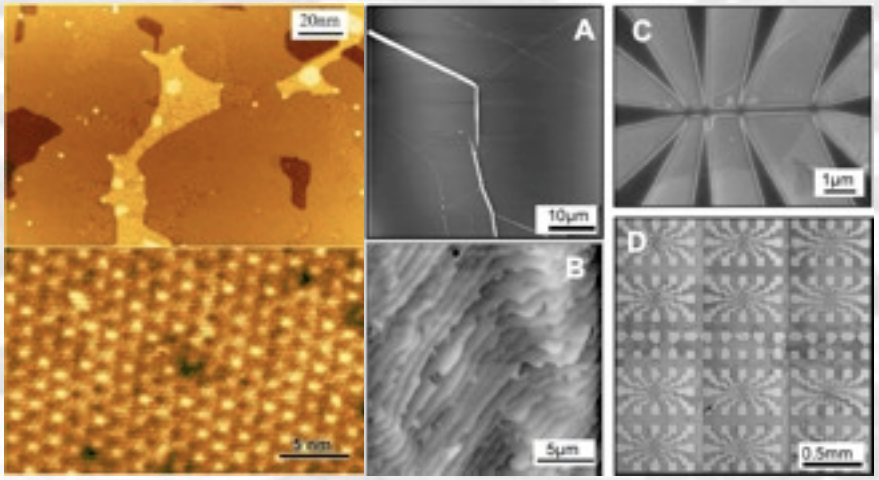


Berger et al., J. Phys. Chem. B, 2004, 108 (52)

Exfoliation

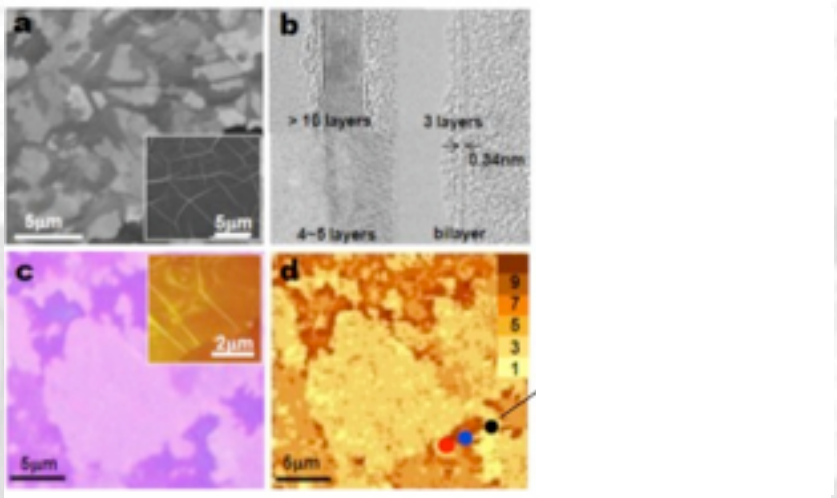


Growth on SiC



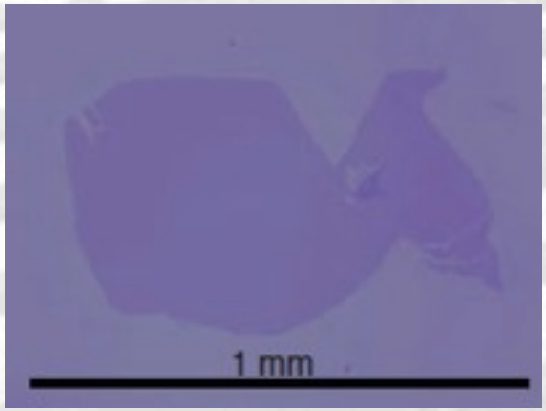
Berger et al., J. Phys. Chem. B, 2004, 108 (52)

Growth by CVD

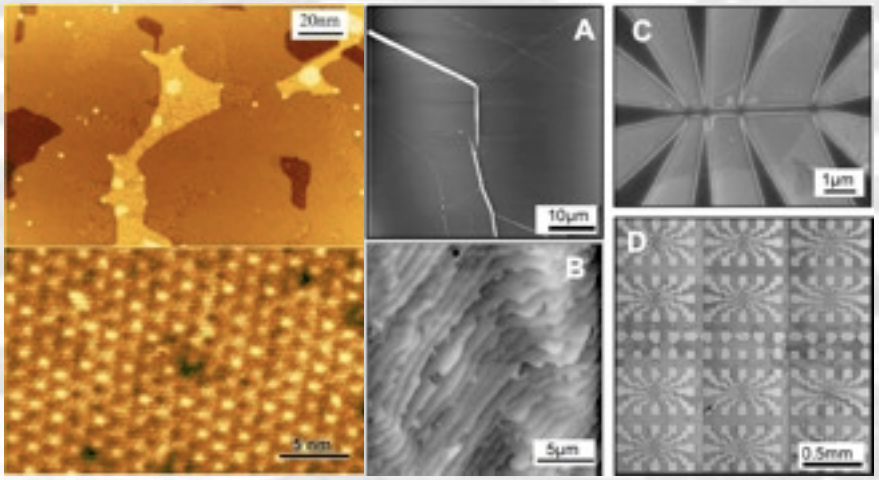


Kim et al., Nature **457**, 706-710 (2009)

Exfoliation



Growth on SiC



Berger et al., J. Phys. Chem. B, 2004, 108 (52)

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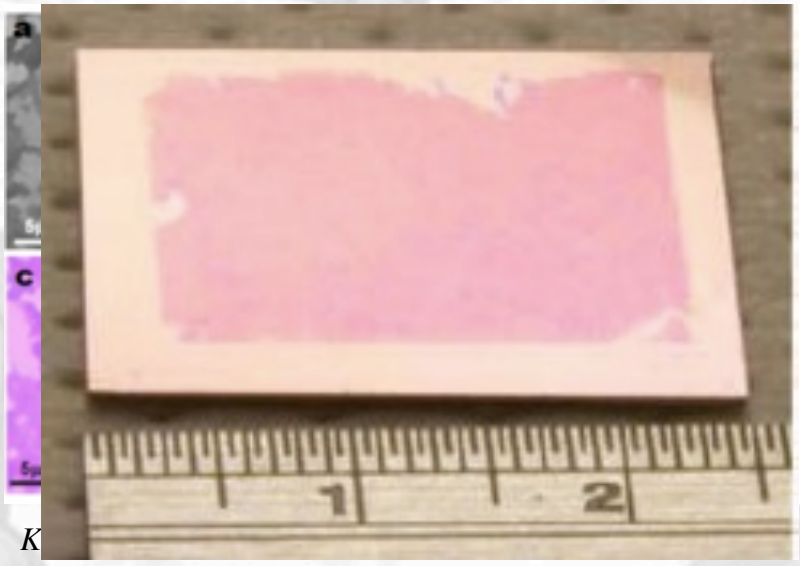
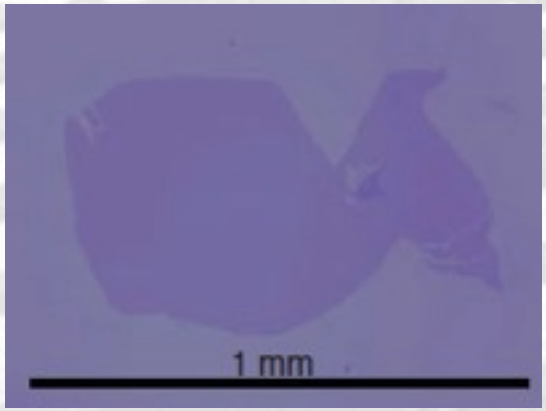
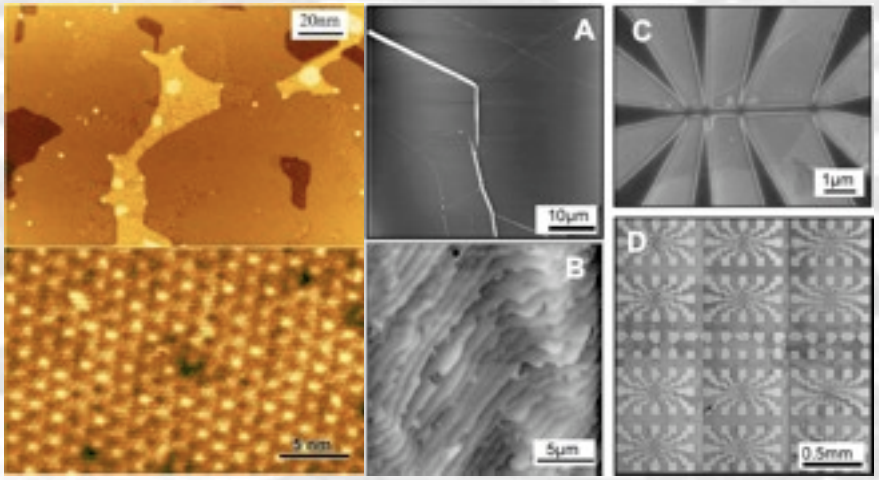


K

Exfoliation



Growth on SiC



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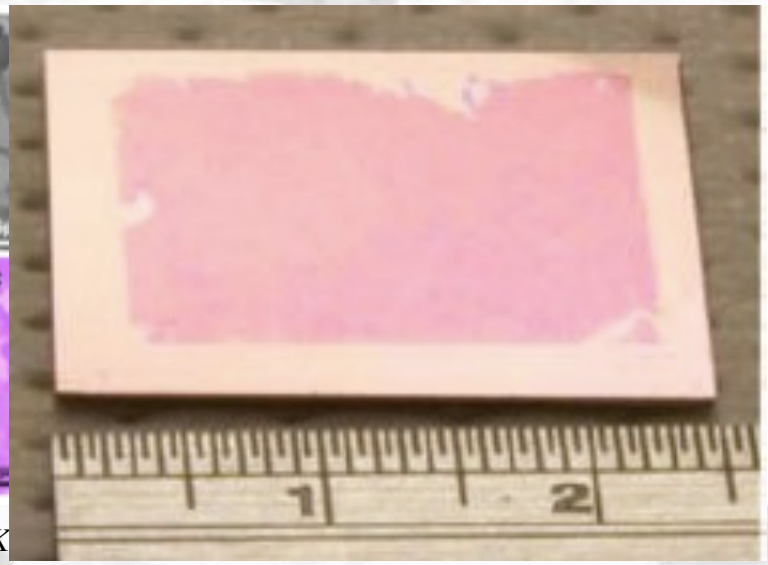
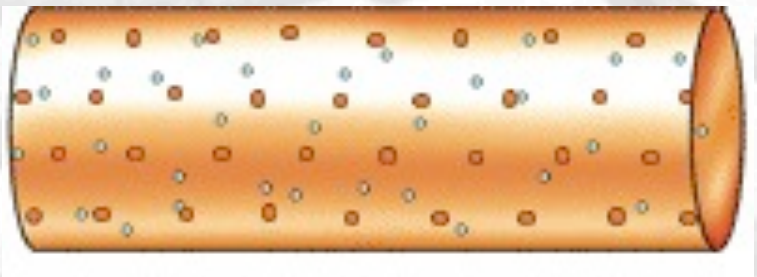


What is so special about graphene ?

What is so special about graphene ?

Normal conductor



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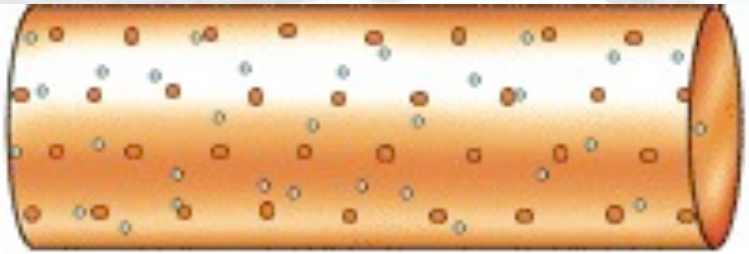
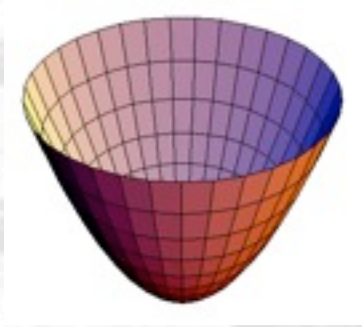


Fermions

$$E(p) = \frac{p^2}{2m}$$



What is so special about graphene ?

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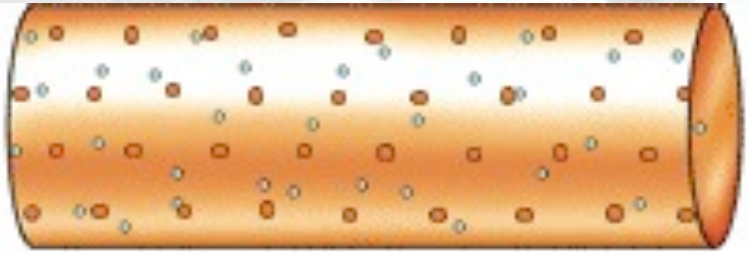

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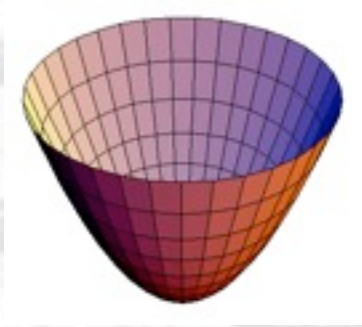
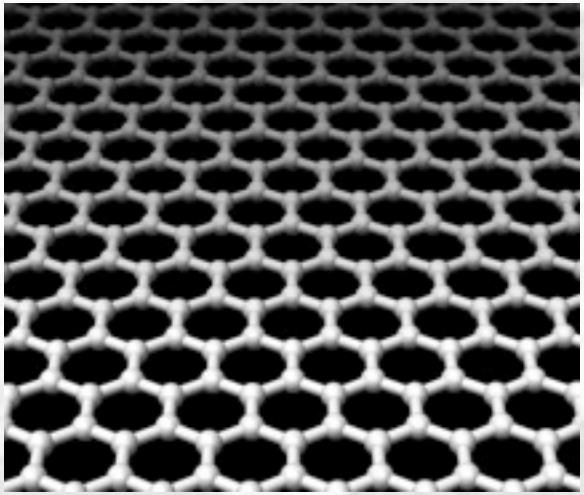
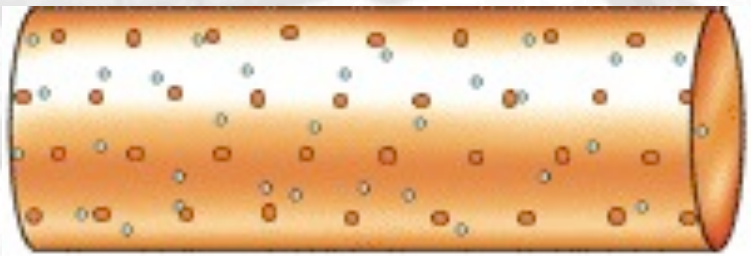


Graphene



What is so special about graphene ?

Normal conductor



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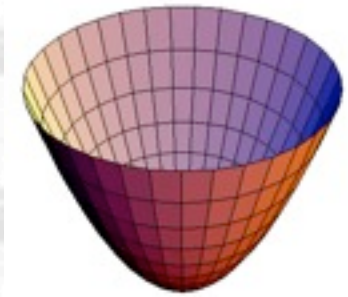
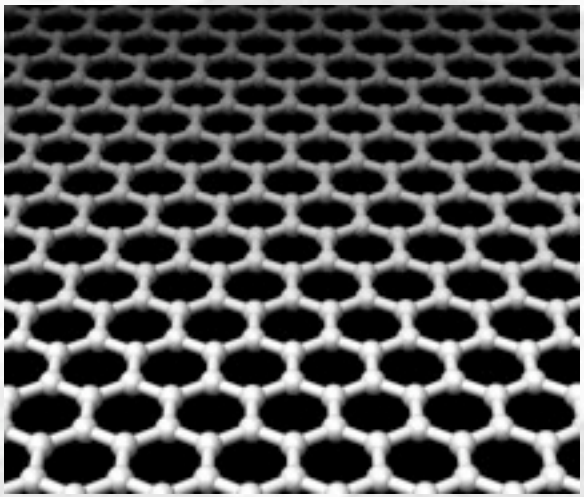
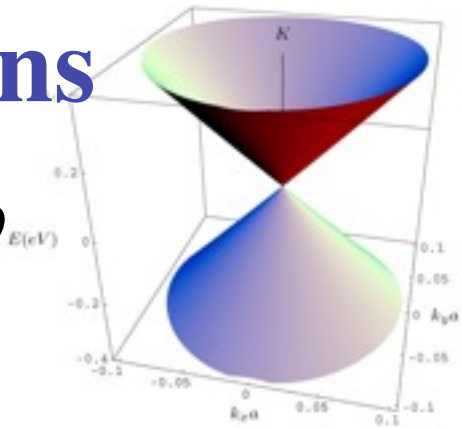


Graphene



Dirac fermions

$$E(p) = \pm v\ p$$



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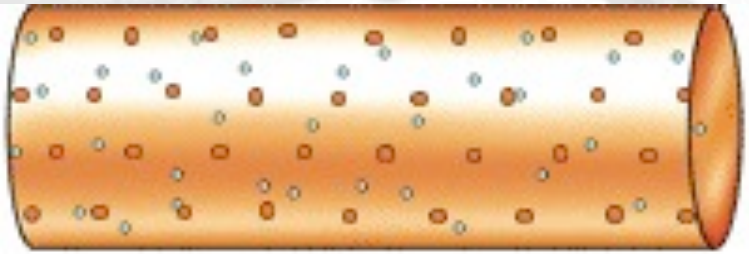
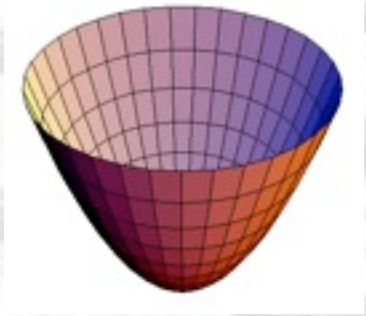
Normal conductor

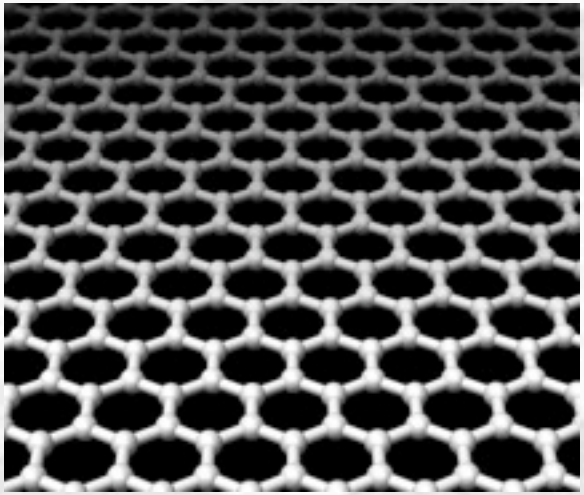


Fermions

$$E(p) = \frac{p^2}{2m}$$



Graphene



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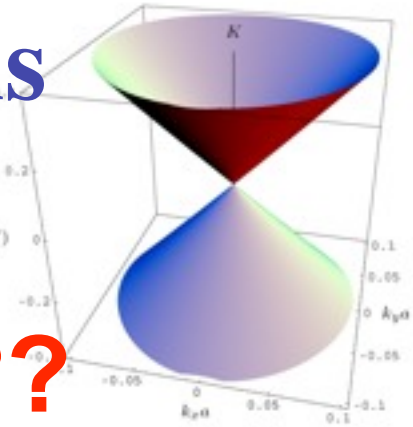


But how ???

Quantum Mechanics

Wave-particle duality

particle

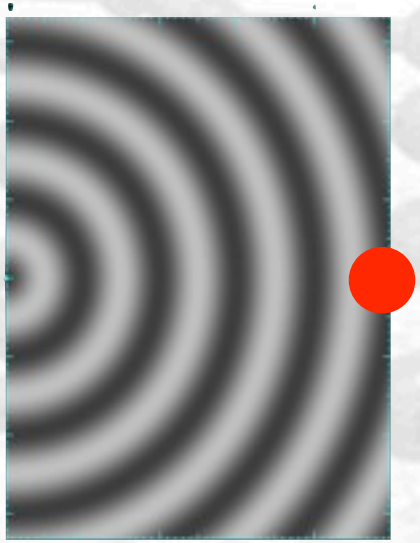
Quantum Mechanics

Wave-particle duality

particle

Quantum Mechanics

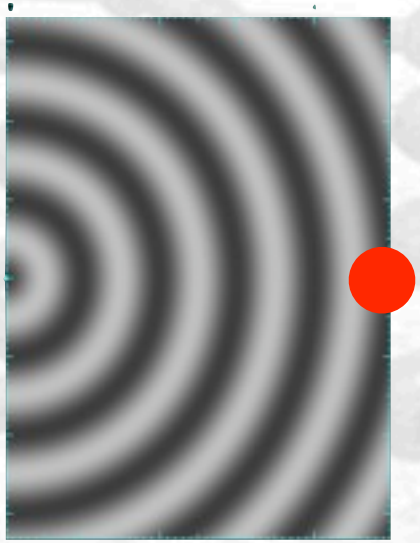
Wave-particle duality

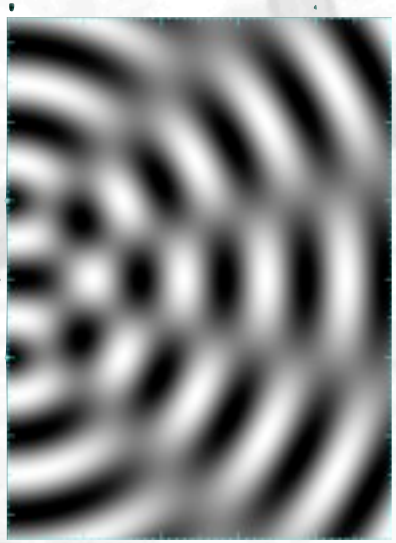


particle ⟷ wave

Quantum Mechanics

Wave-particle duality



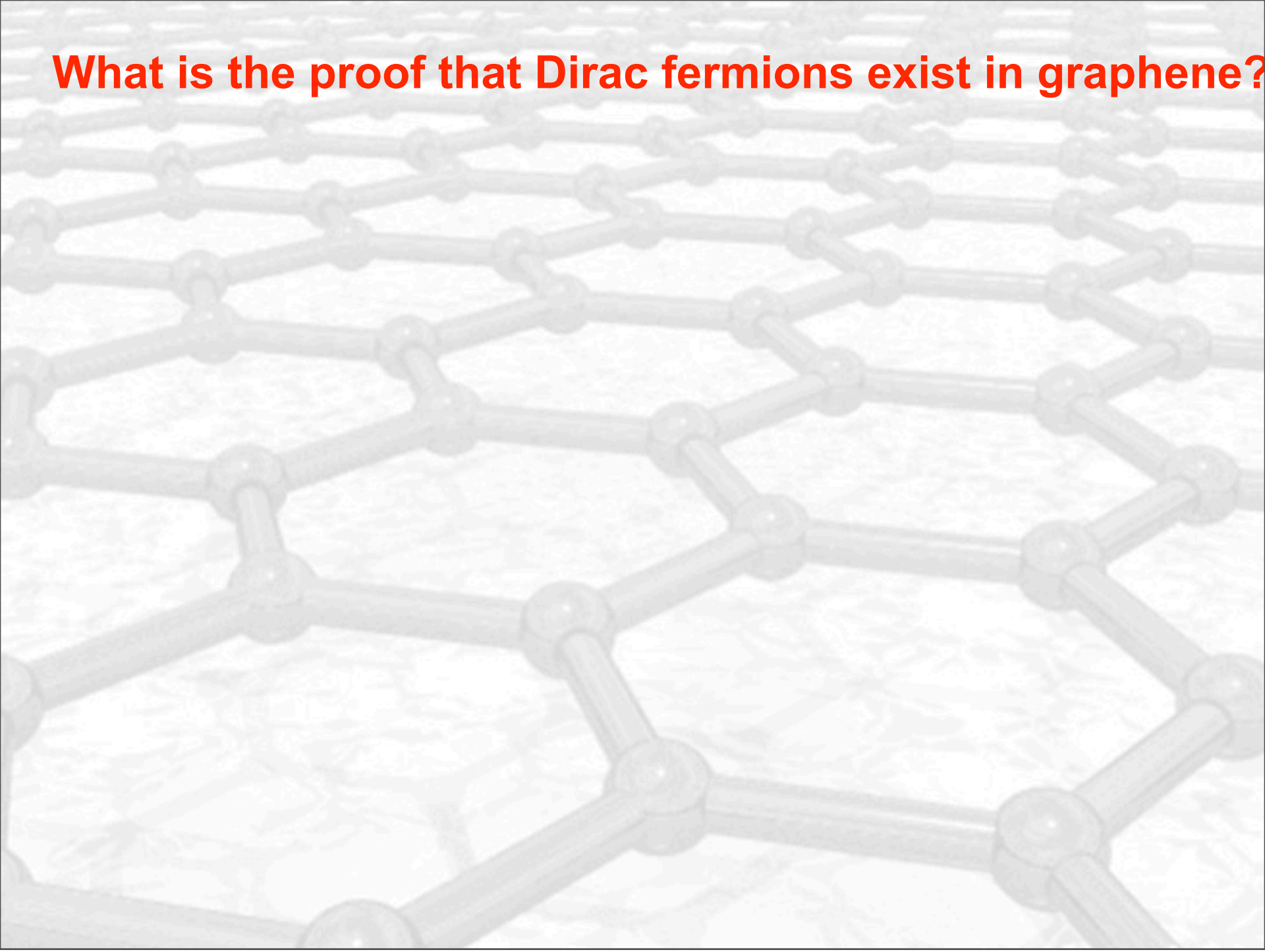


particle ⟷ wave

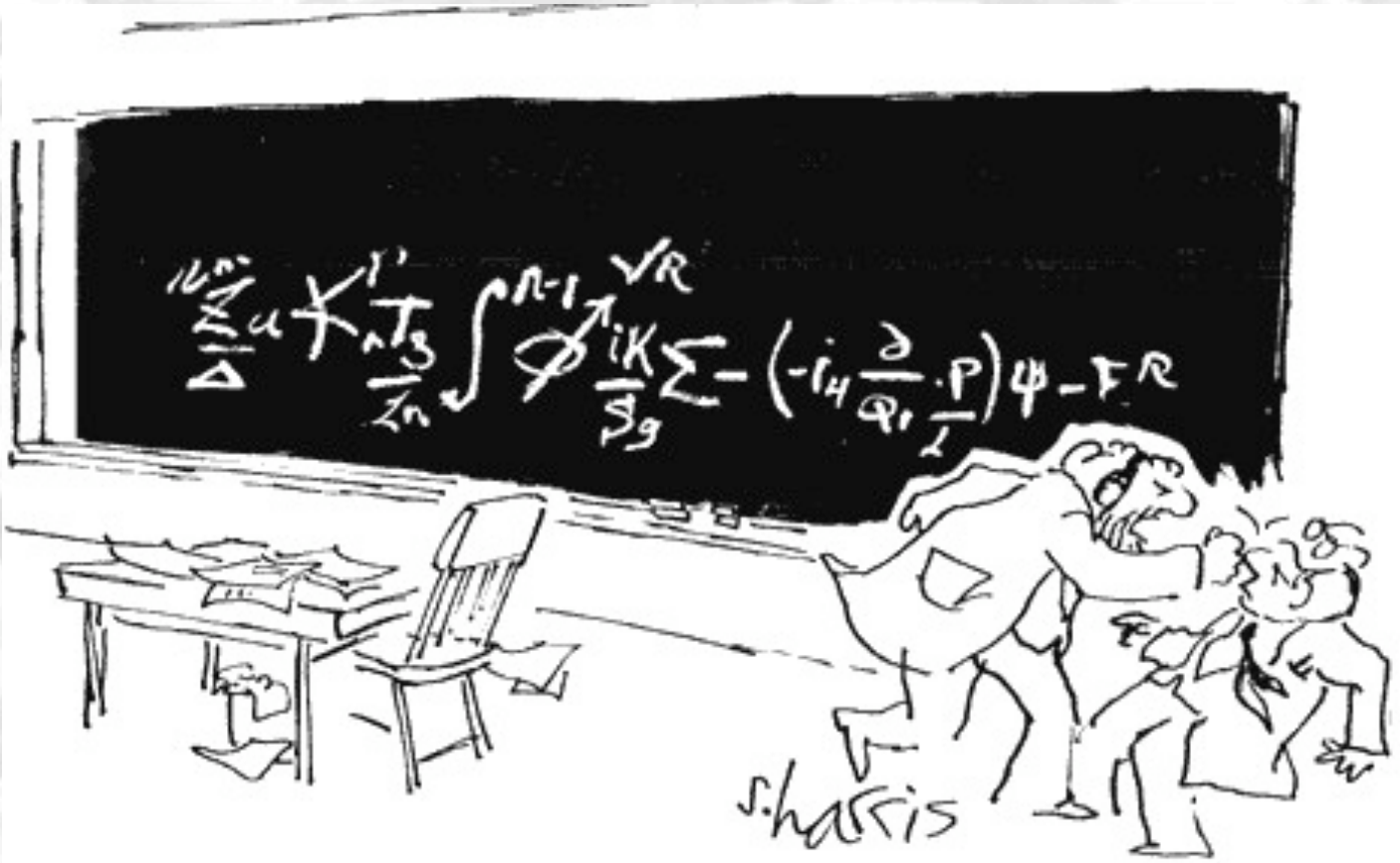
Interference

Dirac fermions are the final result!

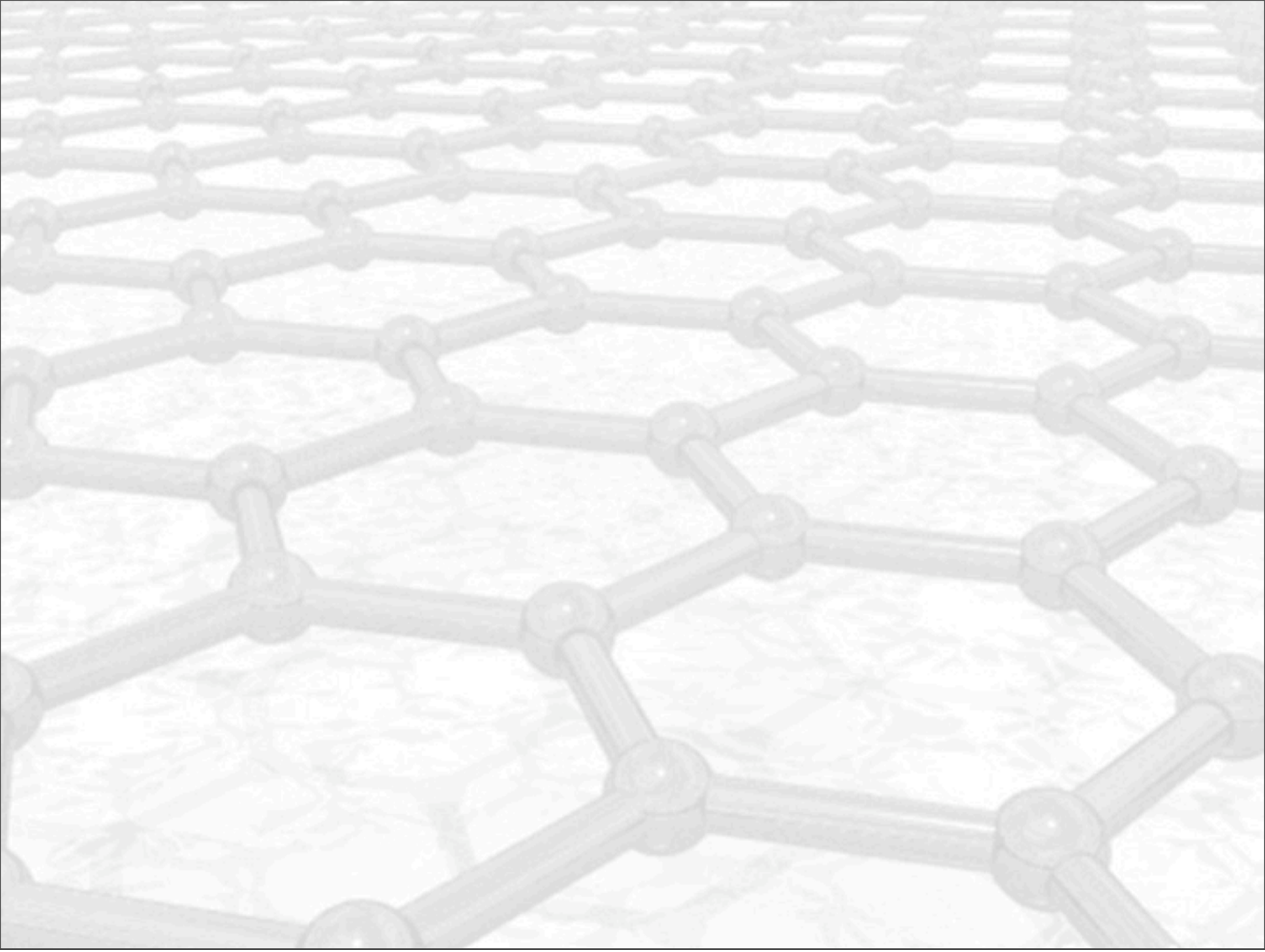
What is the proof that Dirac fermions exist in graphene?



What is the proof that Dirac fermions exist in graphene?



"You want proof? I'll give you proof!"



Vol 438|10 November 2005|doi:10.1038/nature04233 nature

LETTERS

Two-dimensional gas of massless Dirac fermions in graphene

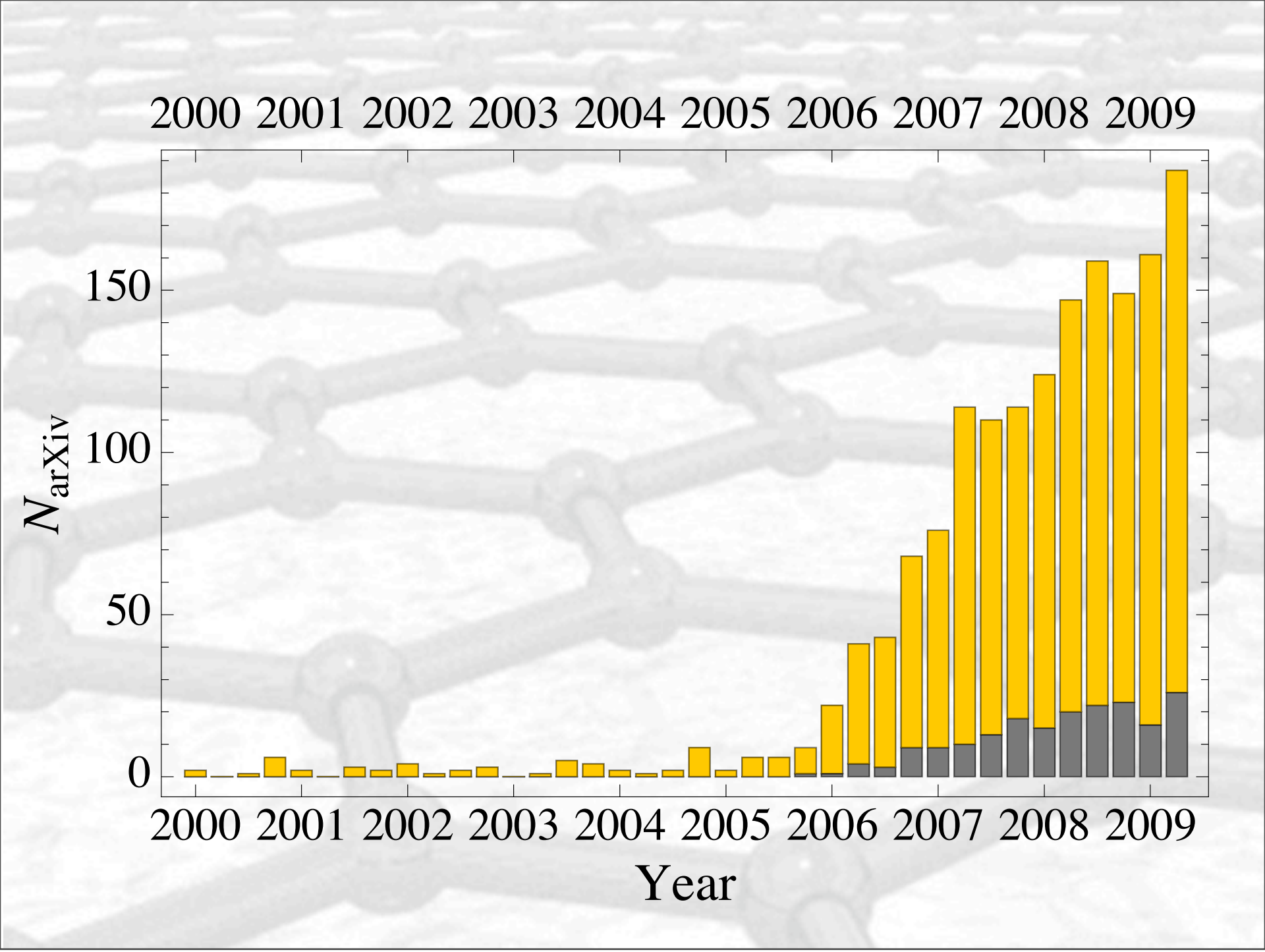
K. S. Novoselov[1], A. K. Geim[1], S. V. Morozov[2], D. Jiang[1], M. I. Katsnelson[3], I. V. Grigorieva[1], S. V. Dubonos[2] & A. A. Firsov[2]

Vol 438|10 November 2005|doi:10.1038/nature04235 nature

LETTERS

Experimental observation of the quantum Hall effect and Berry's phase in graphene

Yuanbo Zhang[1], Yan-Wen Tan[1], Horst L. Stormer[1,2] & Philip Kim[1]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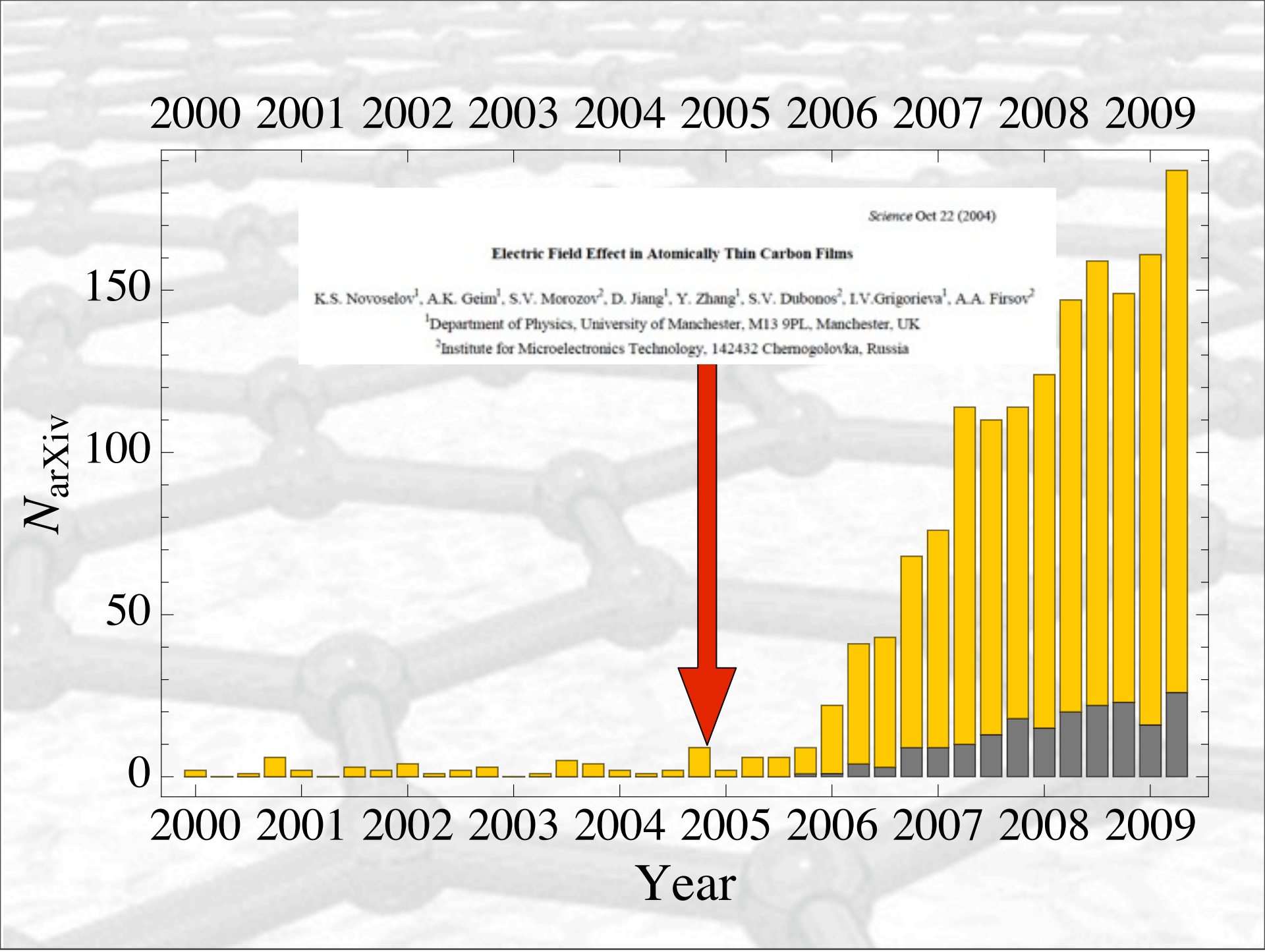
Year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Science Oct 22 (2004)
Electric Field Effect in Atomically Thin Carbon Films
K.S. Novoselov[1], A.K. Geim[1], S.V. Morozov[2], D. Jiang[1], Y. Zhang[1], S.V. Dubonos[2], I.V.Grigorieva[1], A.A. Firsov[2]
[1]Department of Physics, University of Manchester, M13 9PL, Manchester, UK
[2]Institute for Microelectronics Technology, 142432 Chernogolovka, Russia
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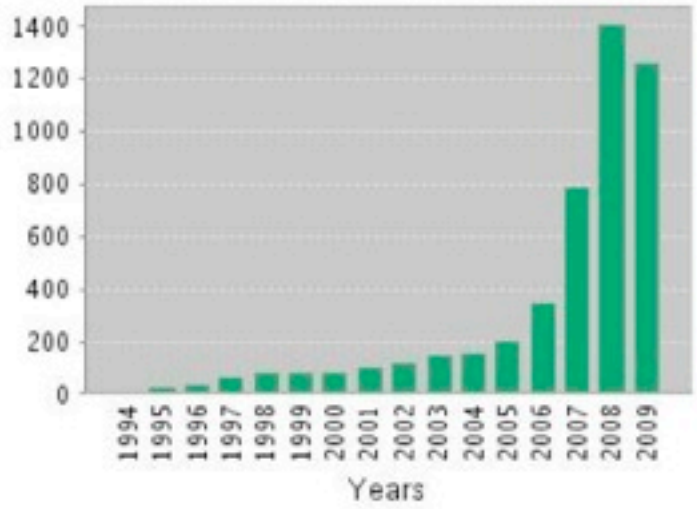

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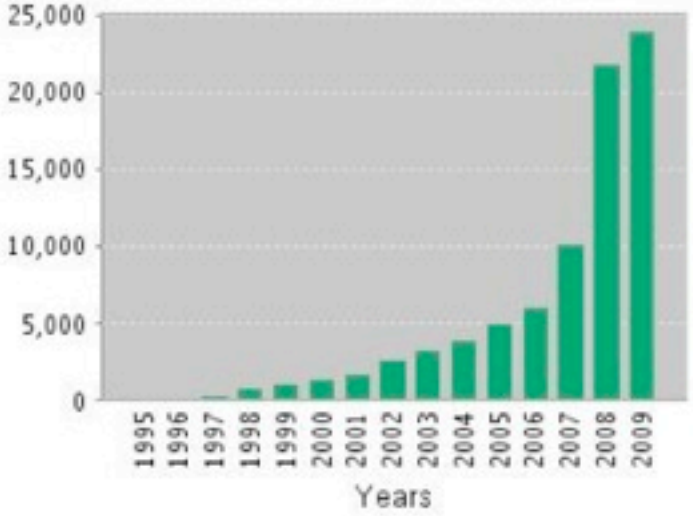

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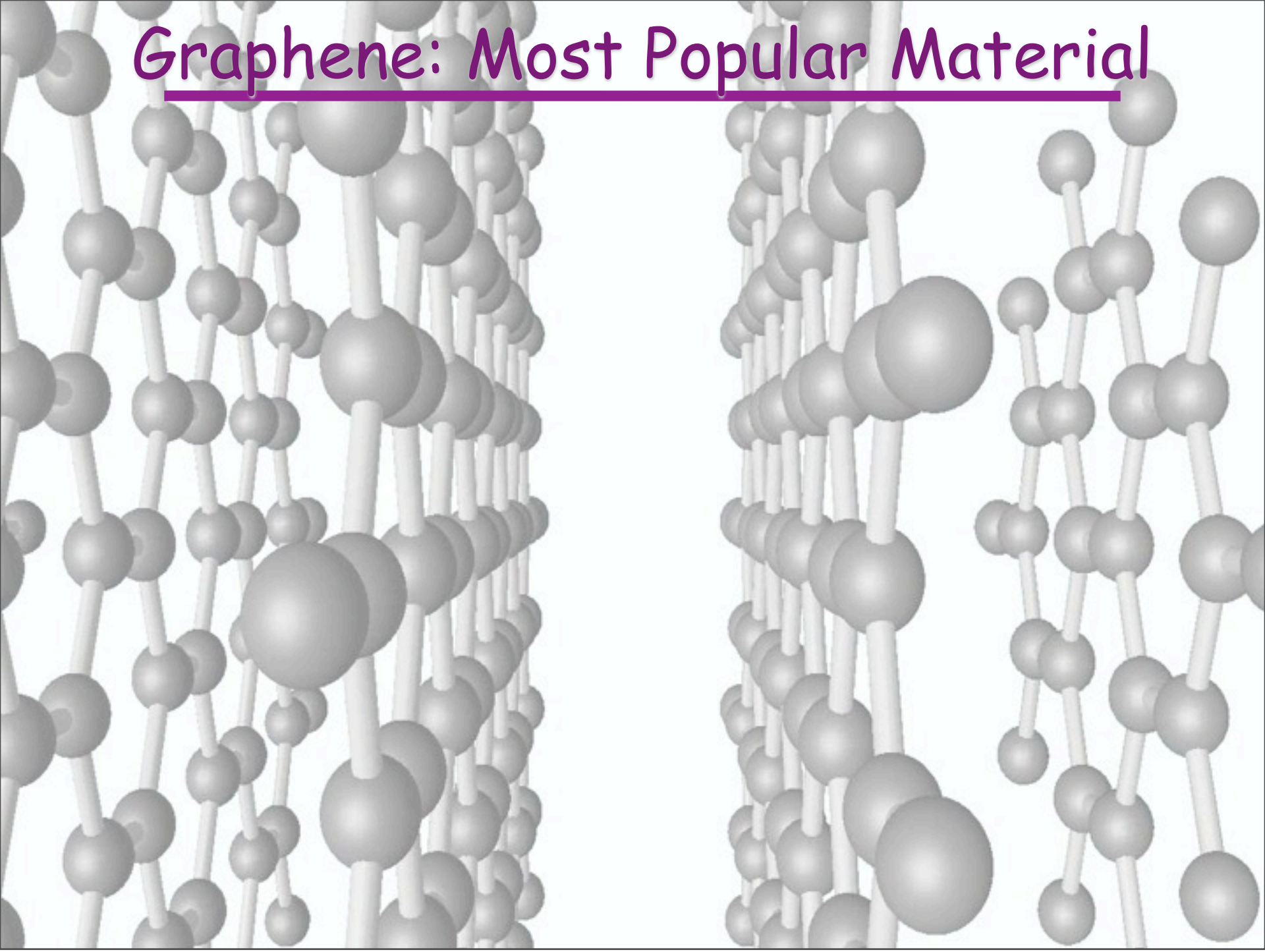
Graphene: Most Popular Material



Graphene: Most Popular Material

rank	search word	frequency

searches on all Nature websites during 2009

courtesy of Dr Peter Rogers (editor of Nature)

Graphene: Most Popular Material

rank	search word	frequency
5	obesity	1.0

searches on all Nature websites during 2009

courtesy of Dr Peter Rogers (editor of Nature)

Graphene: Most Popular Material

rank	*search word*	*frequency*
2	cancer	~2.0
3	HIV	1.3
4	apoptosis	1.03
5	obesity	1.0

searches on all Nature websites during 2009

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Graphene: Most Popular Material

rank	*search word*	*frequency*
1	graphene	~3.0
2	cancer	~2.0
3	HIV	1.3
4	apoptosis	1.03
5	obesity	1.0

searches on all Nature websites during 2009

courtesy of Dr Peter Rogers (editor of Nature)

The Big-Bang Theory
Episode: "Einstein's Approximation"

REVIEWS OF MODERN PHYSICS, VOLUME 81, JANUARY–MARCH 2009

The electronic properties of graphene

A. H. Castro Neto

Department of Physics, Boston University, 590 Commonwealth Avenue, Boston, Massachusetts 02215, USA

F. Guinea

Instituto de Ciencia de Materiales de Madrid, CSIC, Cantoblanco, E-28049 Madrid, Spain

N. M. R. Peres

Center of Physics and Department of Physics, Universidade do Minho, P-4710-057, Braga, Portugal

K. S. Novoselov and A. K. Geim

Department of Physics and Astronomy, University of Manchester, Manchester, M13 9PL, United Kingdom

(Published 14 January 2009)

Paco Guinea

Nuno Peres

Kostya Novoselov

Andre Geim

$$E(p) = \pm v\, p$$

Electrons propagate just as light does.

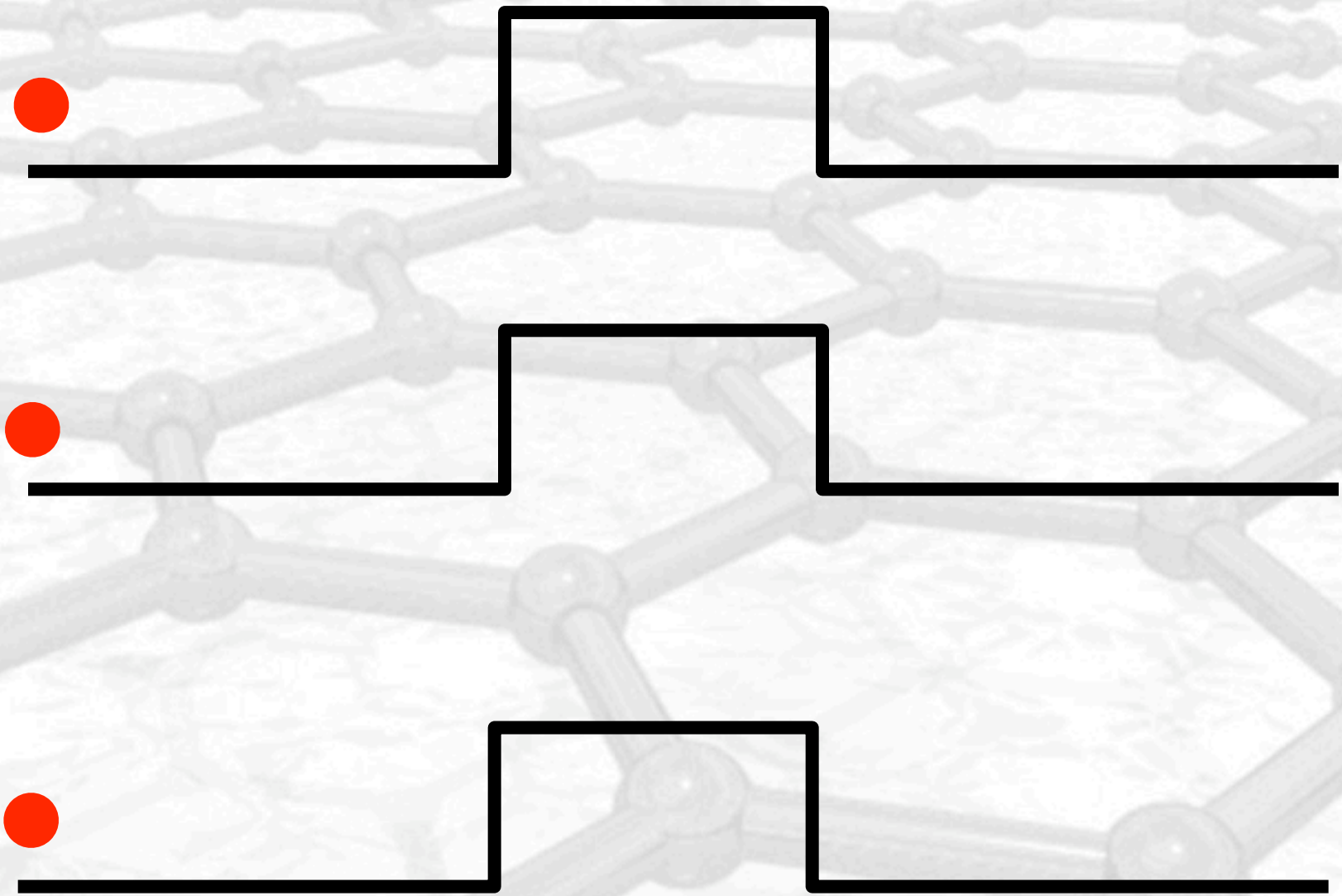
$$v = c/300$$

Relativity at very low speed of light"

Weirdness of Quantum Physics plus Relativity!

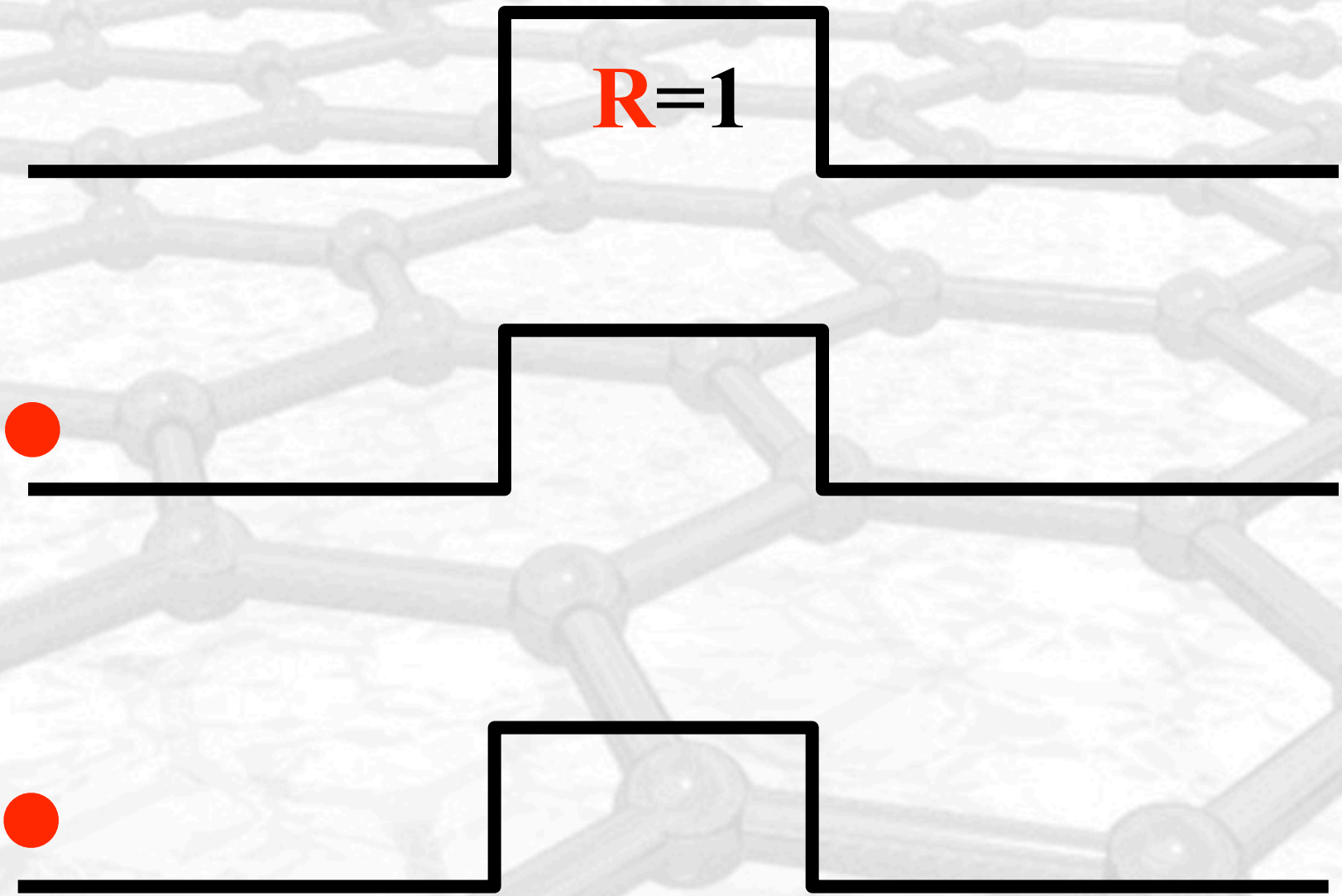
Collision with a barrier

Classical



Collision with a barrier

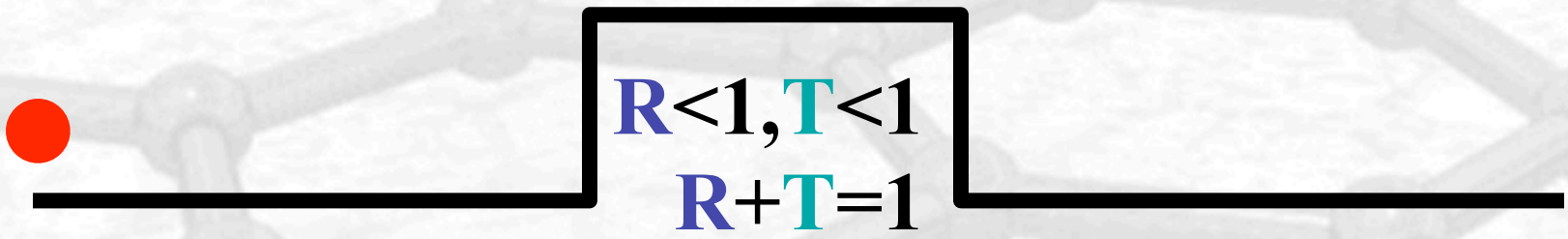
Classical



Collision with a barrier

Classical

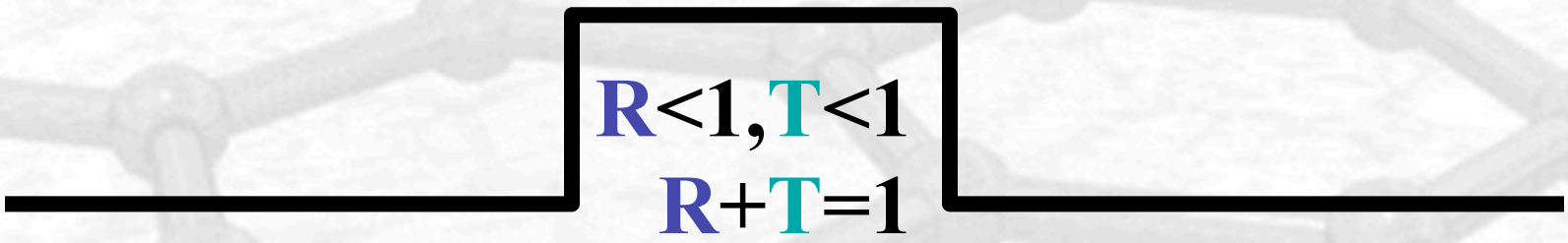
Quantum



Collision with a barrier

Classical

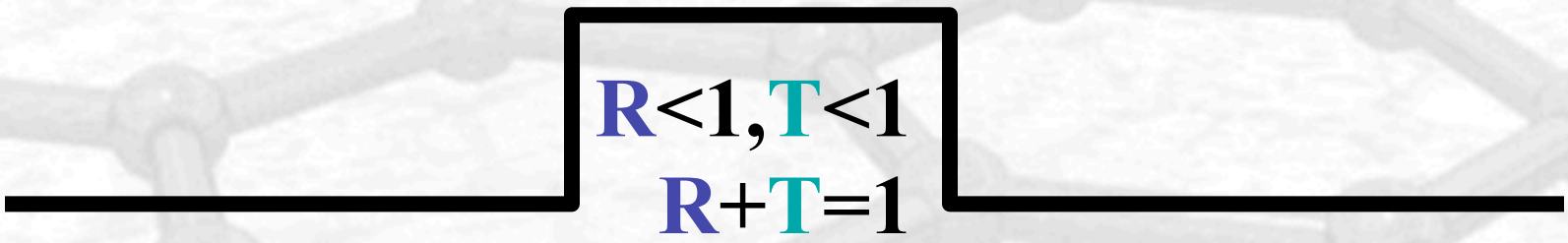
Quantum



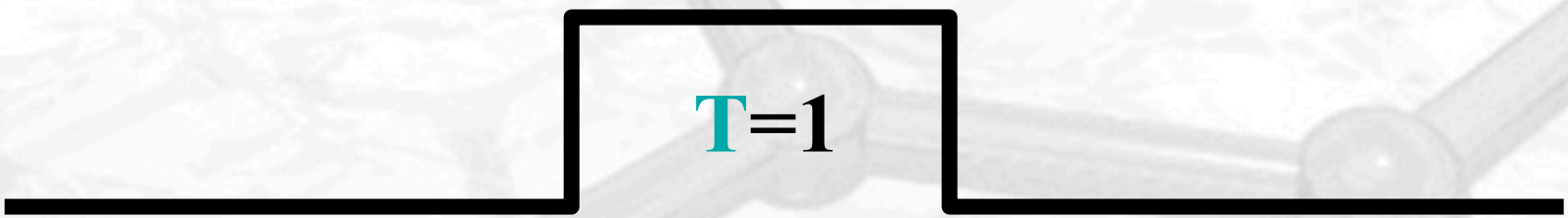
Collision with a barrier

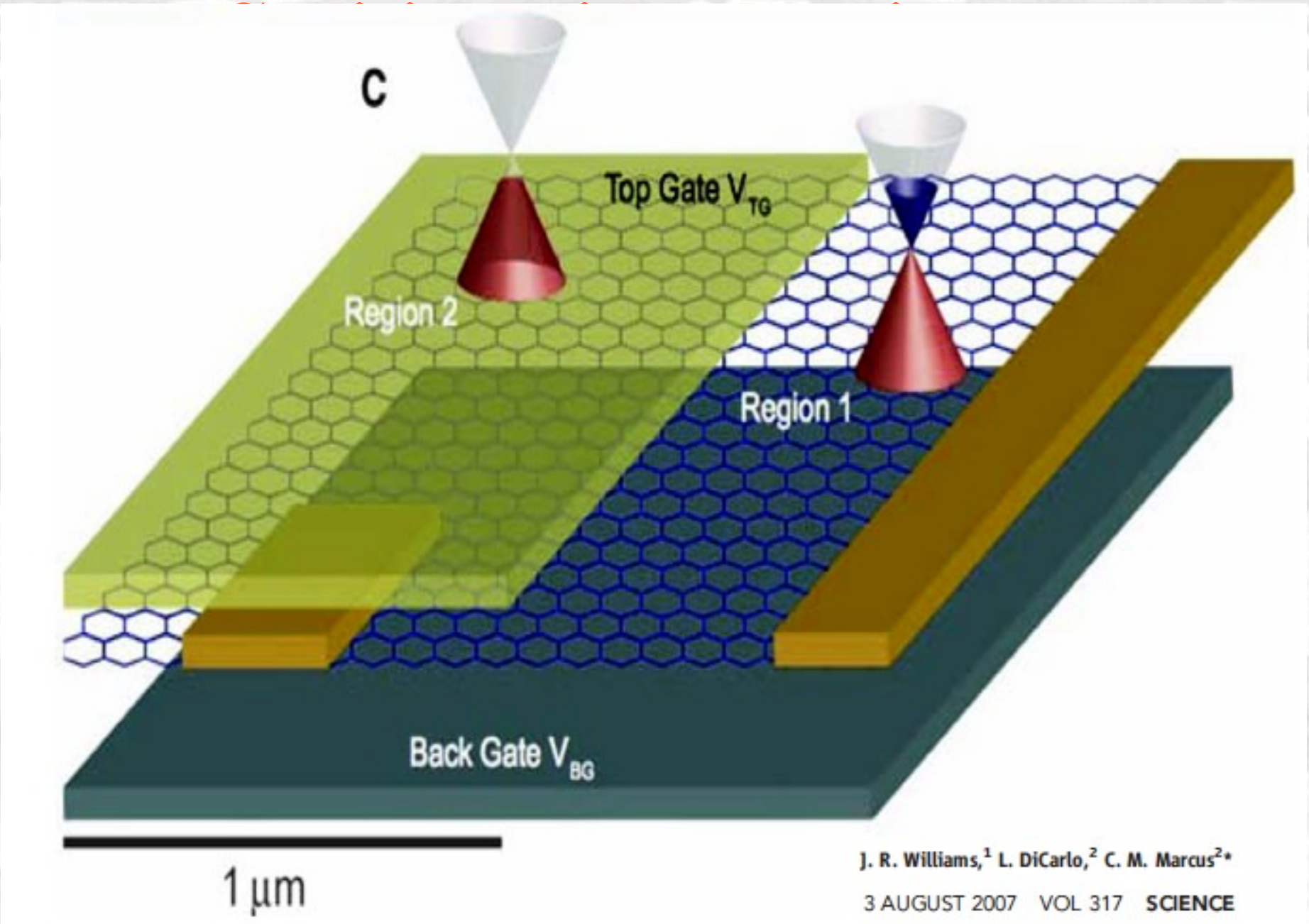
Classical

Quantum



Relativistic + Quantum

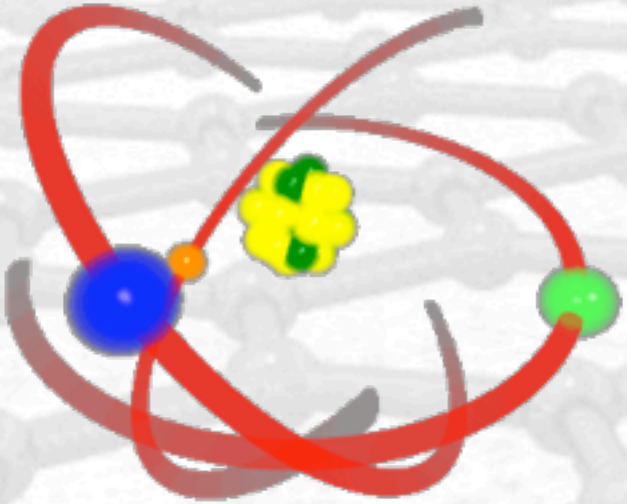




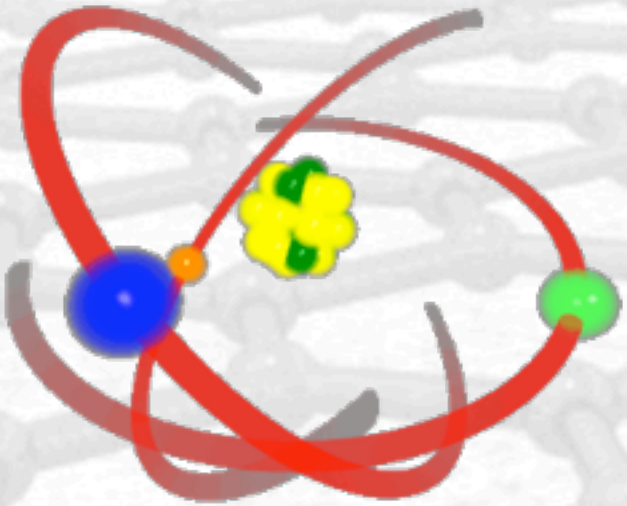
J. R. Williams,[1] L. DiCarlo,[2] C. M. Marcus[2]*

3 AUGUST 2007 VOL 317 SCIENCE

Atomic Physics

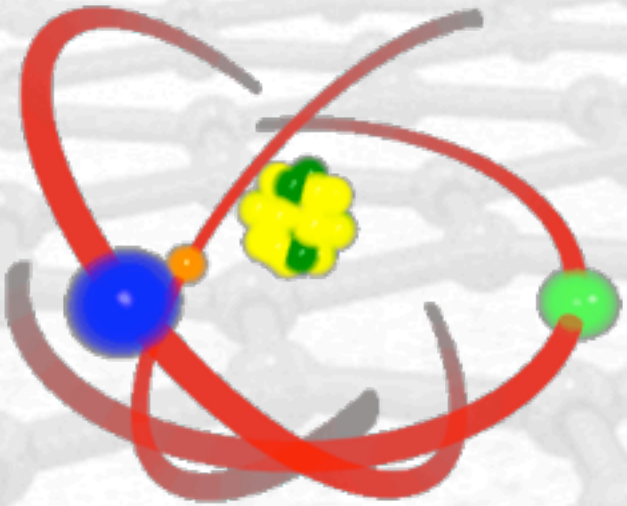


Atomic Physics



$$V(r) = -Z\frac{e^2}{\varepsilon_0}\frac{1}{r}$$ Coulomb law

Atomic Physics



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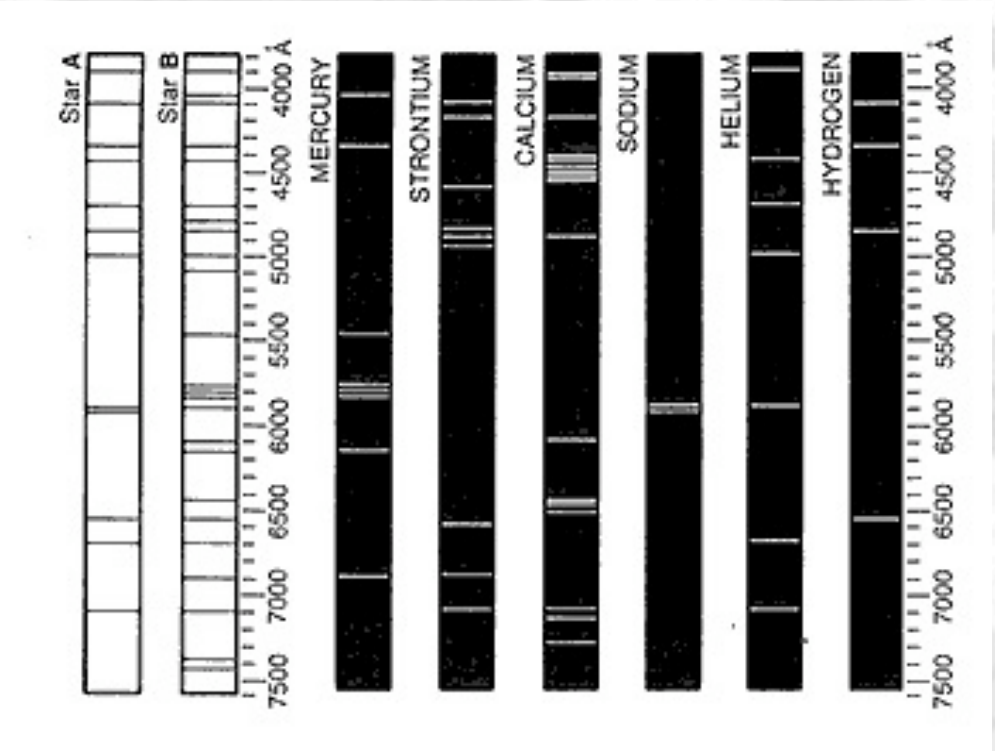
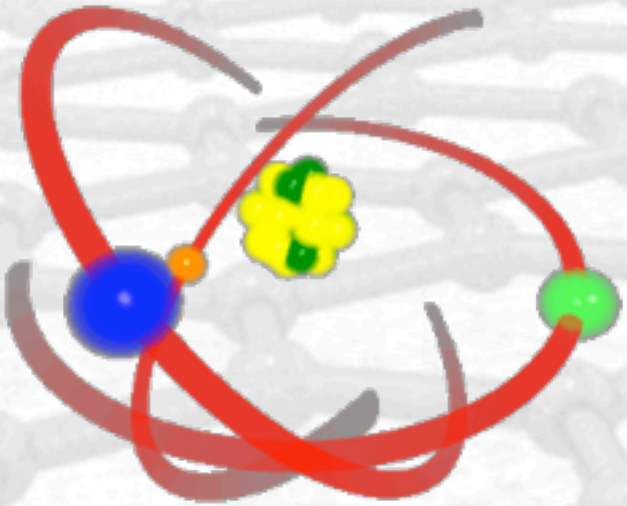


Atomic Physics



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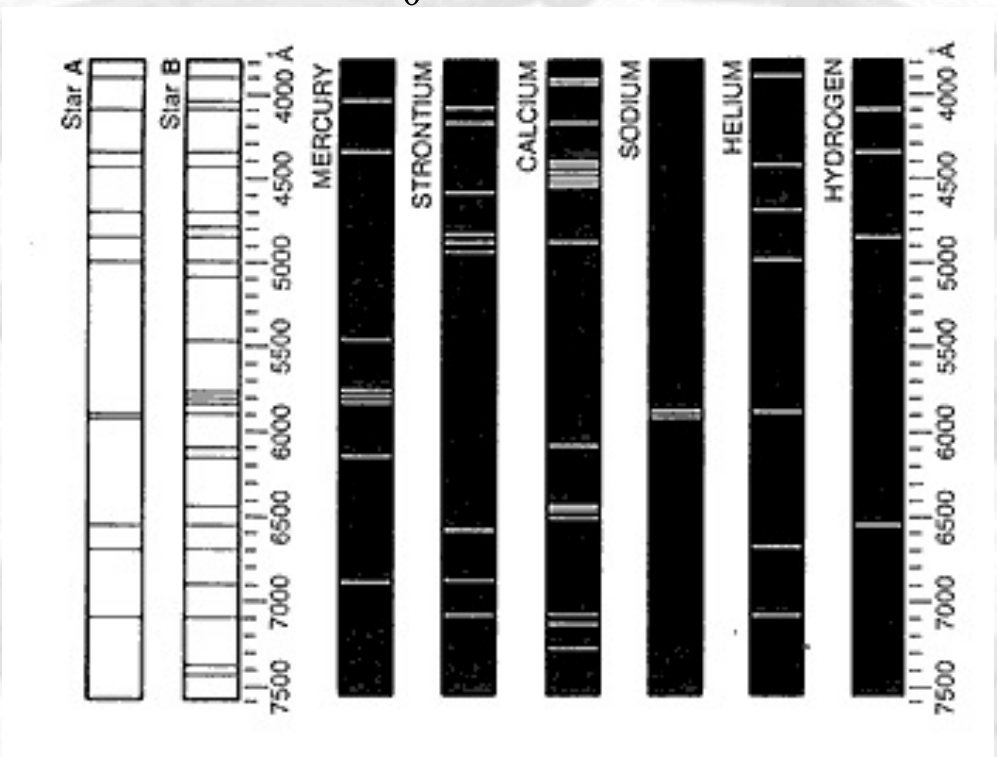
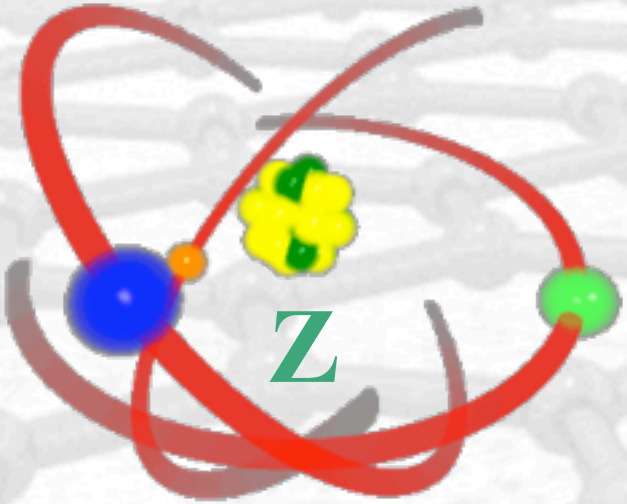


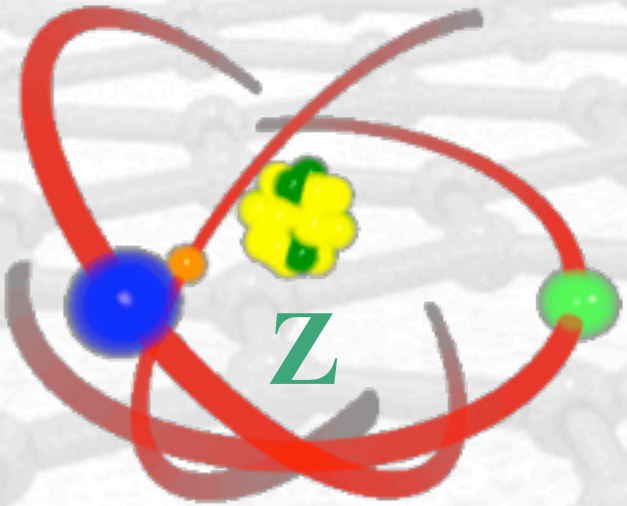
Fine structure constant

$$\alpha = \frac{e^2}{\varepsilon_0 hc} = 0.007297352536(5) \approx \frac{1}{137}$$

Atomic Physics

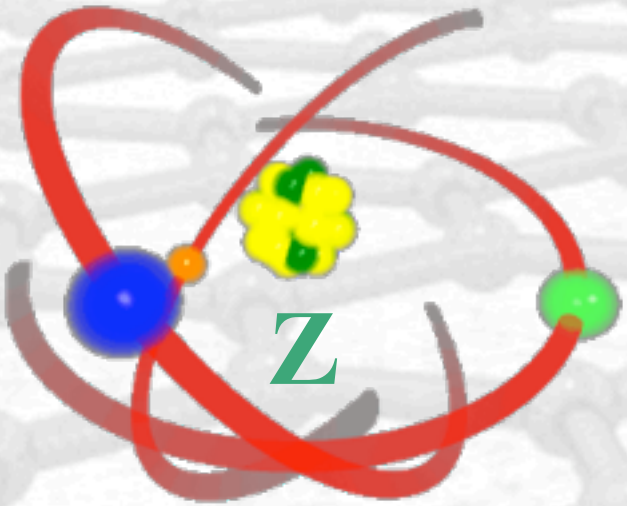


Atomic Physics



$$Z < \frac{1}{\alpha} \approx 137$$

Atomic Physics



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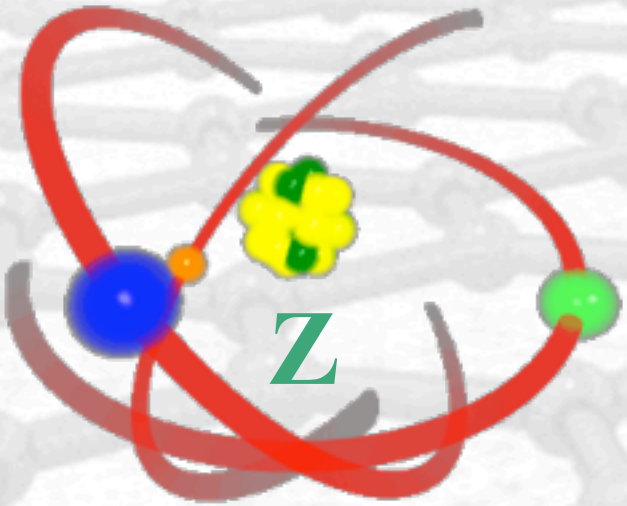
Atomic Physics



$$Z < \frac{1}{\alpha} \approx 137$$

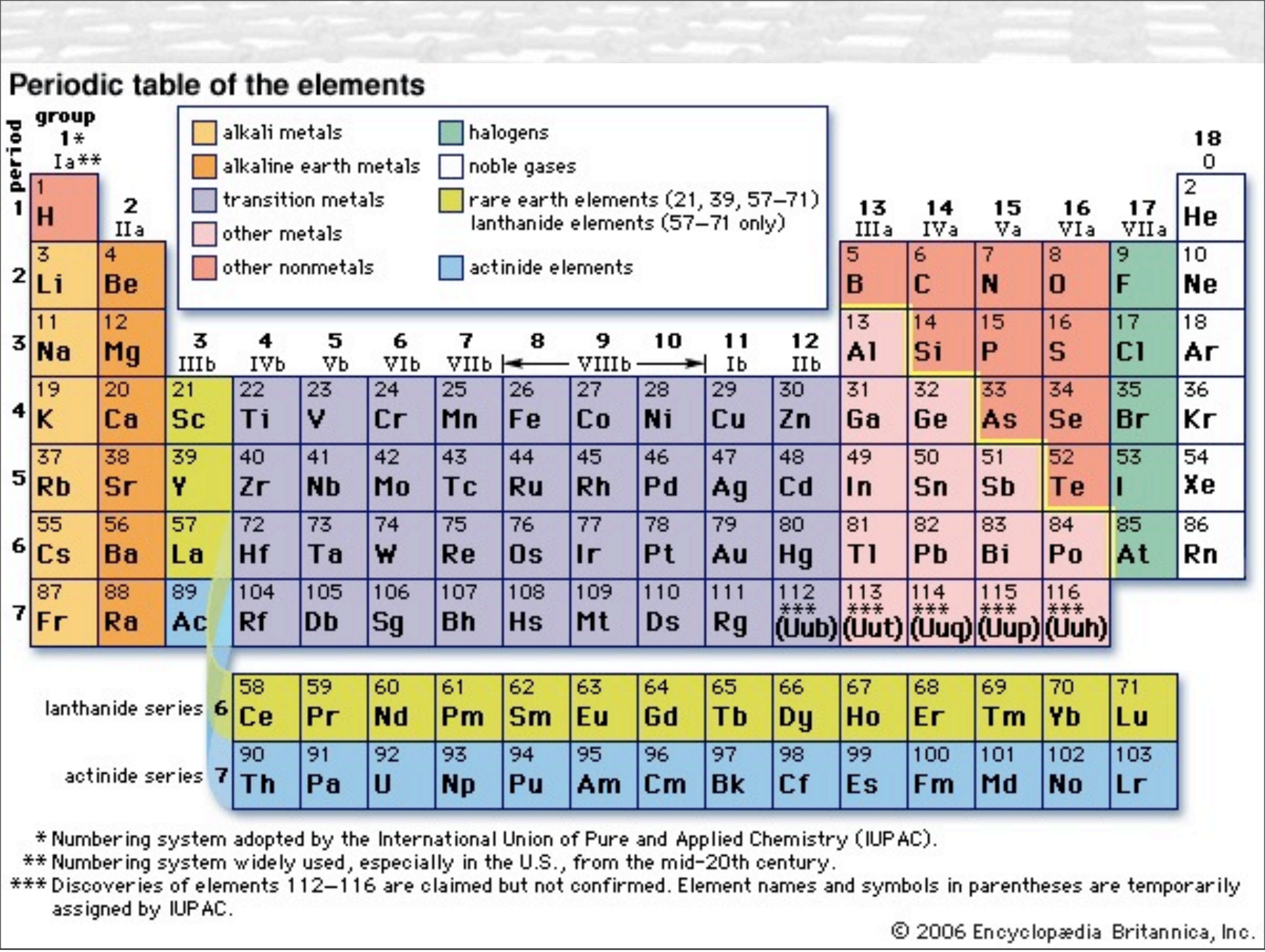
Z

$$Z > \frac{1}{\alpha} \approx 137$$

Overcritical Atom

Z

Positron emission


Periodic table of the elements
group
1*
Ia**
2
IIa
3
IIIb
4
IVb
5
Vb
6
VIb
7
VIIb
8
9
VIIIb
10
11
Ib
12
IIb
13
IIIa
14
IVa
15
Va
16
VIa
17
VIIa
18
0
period
alkali metals
alkaline earth metals
transition metals
other metals
other nonmetals
halogens
noble gases
rare earth elements (21, 39, 57–71)
lanthanide elements (57–71 only)
actinide elements
1 H
2 He
3 Li
4 Be
5 B
6 C
7 N
8 O
9 F
10 Ne
11 Na
12 Mg
13 Al
14 Si
15 P
16 S
17 Cl
18 Ar
19 K
20 Ca
21 Sc
22 Ti
23 V
24 Cr
25 Mn
26 Fe
27 Co
28 Ni
29 Cu
30 Zn
31 Ga
32 Ge
33 As
34 Se
35 Br
36 Kr
37 Rb
38 Sr
39 Y
40 Zr
41 Nb
42 Mo
43 Tc
44 Ru
45 Rh
46 Pd
47 Ag
48 Cd
49 In
50 Sn
51 Sb
52 Te
53 I
54 Xe
55 Cs
56 Ba
57 La
72 Hf
73 Ta
74 W
75 Re
76 Os
77 Ir
78 Pt
79 Au
80 Hg
81 Tl
82 Pb
83 Bi
84 Po
85 At
86 Rn
87 Fr
88 Ra
89 Ac
104 Rf
105 Db
106 Sg
107 Bh
108 Hs
109 Mt
110 Ds
111 Rg
112 *** (Uub)
113 *** (Uut)
114 *** (Uuq)
115 *** (Uup)
116 *** (Uuh)
lanthanide series 6
58 Ce
59 Pr
60 Nd
61 Pm
62 Sm
63 Eu
64 Gd
65 Tb
66 Dy
67 Ho
68 Er
69 Tm
70 Yb
71 Lu
actinide series 7
90 Th
91 Pa
92 U
93 Np
94 Pu
95 Am
96 Cm
97 Bk
98 Cf
99 Es
100 Fm
101 Md
102 No
103 Lr
* Numbering system adopted by the International Union of Pure and Applied Chemistry (IUPAC).
** Numbering system widely used, especially in the U.S., from the mid-20th century.
*** Discoveries of elements 112–116 are claimed but not confirmed. Element names and symbols in parentheses are temporarily assigned by IUPAC.
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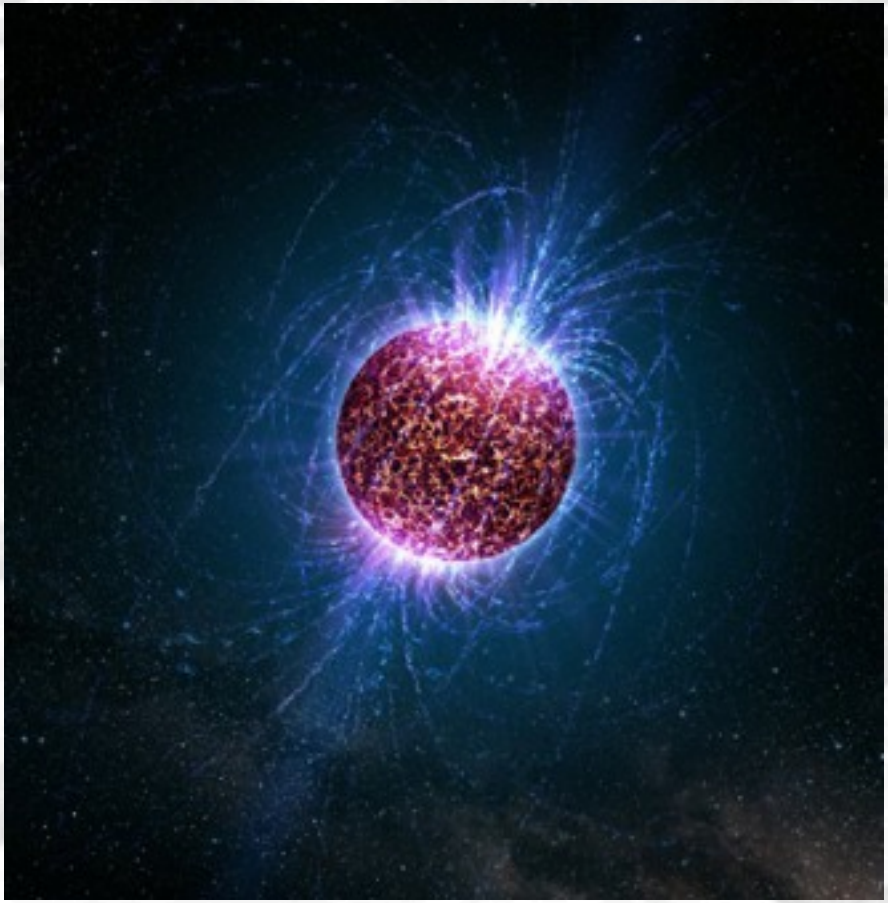
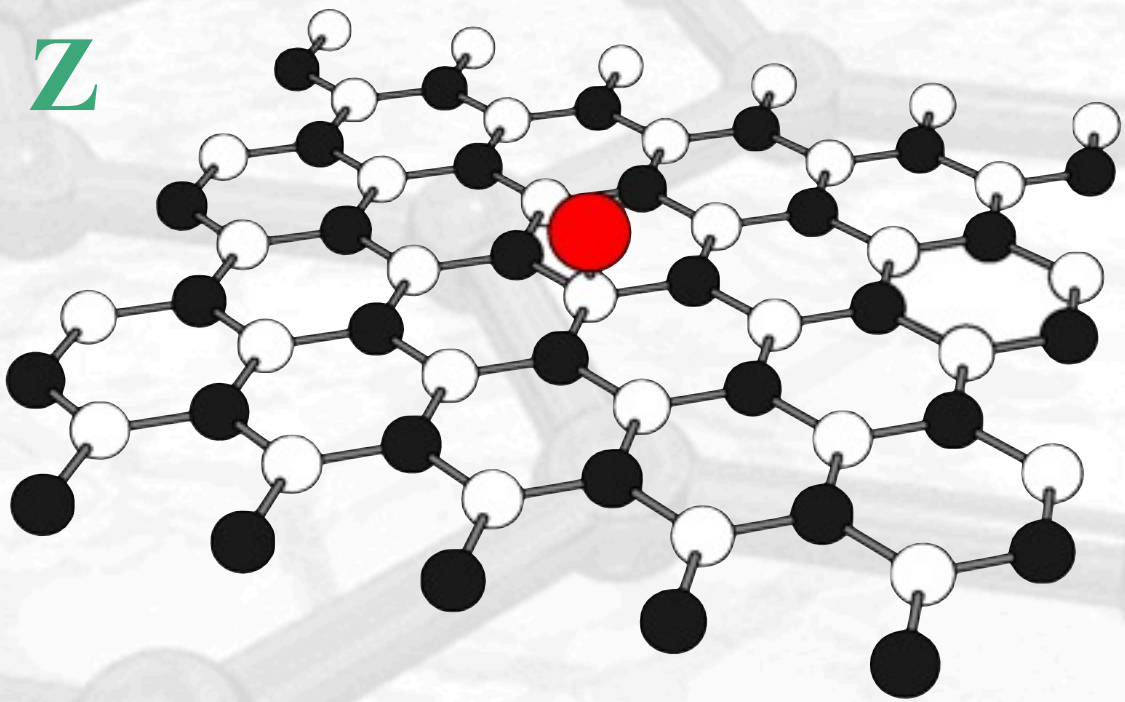


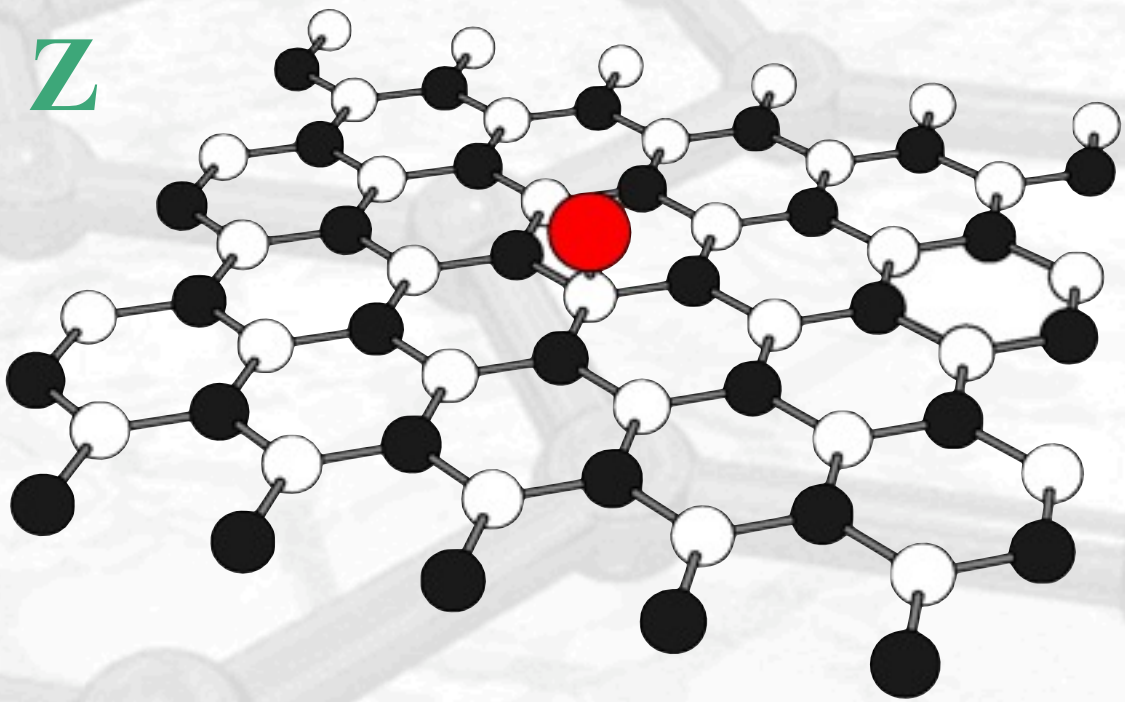
heavy ion collisions **neutron stars**

But in graphene:



But in graphene:

$$\alpha_G = \frac{e^2}{\varepsilon_0 h\nu} \approx 2$$



But in graphene:

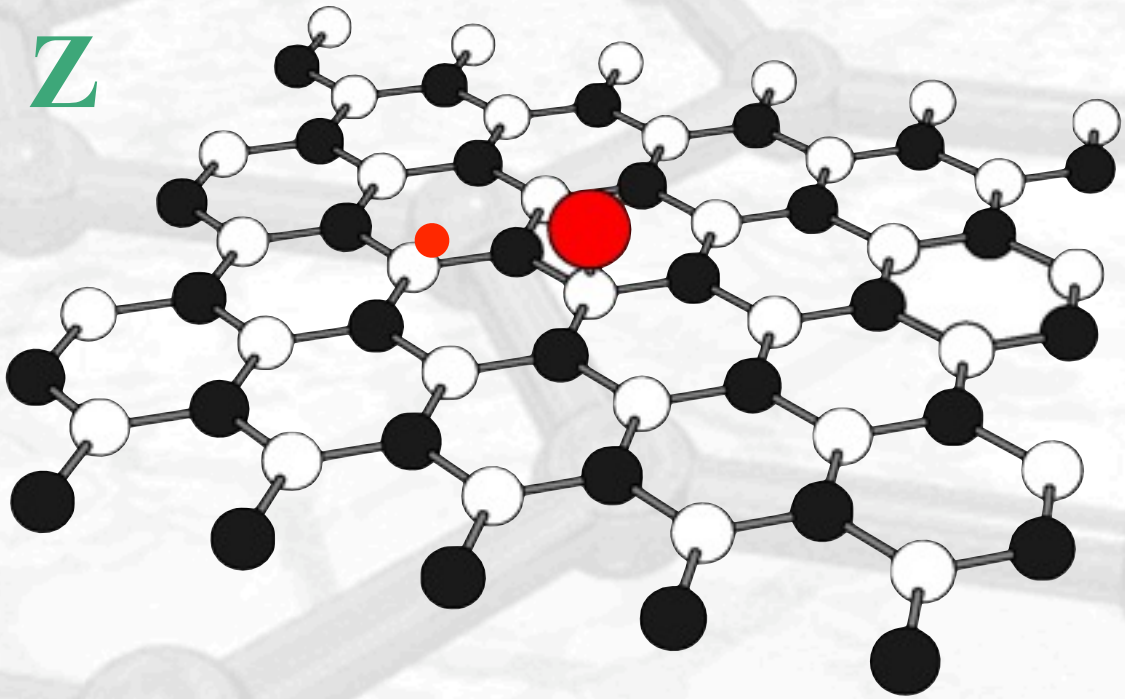
$$\alpha_G = \frac{e^2}{\varepsilon_0 h v} \approx 2$$

Atoms become overcritical easily

$$Z > \frac{1}{\alpha_G} \approx 0.5$$

Coulomb Impurity Problem in Graphene
PRL 99, 166802 (2007)
Vitor M. Pereira, Johan Nilsson, and A. H. Castro Neto

Z



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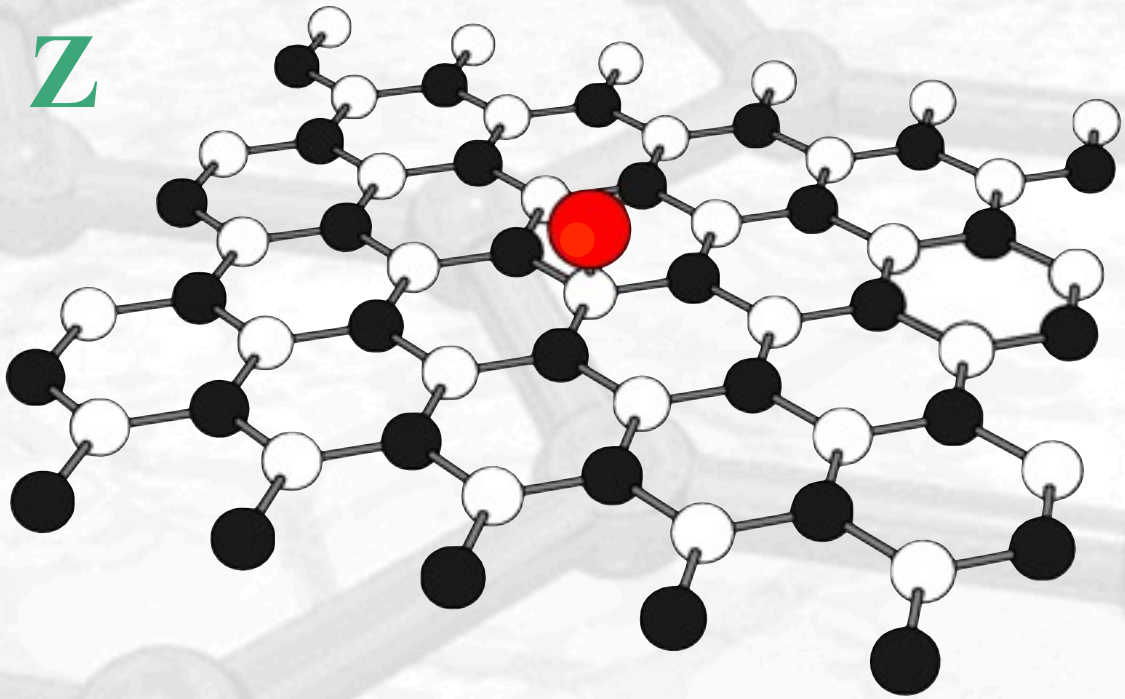
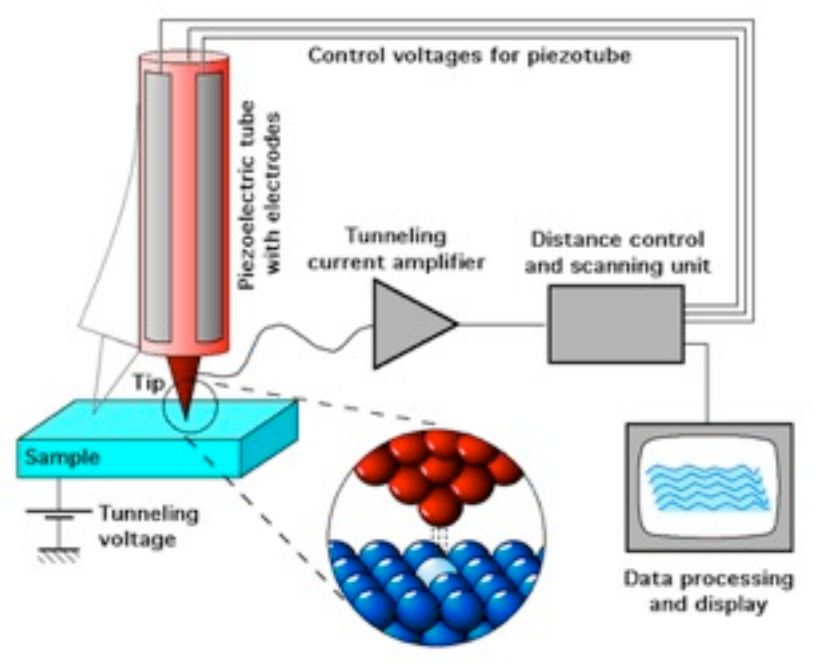
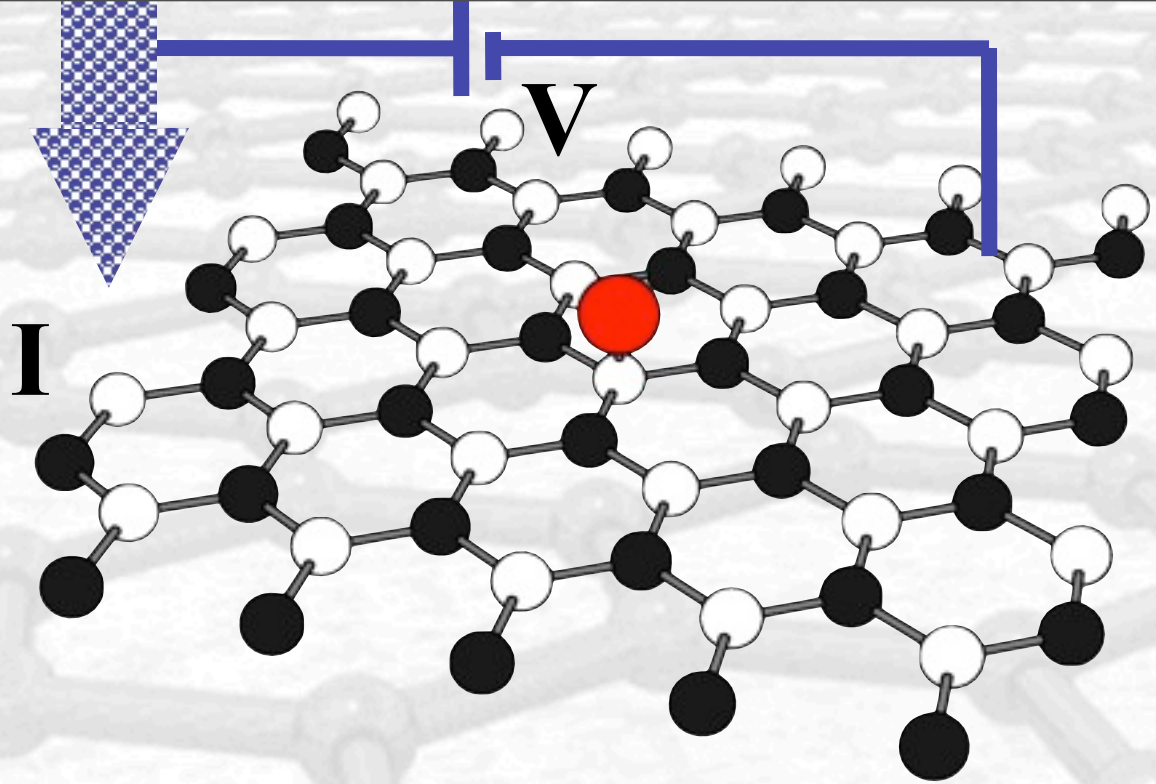
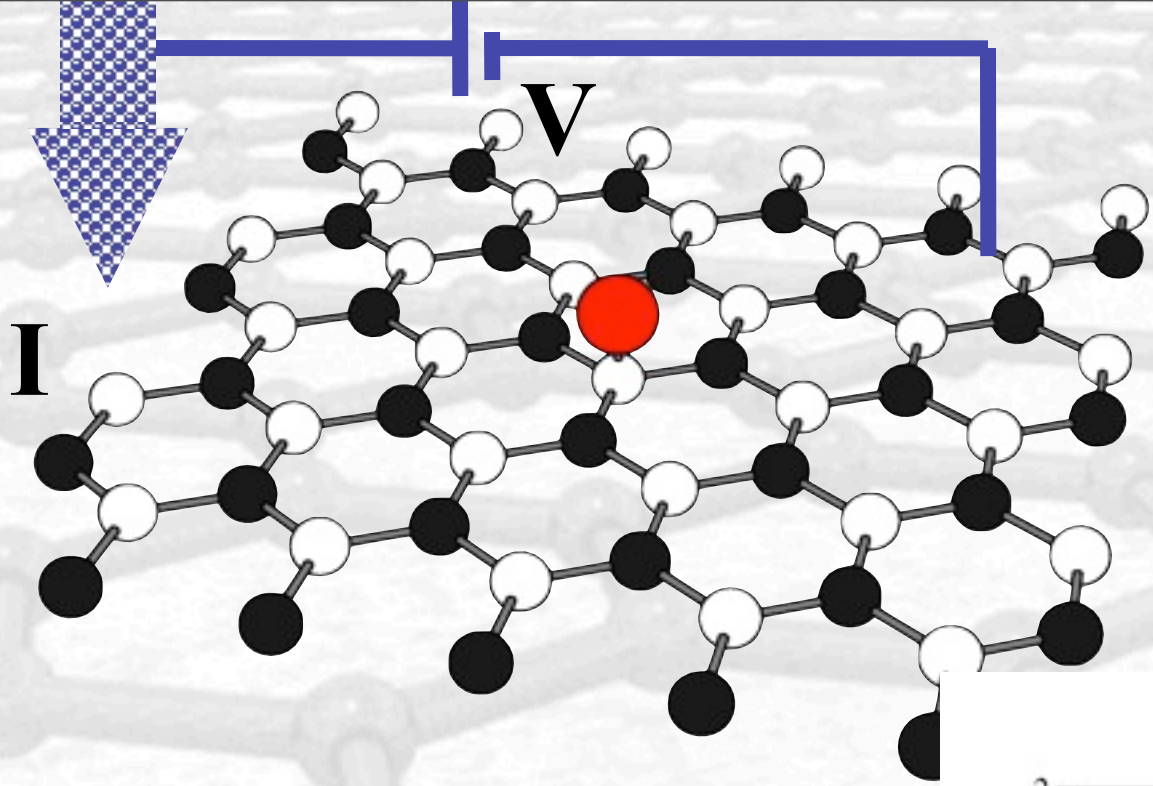
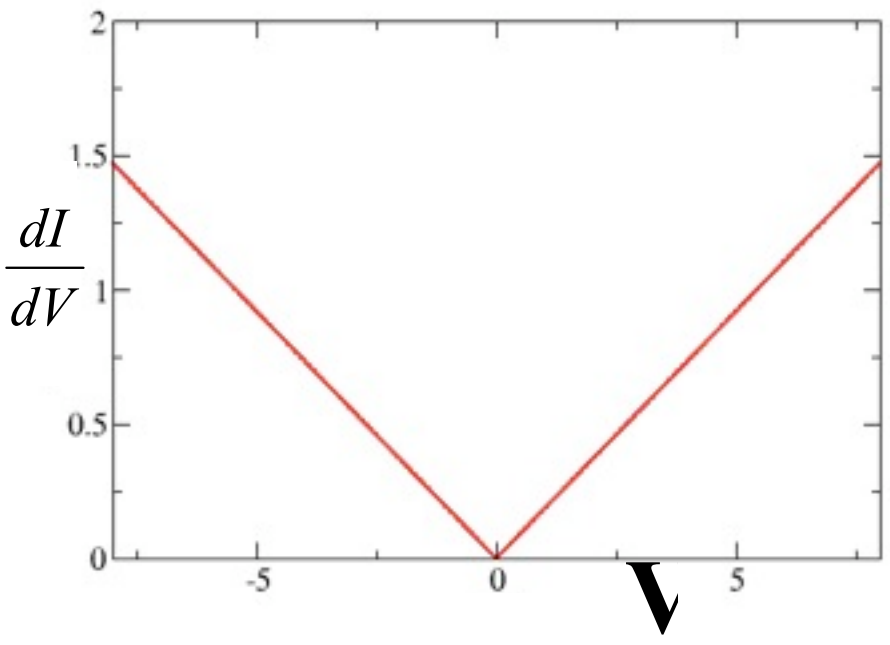


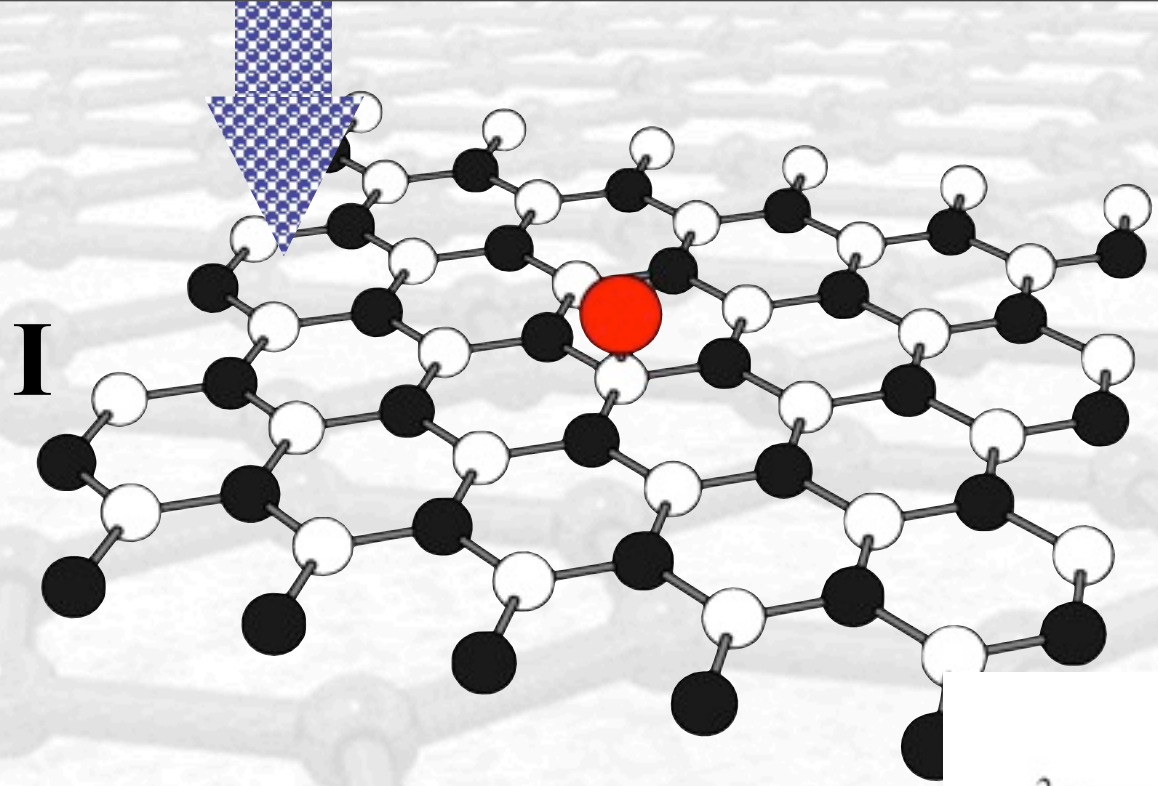


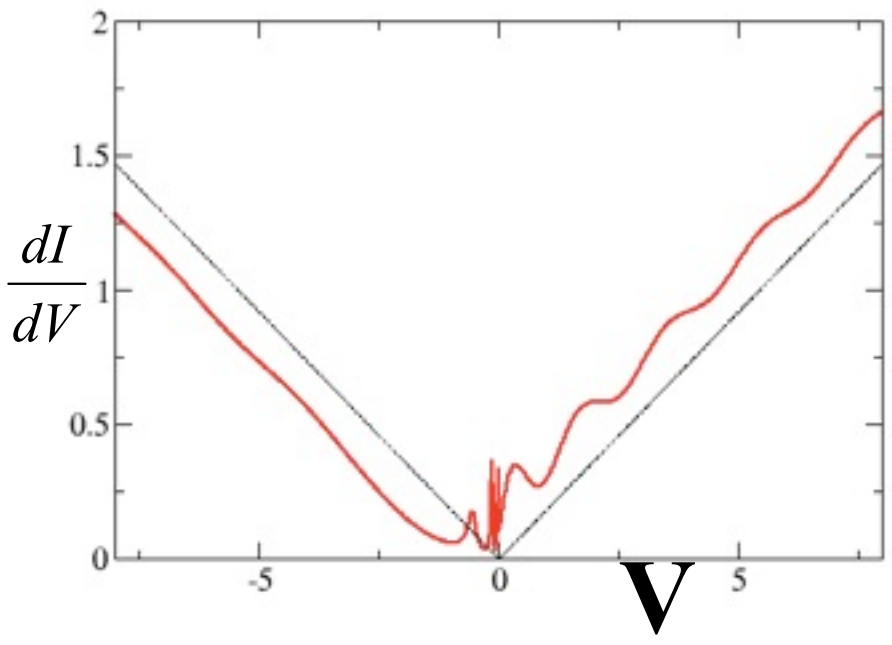
Use a scanning tunneling microscope,for a “high-energy experiment

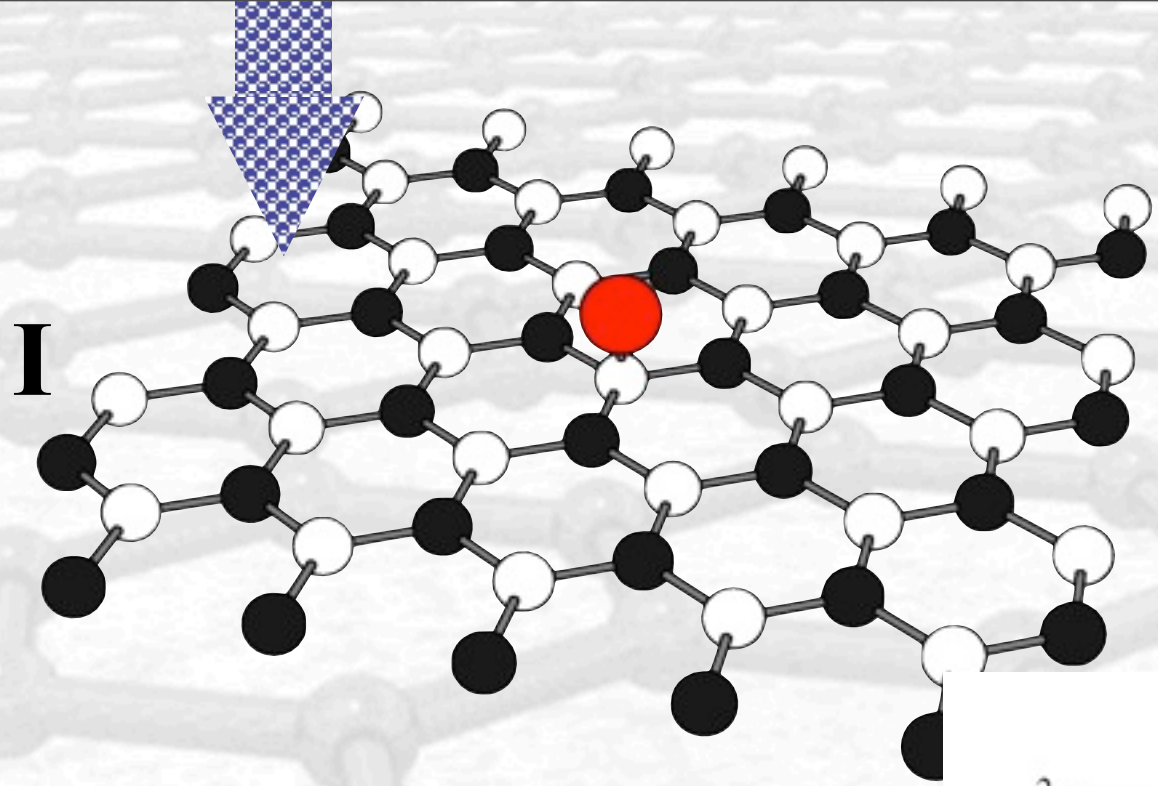

V
I

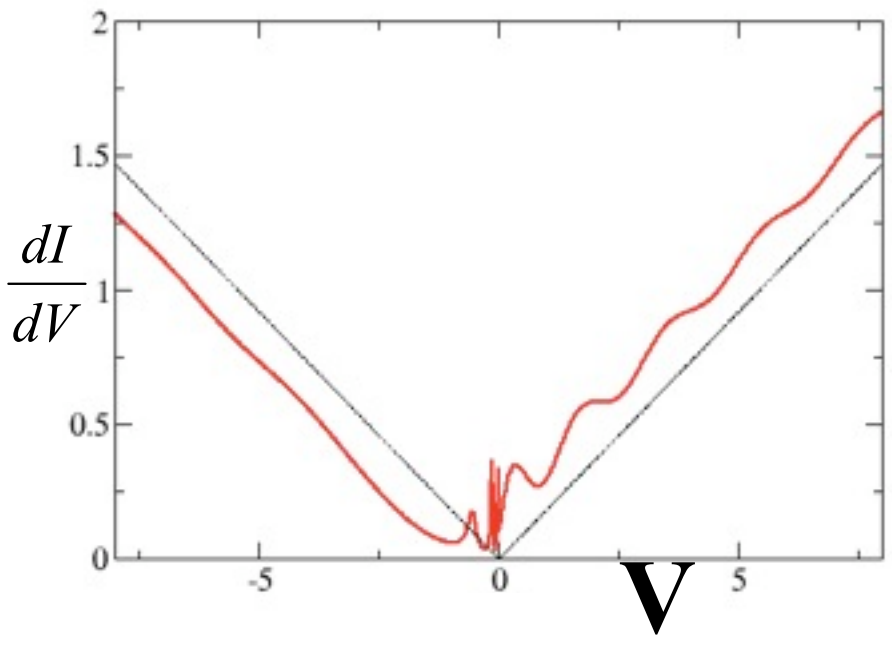

V
I

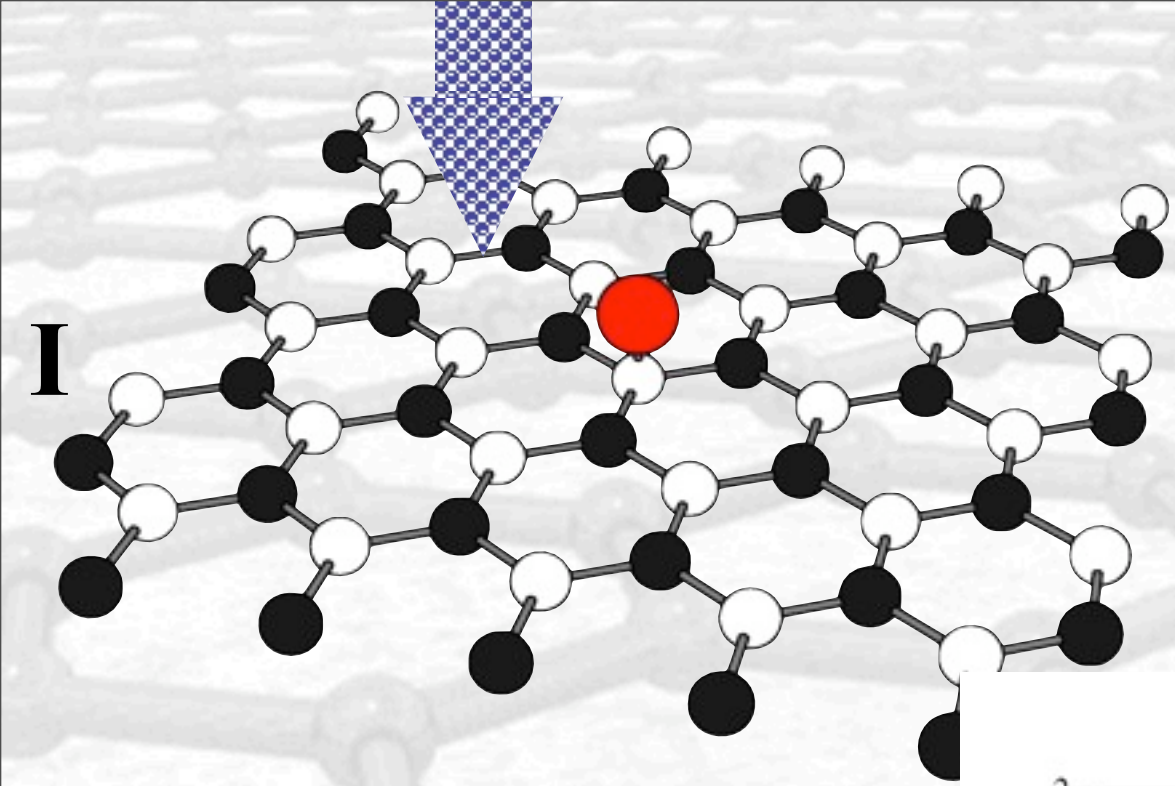

2
1.5
dI/dV
1
0.5
0
-5
0
5
V

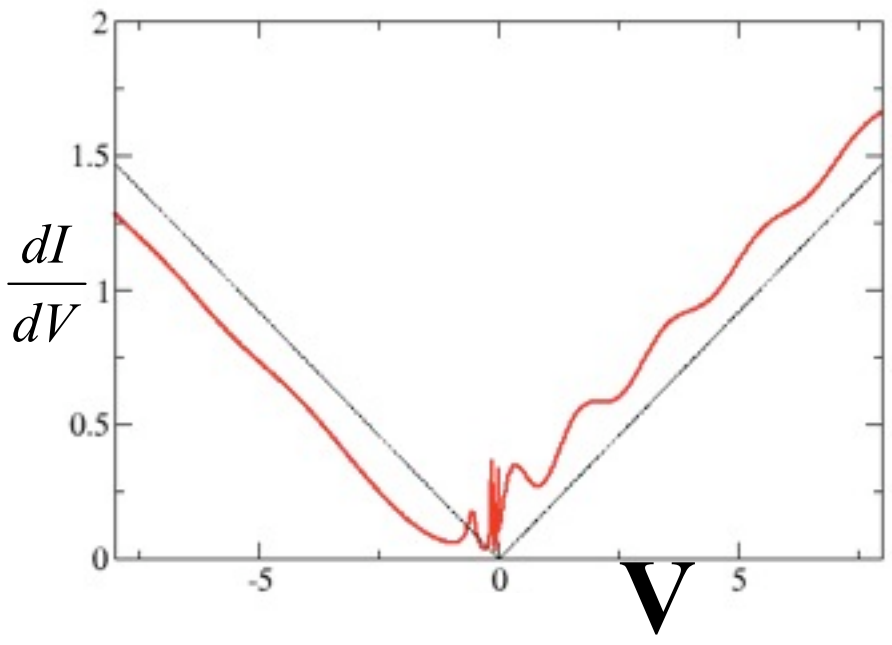

I

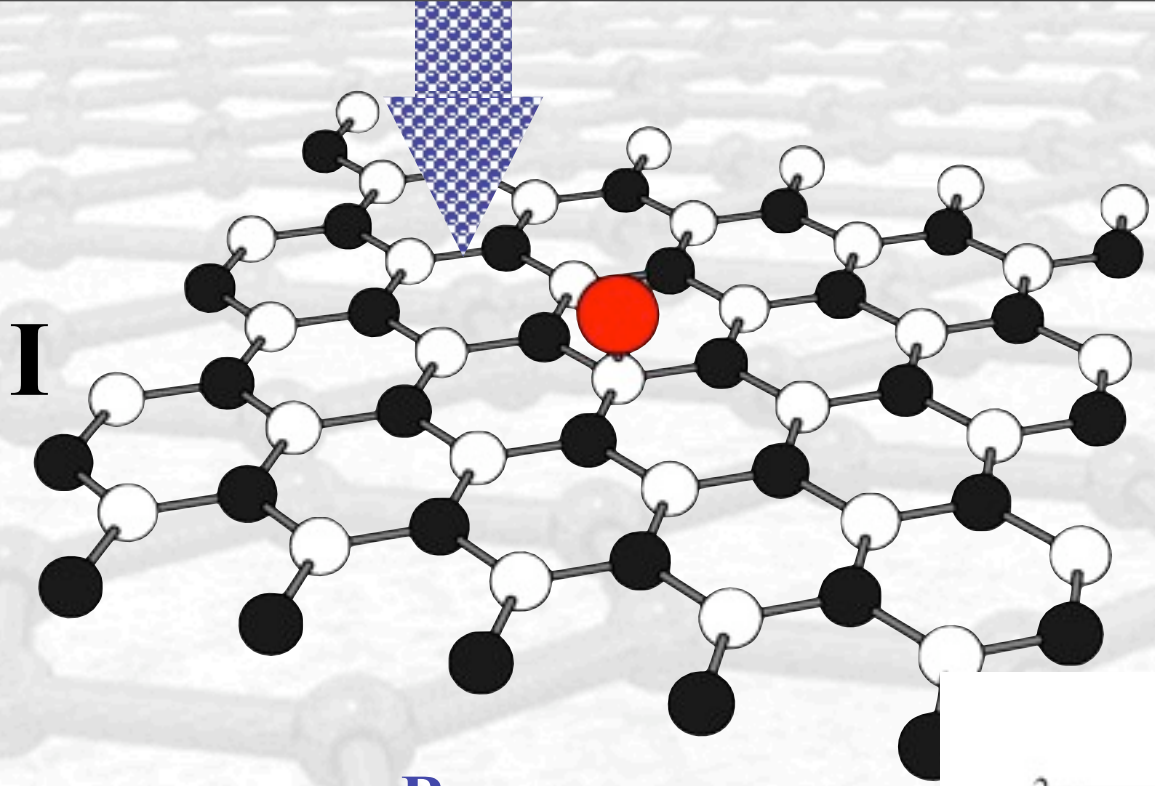

2
1.5
dI/dV
1
0.5
0
-5
0
5
V


I

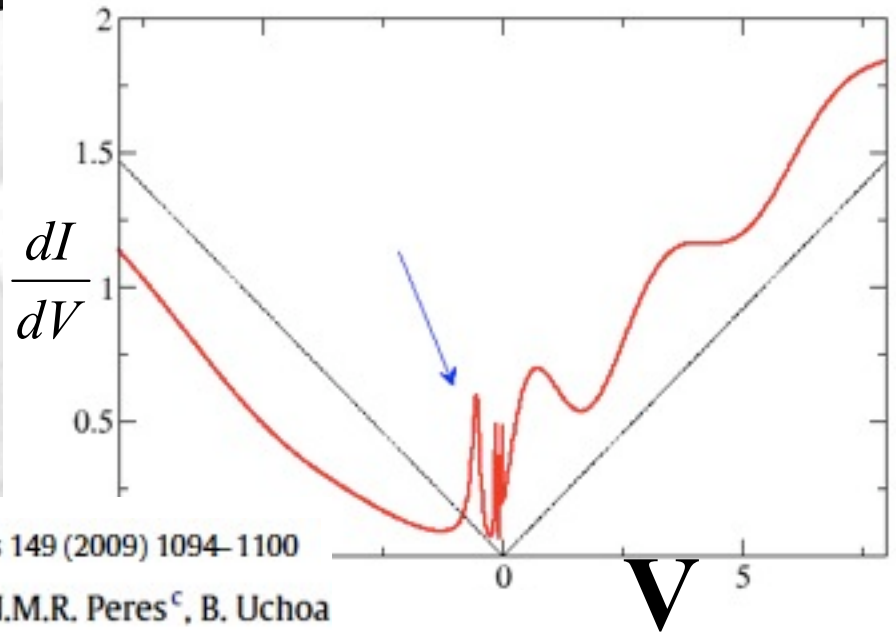

2
1.5
dI/dV
1
0.5
0
-5
0
5
V


I


2
1.5
dI/dV
1
0.5
0
-5
0
5
V



Resonances indicate emission of anti-particles

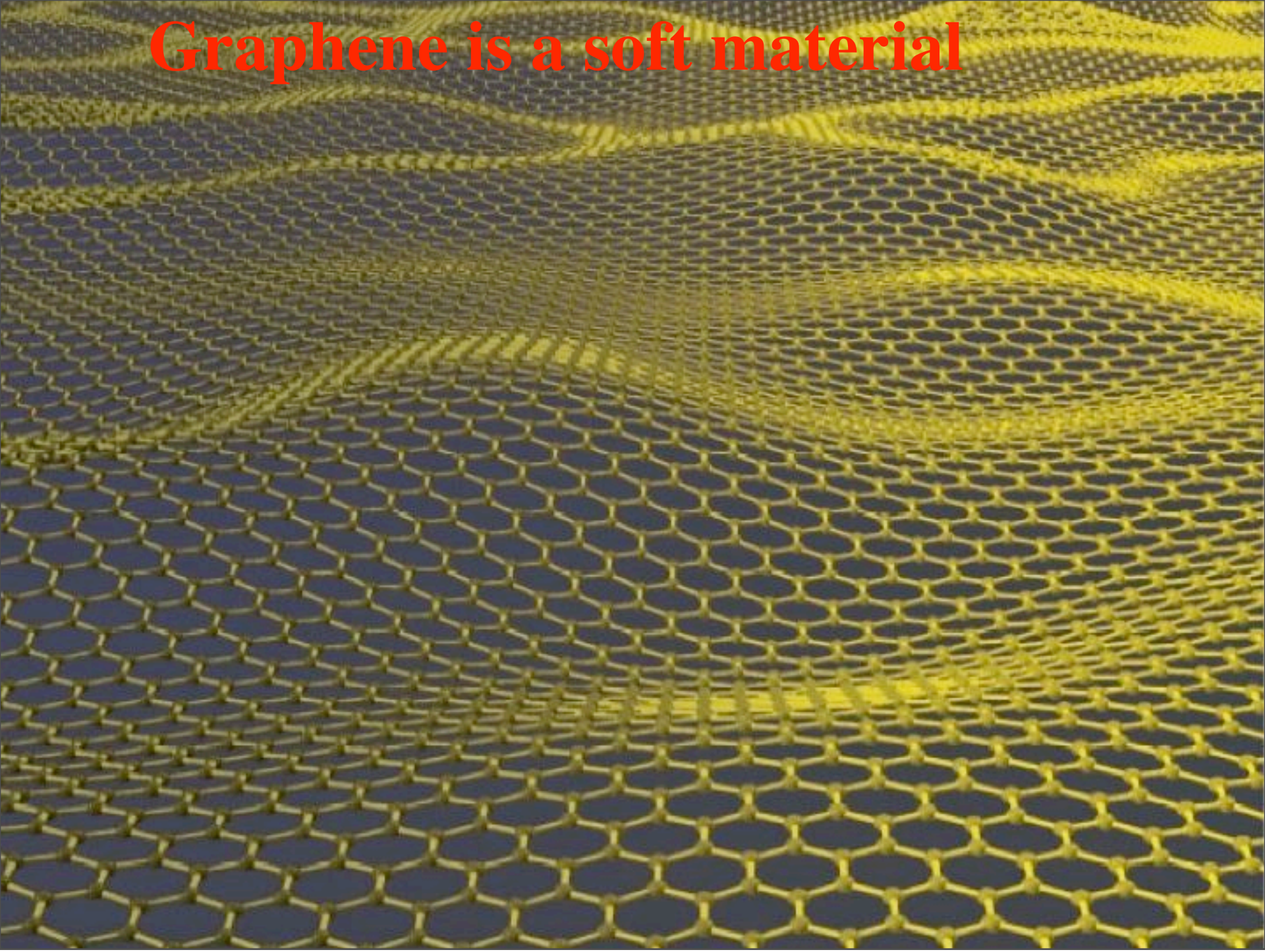


Adatoms in graphene

Solid State Communications 149 (2009) 1094–1100

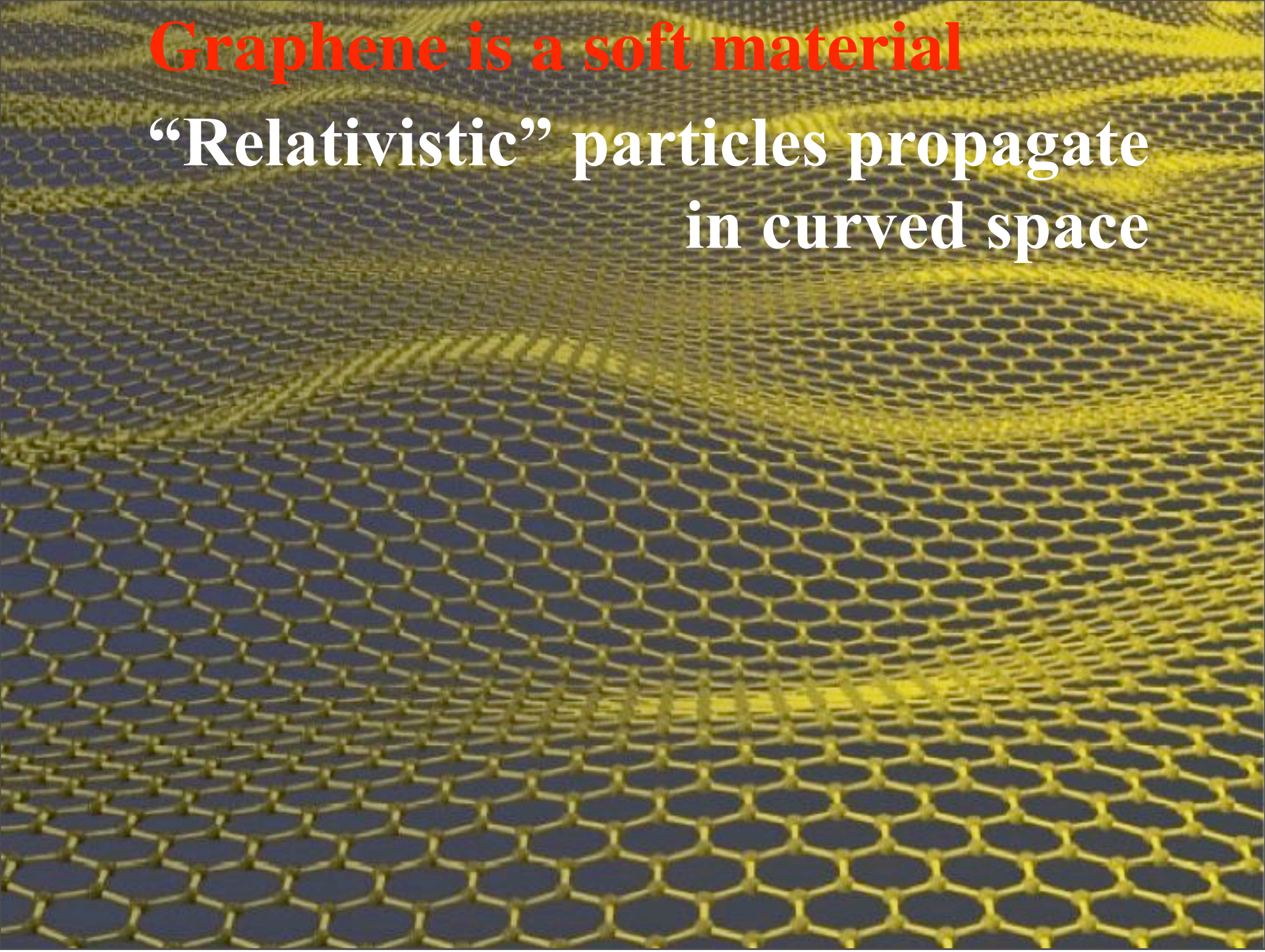
A.H. Castro Neto[a,*], V.N. Kotov[a], J. Nilsson[b], V.M. Pereira[a], N.M.R. Peres[c], B. Uchoa

Graphene is a soft material



Graphene is a soft material

"Relativistic" particles propagate in curved space



Graphene is a soft material

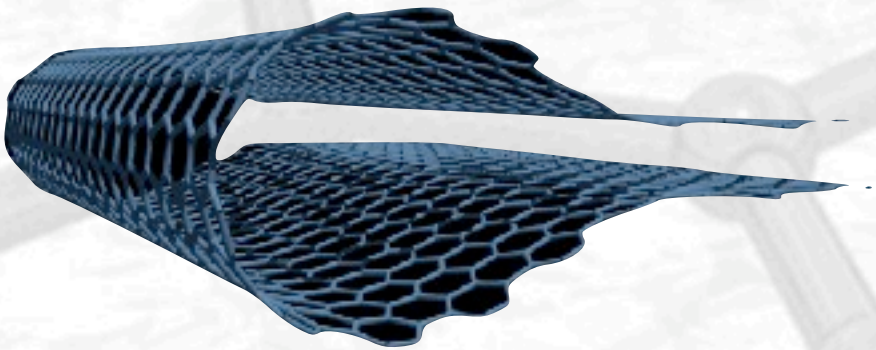
"Relativistic" particles propagate in curved space

Graphene as an electronic membrane

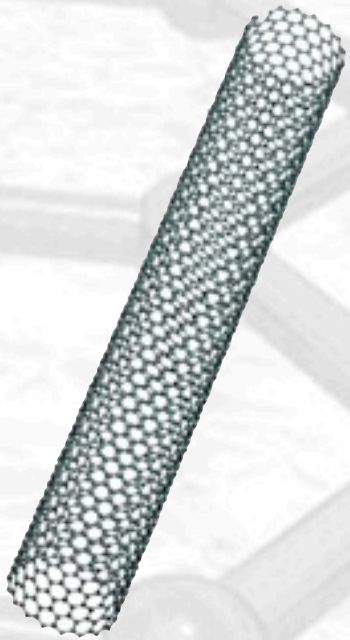
EPL, 84 (2008) 57007

EUN-AH KIM[1] and A. H. CASTRO NETO[2(a)]

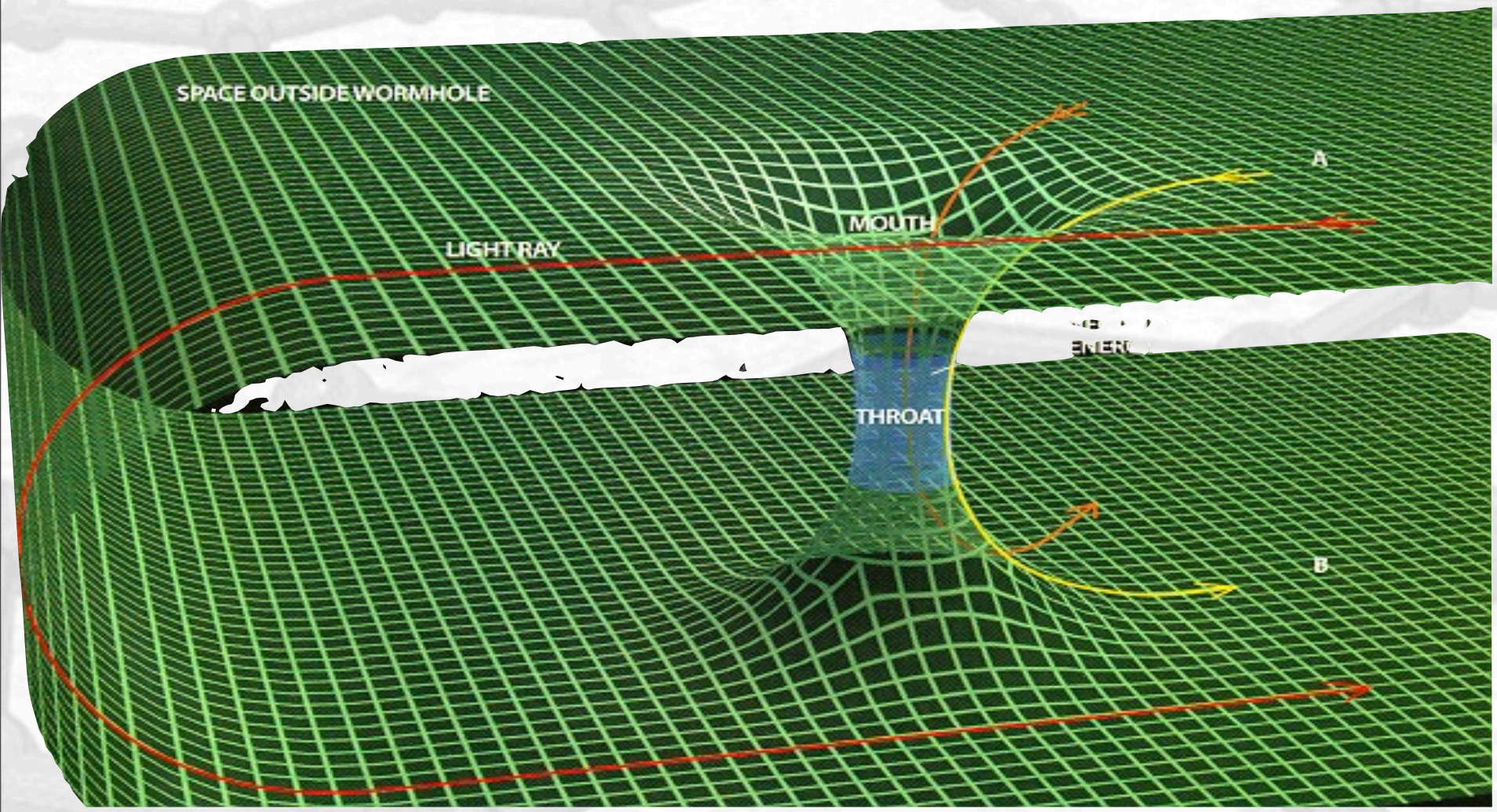
Graphene is a soft material



+

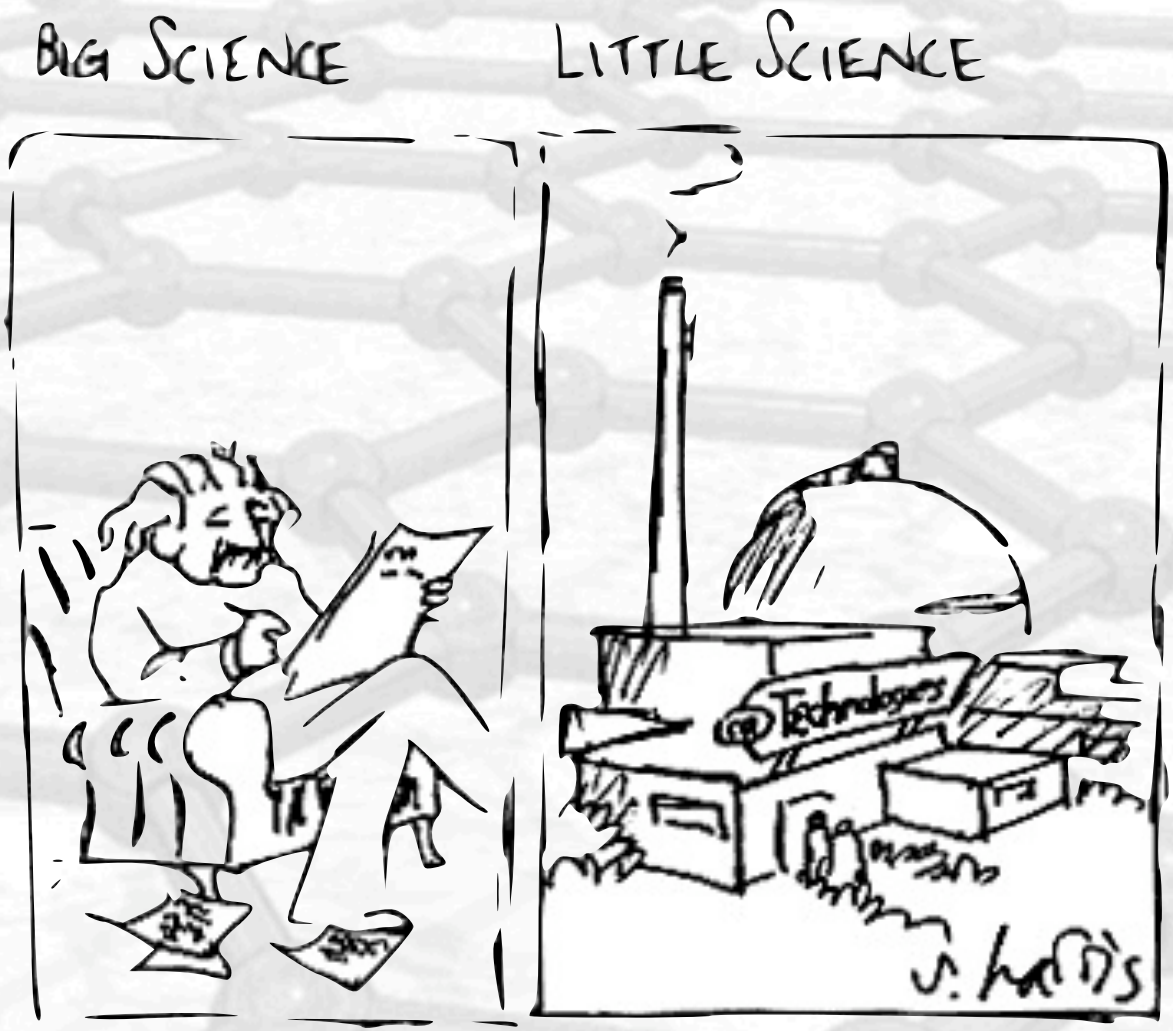


Graphene is a soft material



Now …
Let us go back to Earth

Now …
Let us go back to Earth



What about applications ?

Moore's Law Ending (Red Line):
DeLayed products, DeLayed 45nm / 32 nm, Reduced Capex

10 BILLION TRANSISTORS PER CHIP

10 BILLION

1 BILLION

100 MILLION

10 MILLION

1 MILLION

100,000

10,000

2300

Future to 2018

2009

2015

2018

EVERY 18 MONTHS

$2300 \times 2^{0.6667 (Year - 1971)}$

ITANIUM 2 WITH 9-MB CACHE

ITANIUM 2

2006: MONTECITO, 1.7 BILLION

TRANSISTORS/CHIP DOUBLING EVERY 2 YEARS

(WORKED OUT WELL, BUT NOT MUCH LONGER.)

$N = 2300 \times 2^{0.5(Year - 1971)}$

PENTIUM 4

ITANIUM

PENTIUM III

PENTIUM II

PENTIUM

FUTURE PATH IN COLOR

486

386

286

8086

8080

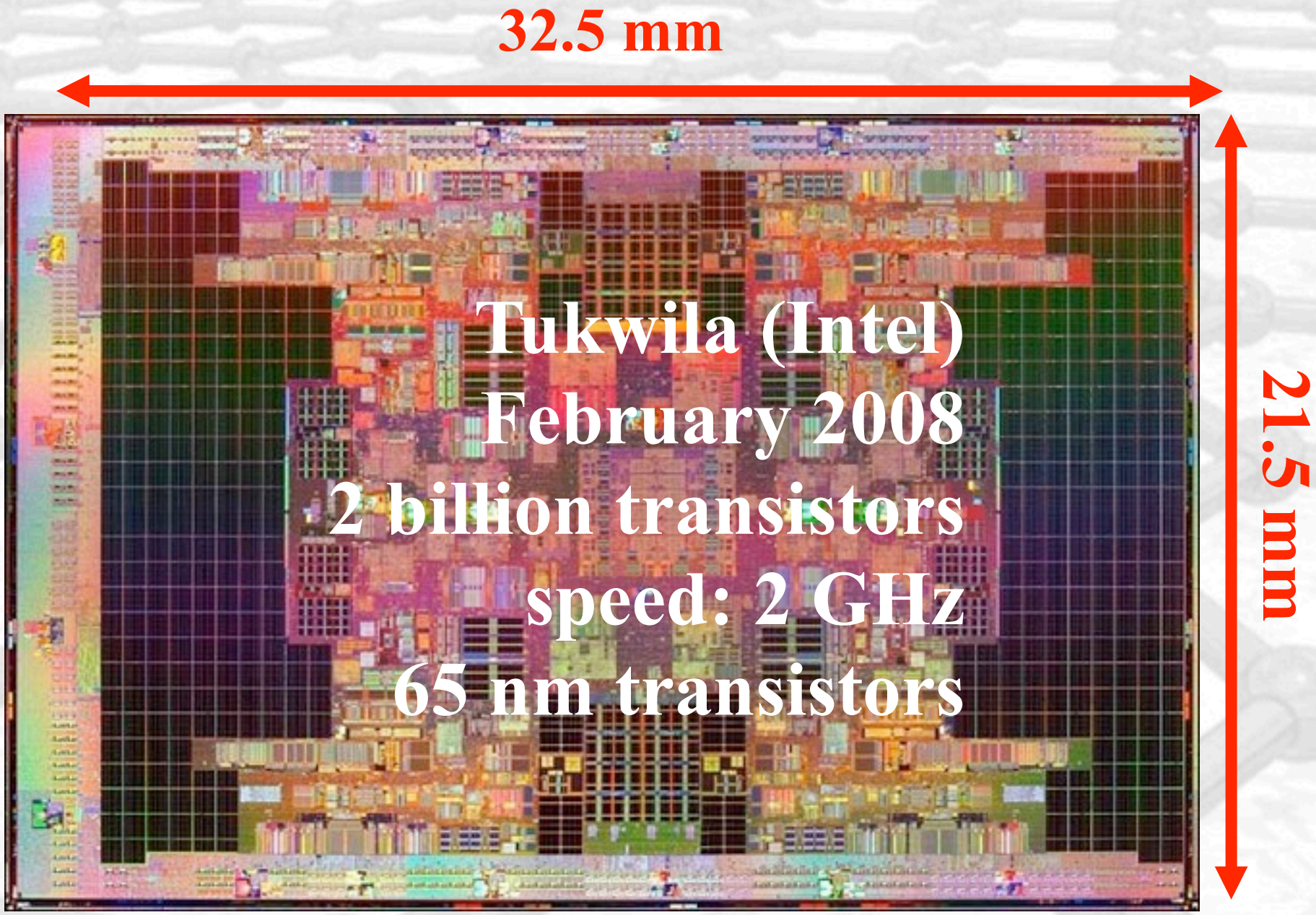
8008

4004

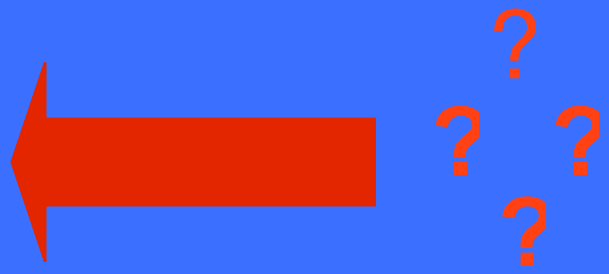
Based on logistic regression, asymptote at 6.25 billion.

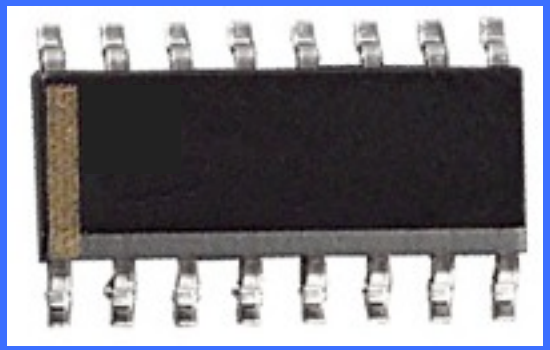
By Clayton Hallmark
Dedicated to
Professor Frederick E. Terman

1971 1980 Year 1990 2000 2004 2010 2015 2018


32.5 mm
21.5 mm
Tukwila (Intel)
February 2008
2 billion transistors
speed: 2 GHz
65 nm transistors

	carbon 6 C 12.011	
n	silicon 14 Si 28.086	p
	germanium 32 Ge 72.61	
	tin 50 Sn 118.71	
	lead 82 Pb 207.2	



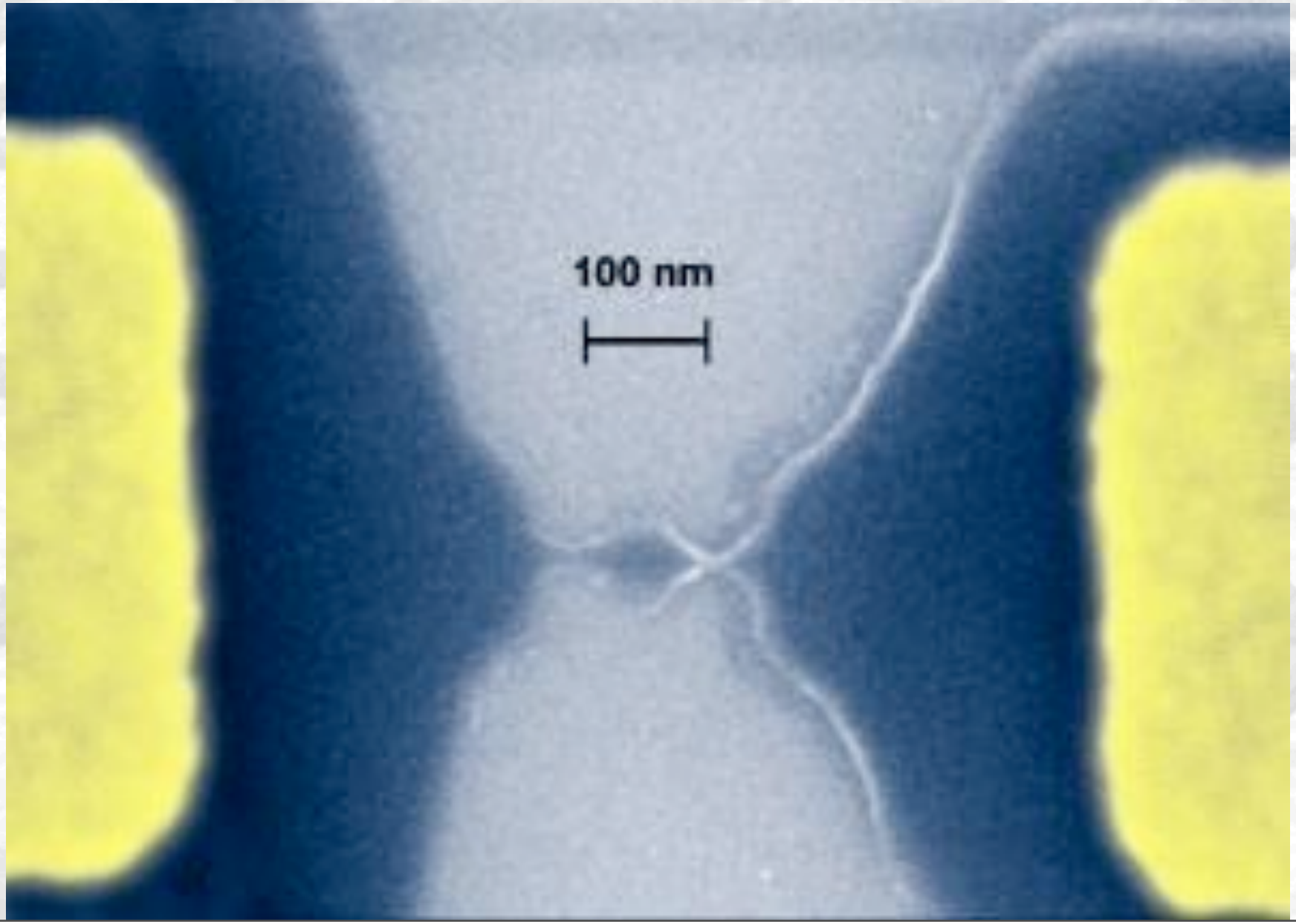


Modern Si MOSFET

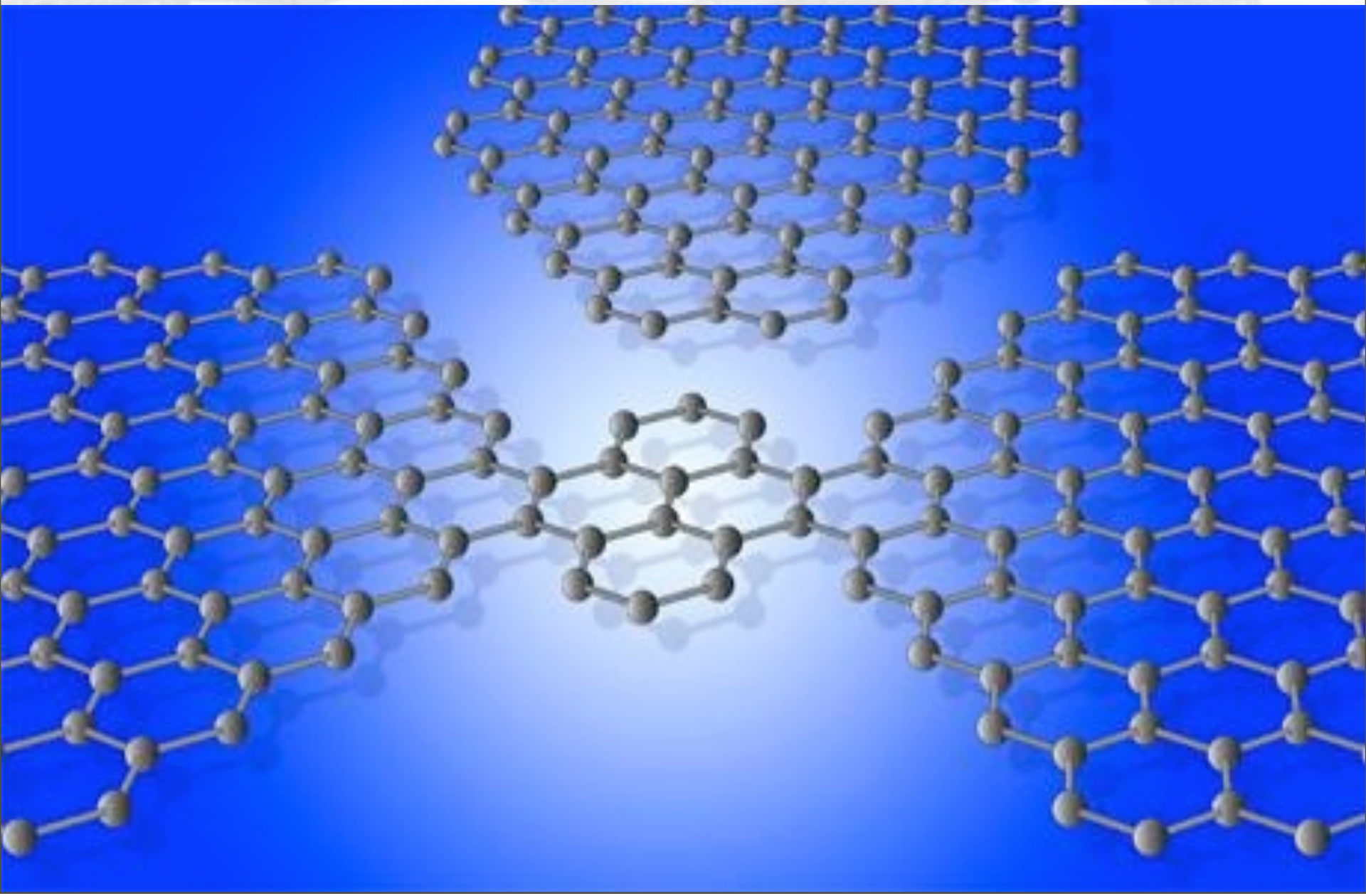
First Ge transistor

Graphene Quantum Dots

Graphene Quantum Dots



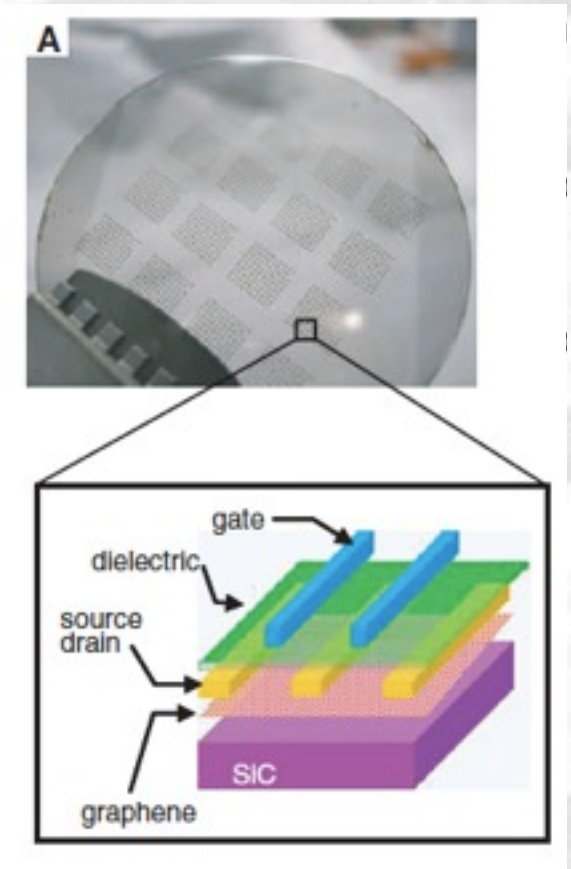
Miniaturization down to 1 nm : a few benzene rings

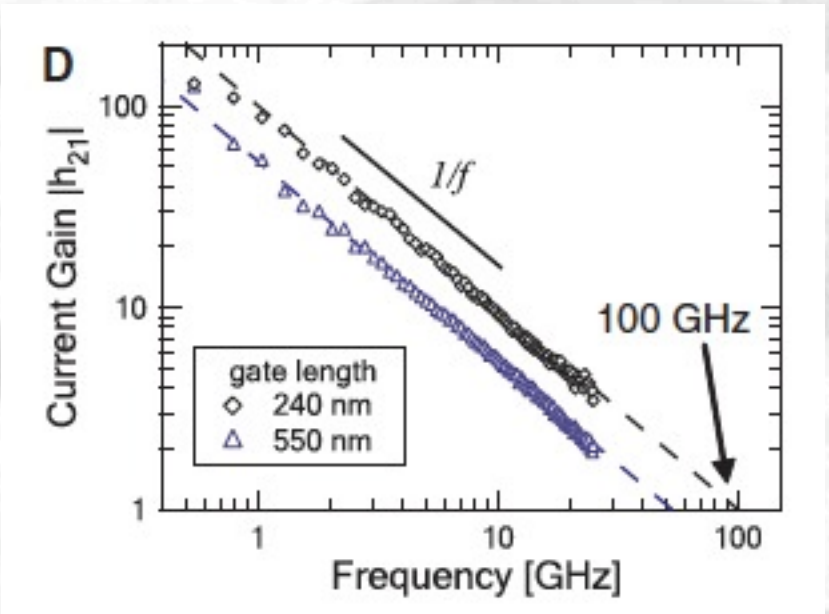


100-GHz Transistors from Wafer-Scale Epitaxial Graphene

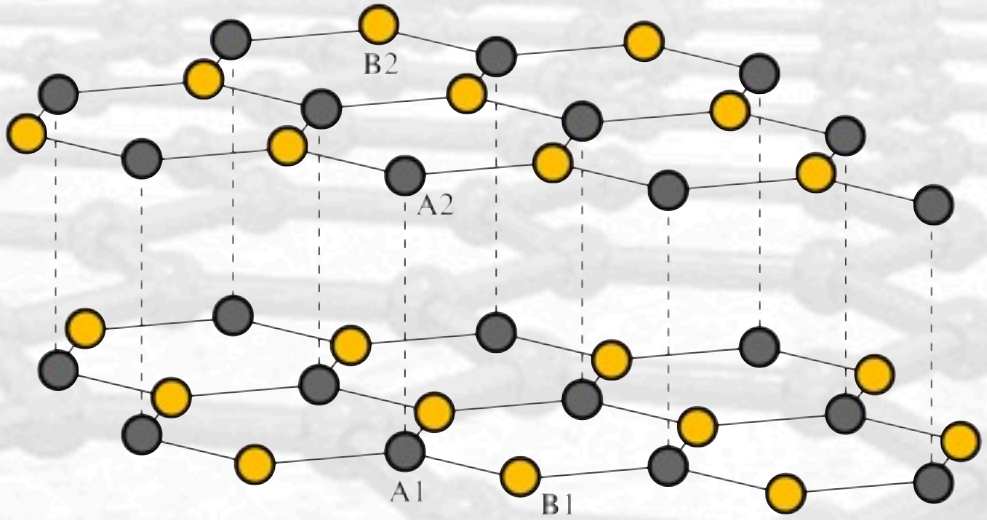
Y.-M. Lin,* C. Dimitrakopoulos, K. A. Jenkins, D. B. Farmer, H.-Y. Chiu, A. Grill, Ph. Avouris*

5 FEBRUARY 2010 VOL 327 SCIENCE

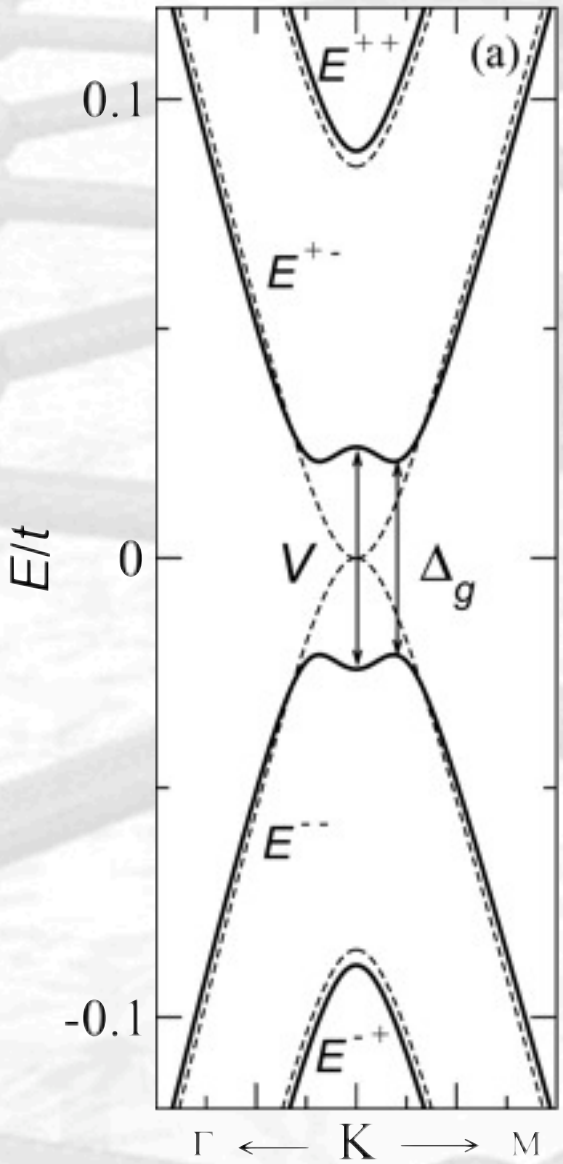


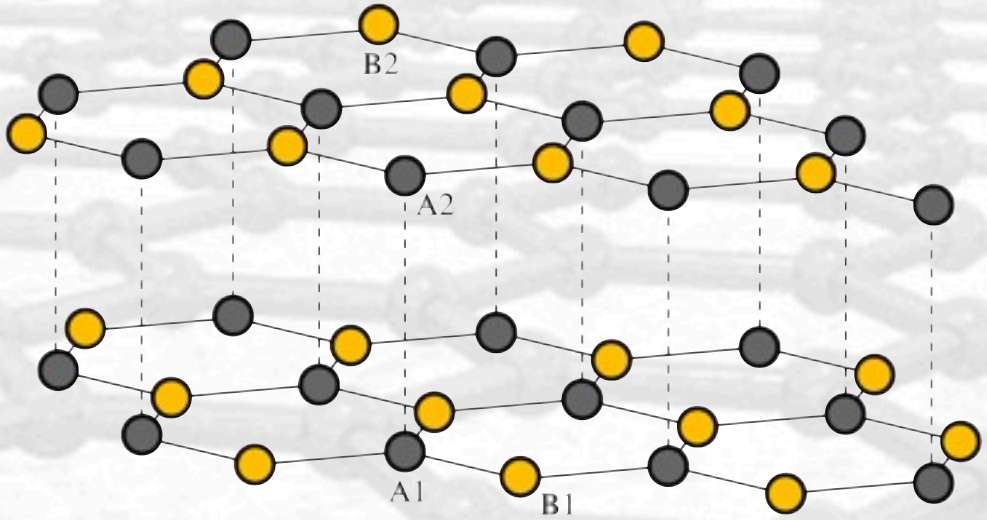


Graphene Bilayer



Graphene Bilayer





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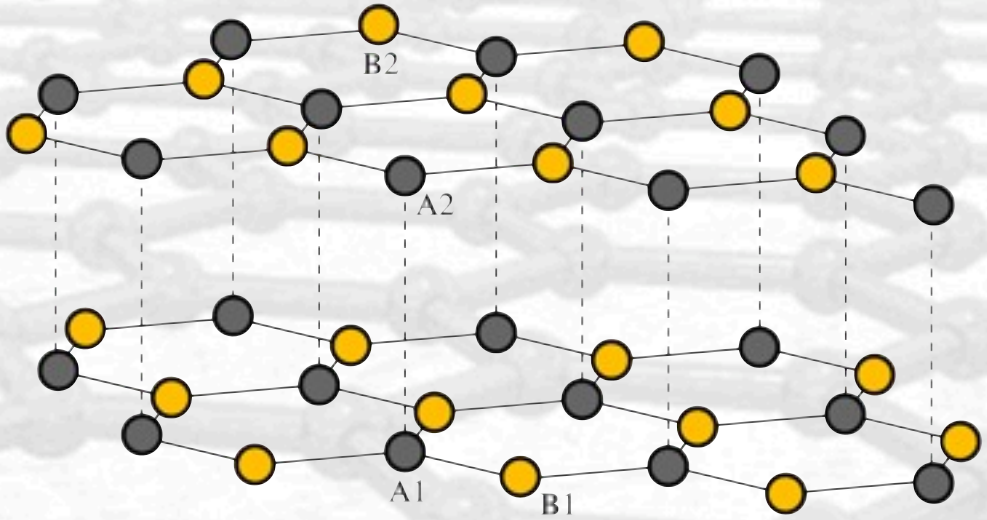
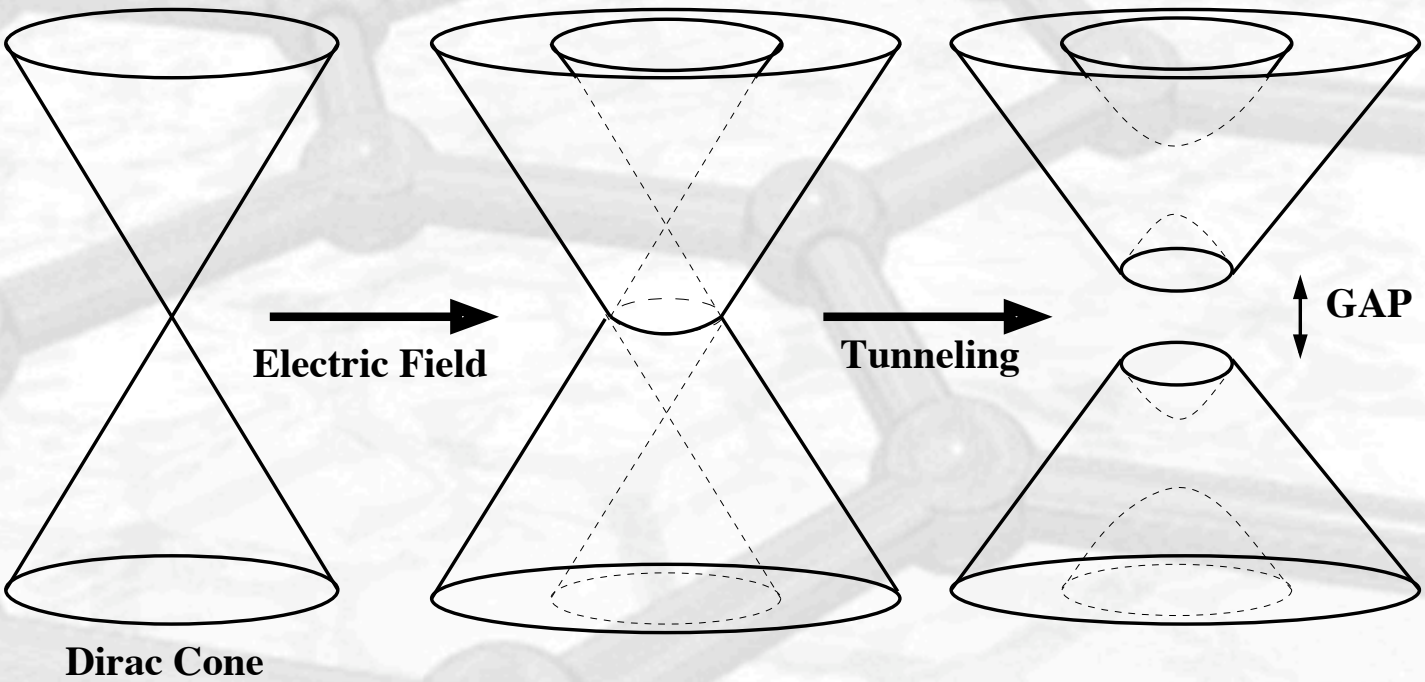
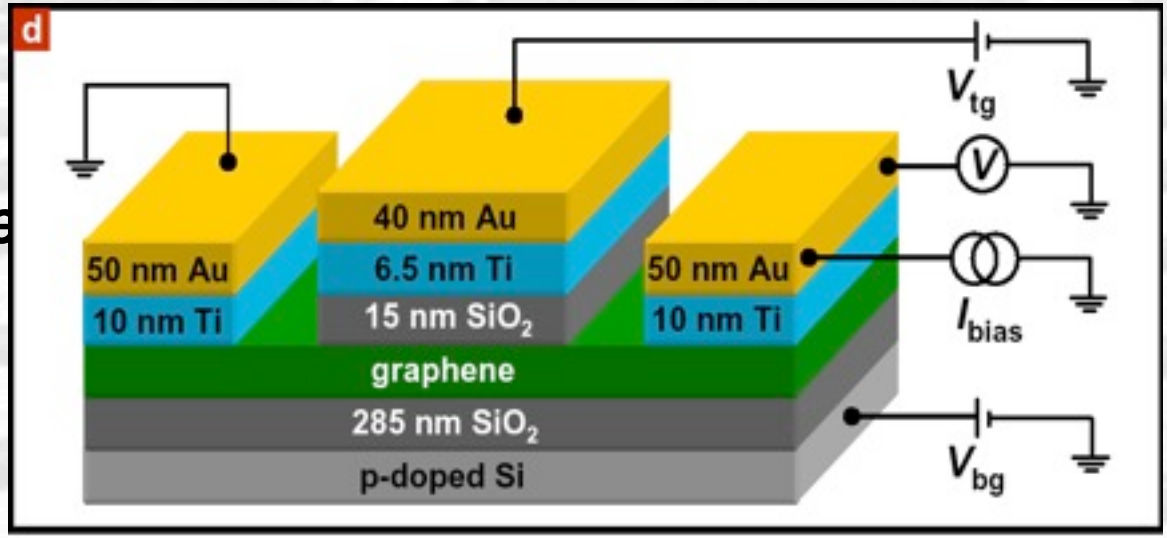
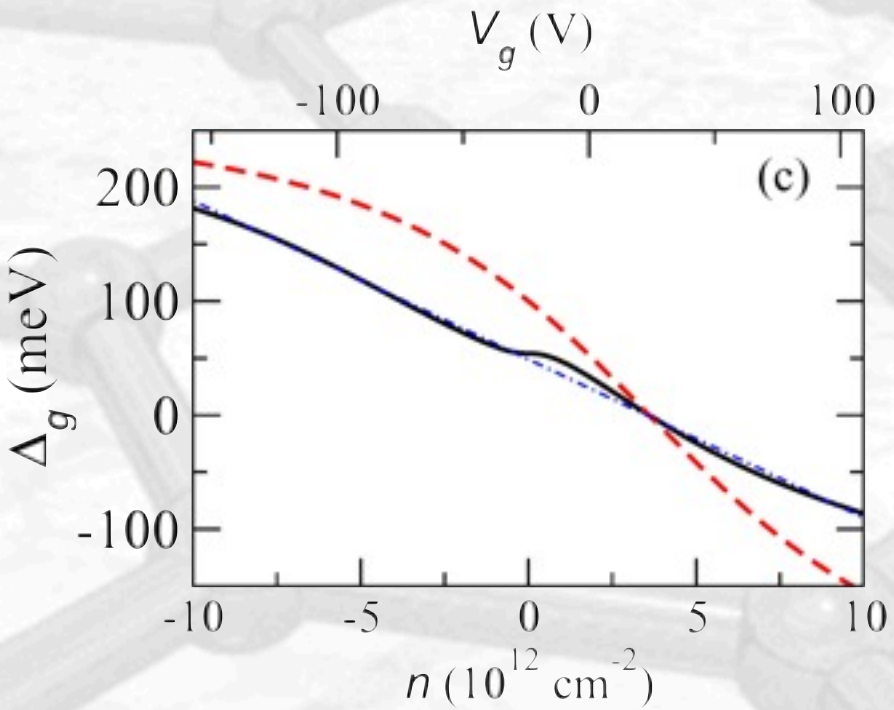




Graphene Bilayer

Semiconductor tunable
by electric field effect





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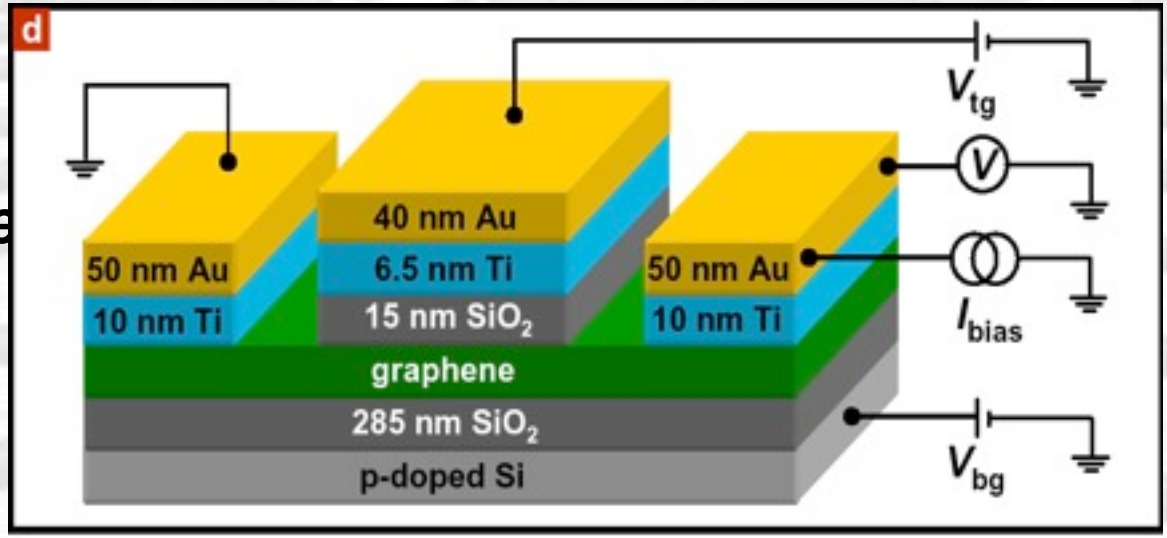
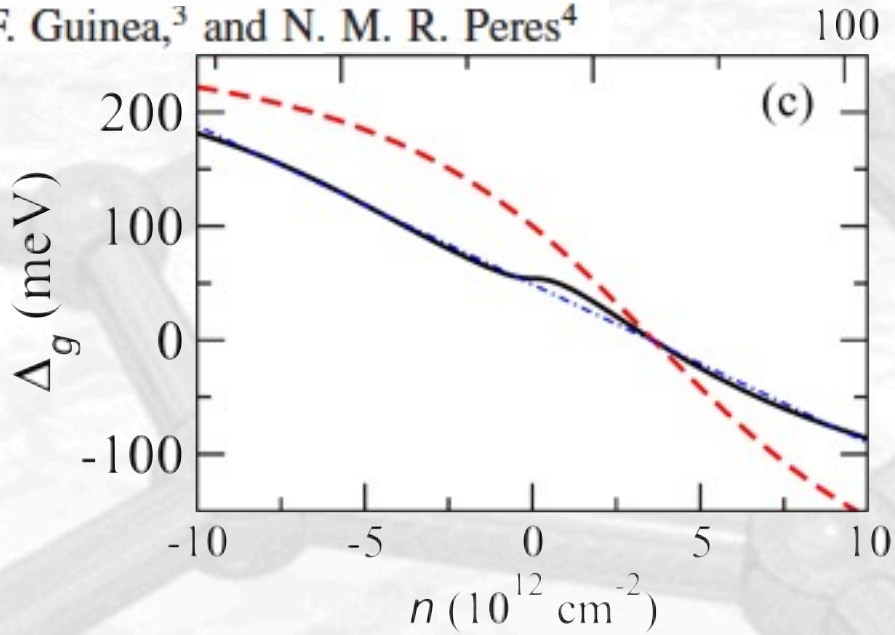


Electronic properties of bilayer and multilayer graphene

PHYSICAL REVIEW B 78, 045405 (2008)

Johan Nilsson,[1,2] A. H. Castro Neto,[1] F. Guinea,[3] and N. M. R. Peres[4]



Hype or Hope ?

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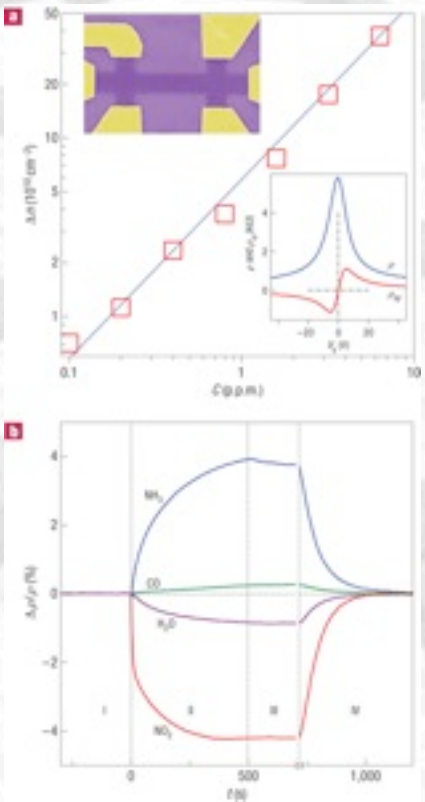
Detection of individual gas molecules adsorbed on graphene

F. Schedin, A. K. Geim, S. V. Morozov, E. W. Hill, P. Blake, M. I. Katsnelson & K. S. Novoselov

Nature Mater **6** (9): 652–655.



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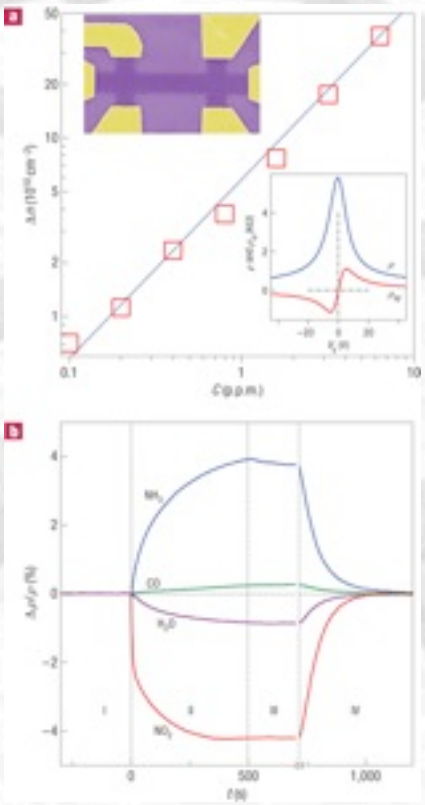
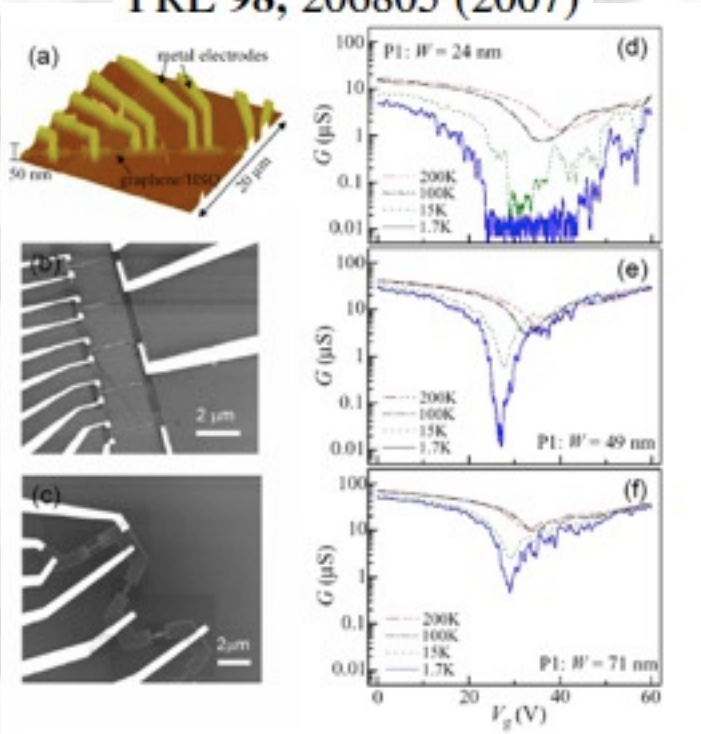
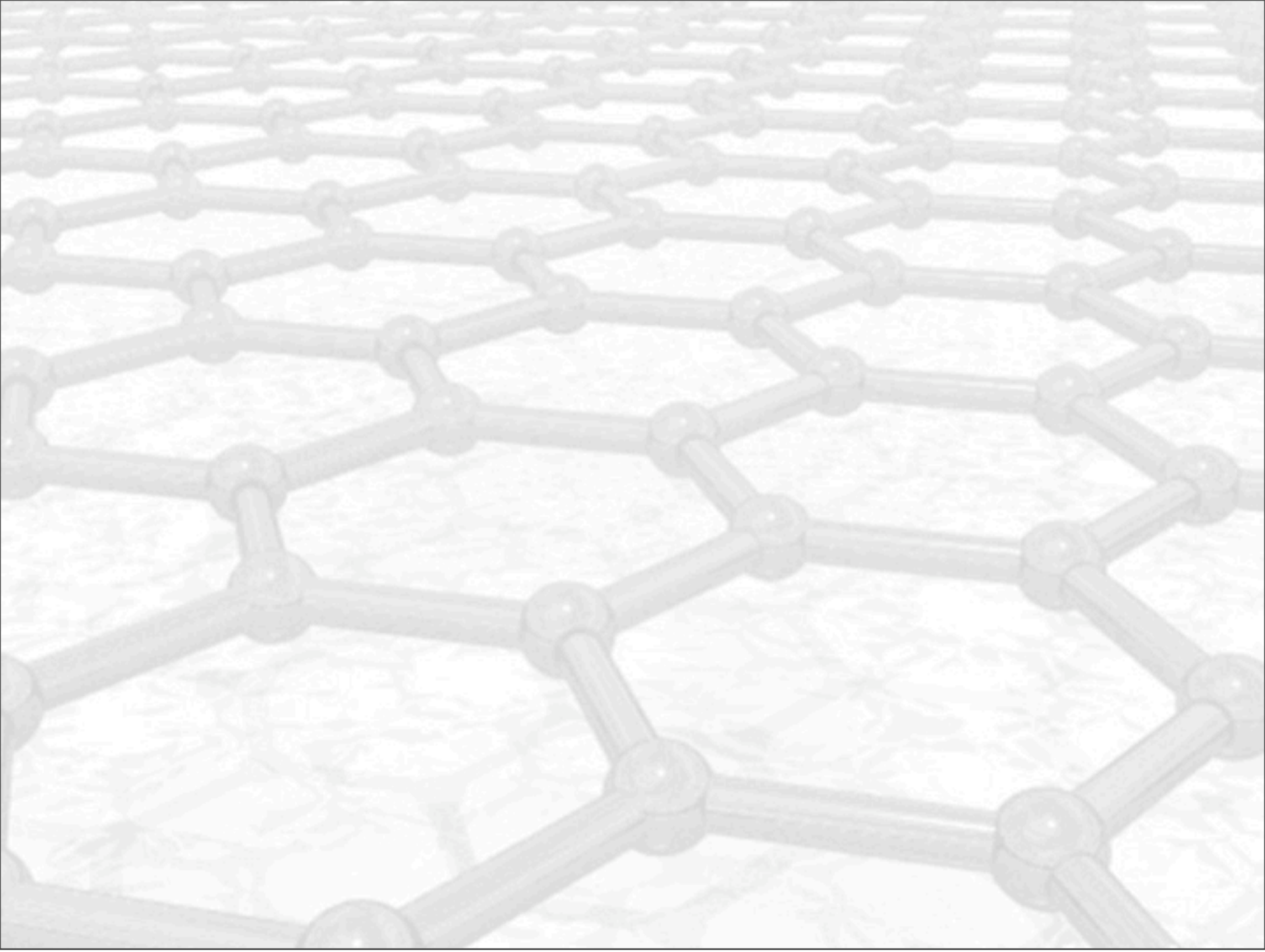


Energy Band-Gap Engineering of Graphene Nanoribbons

Melinda Y. Han,[1] Barbaros Özyilmaz,[2] Yuanbo Zhang,[2] and Philip Kim[2]

PRL **98,** 206805 (2007)

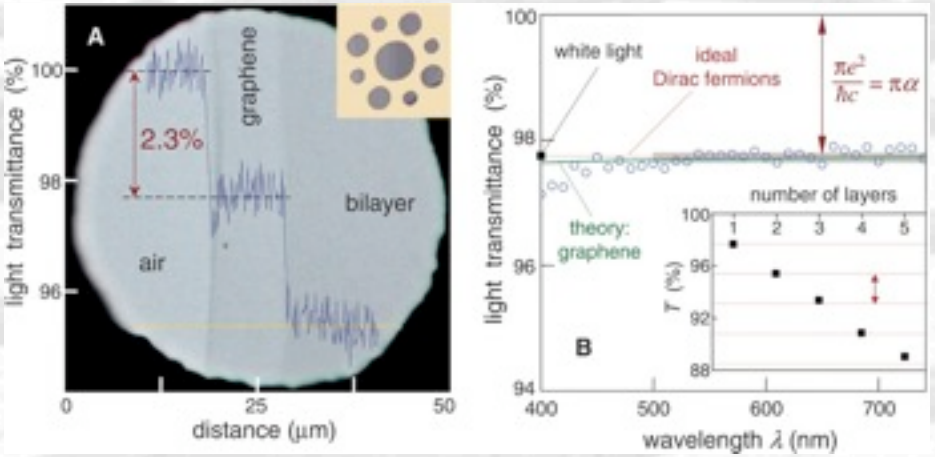




Fine Structure Constant Defines Visual Transparency of Graphene

R. R. Nair, P. Blake, A. N. Grigorenko, K. S. Novoselov, T. J. Booth, T. Stauber, N. M. R. Peres, A. K. Geim

Science **320**: 1308.



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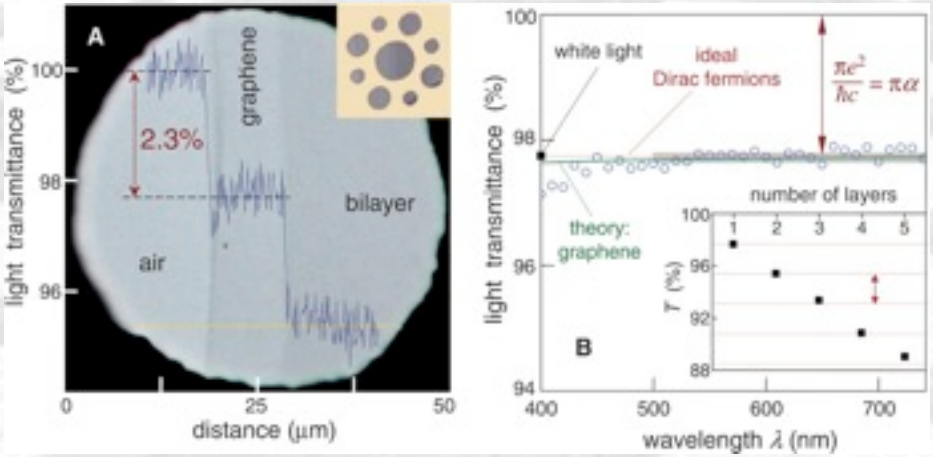
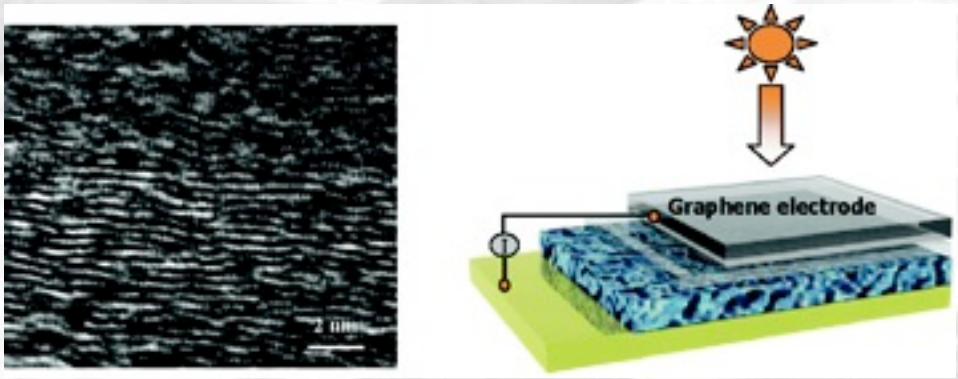
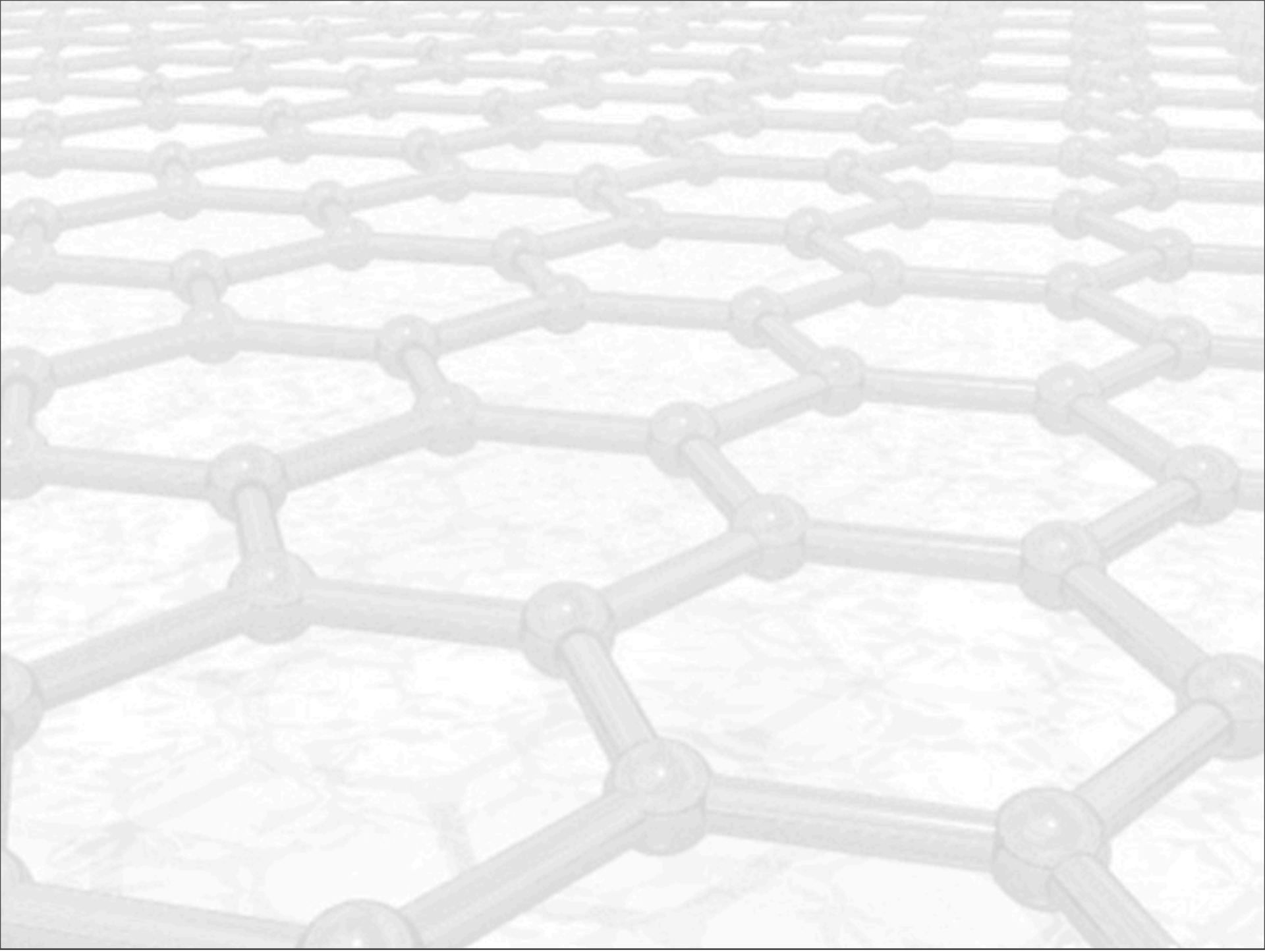


Transparent, Conductive Graphene Electrodes for Dye-Sensitized Solar Cells

Xuan Wang, Linjie Zhi, and Klaus Müllen
Nano Letters **8** (1): 323.

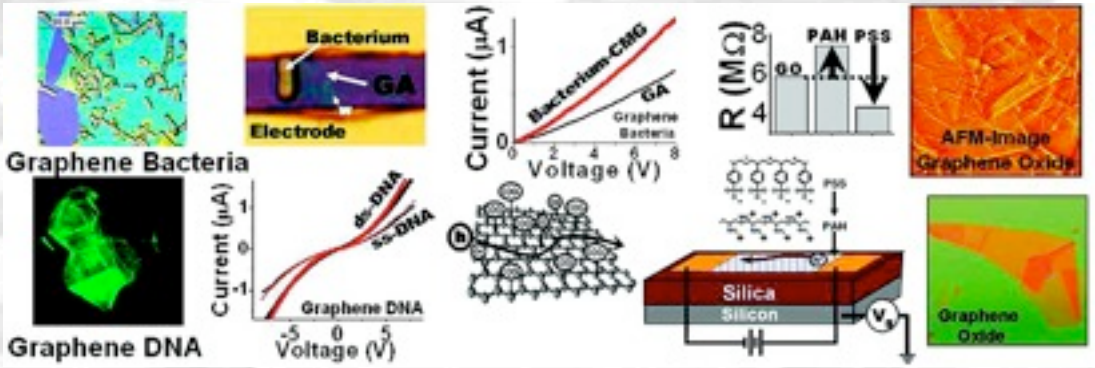




Graphene-Based Single-Bacterium Resolution Biodevice and DNA Transistor: Interfacing Graphene Derivatives with Nanoscale and Microscale Biocomponents

Nihar Mohanty and Vikas Berry

Nano Letters **8**: 4469–76



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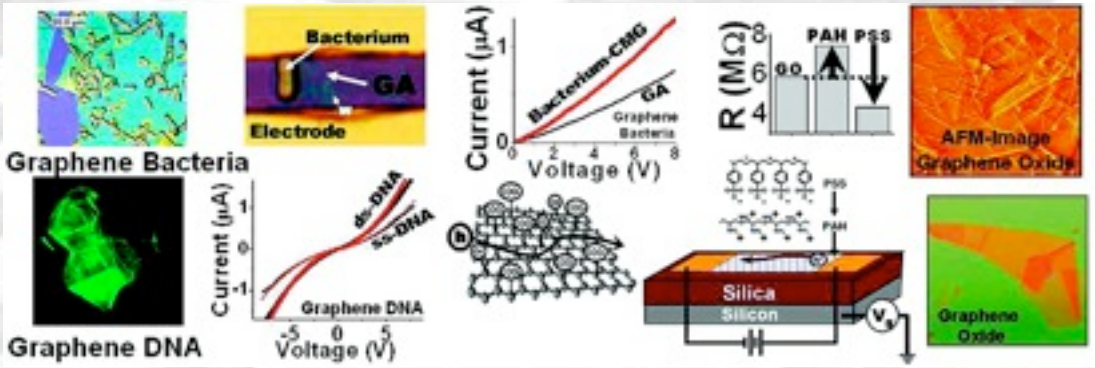
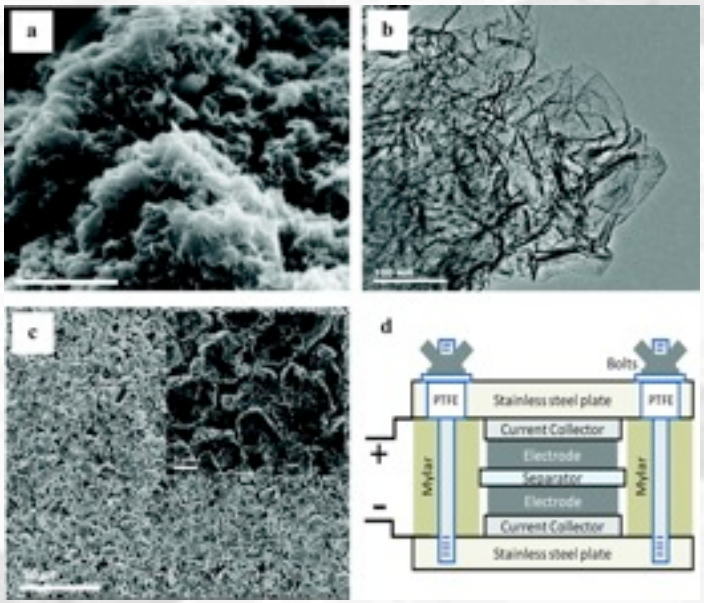
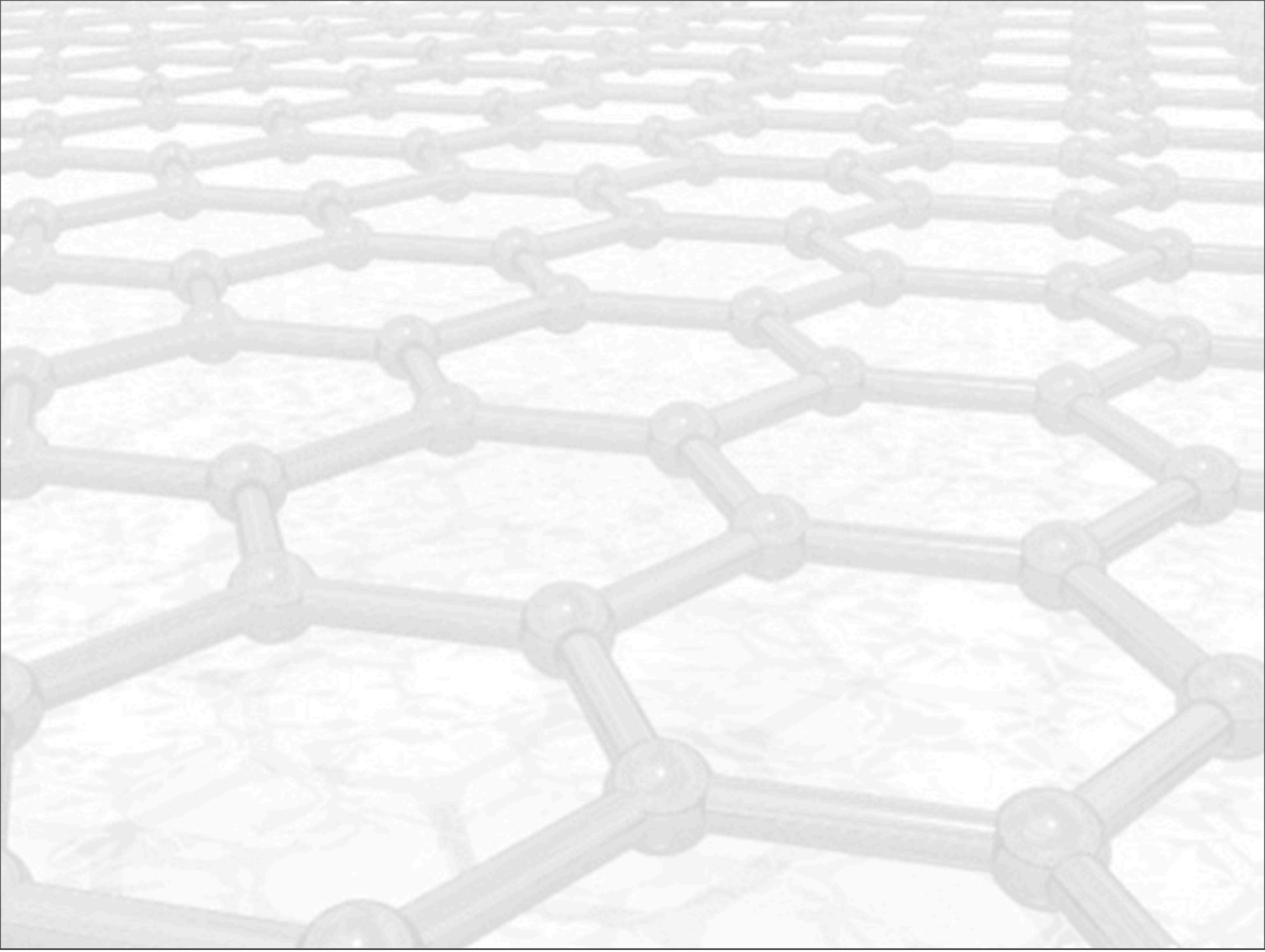


Graphene-Based Ultracapacitors

Meryl D. Stoller, Sungjin Park, Yanwu Zhu, Jinho An and Rodney S. Ruof

Nano Lett **8** (10): 3498.

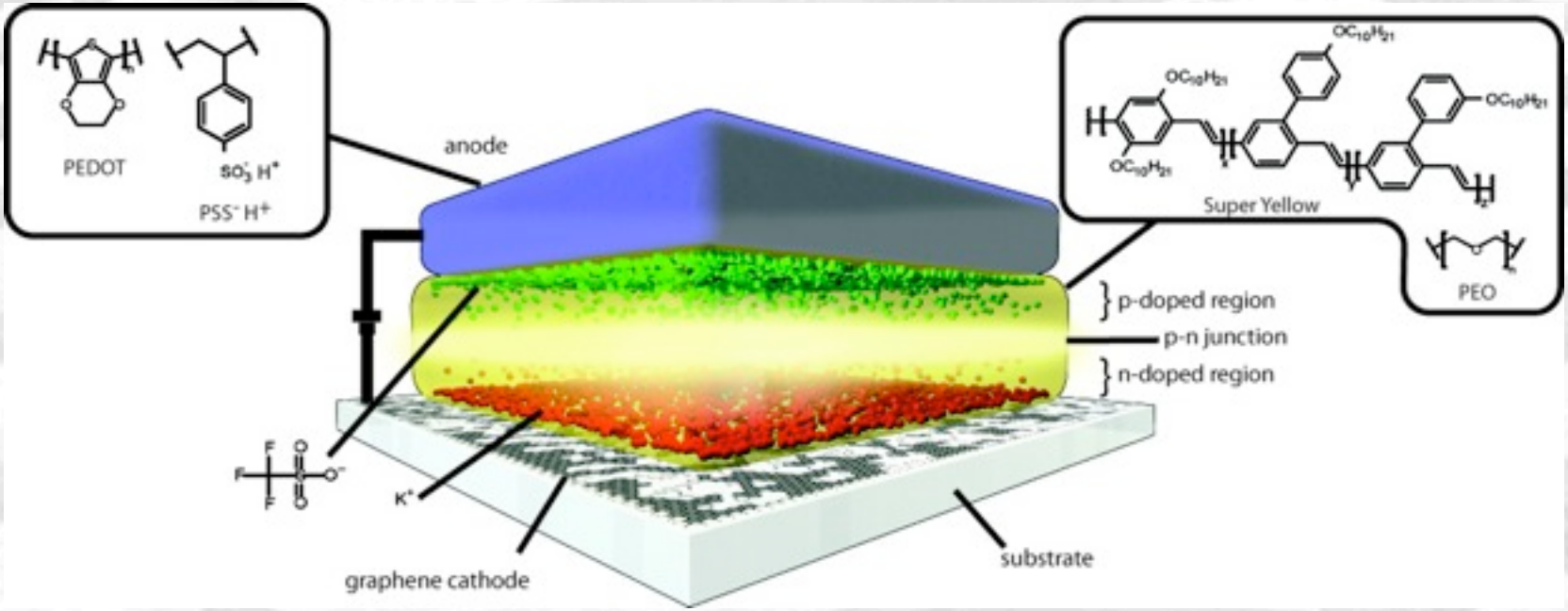




Graphene and Mobile Ions: The Key to All-Plastic, Solution-Processed Light-Emitting Devices

Piotr Matyba, Hisato Yamaguchi, Goki Eda, Manish Chhowalla, Ludvig Edman and Nathaniel D. Robinson

ACS Nano, 2010, 4 (2), pp 637–642



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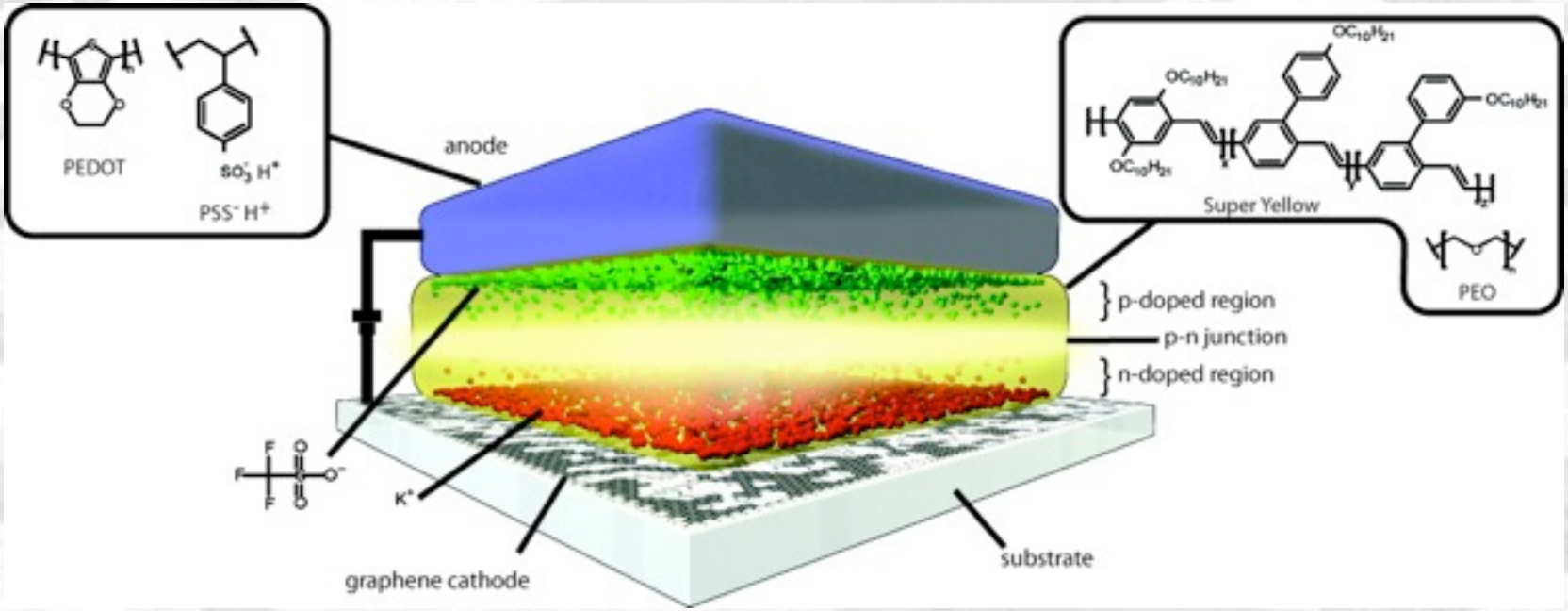
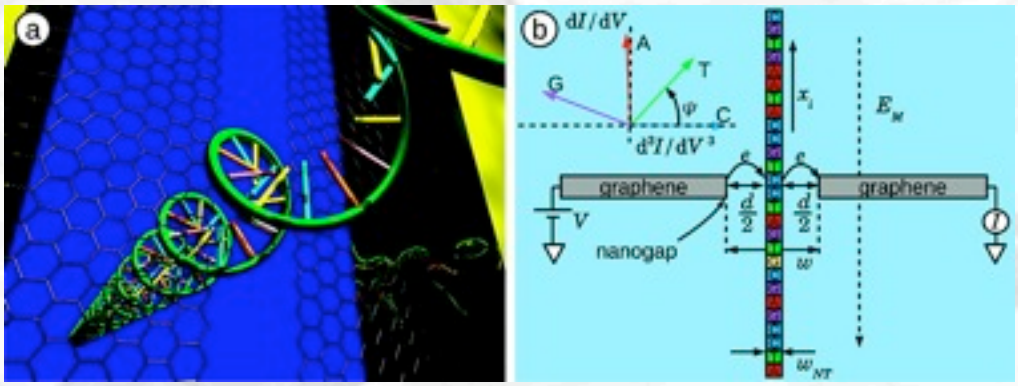


Rapid Sequencing of Individual DNA Molecules in Graphene Nanogaps

Henk W. Ch. Postma

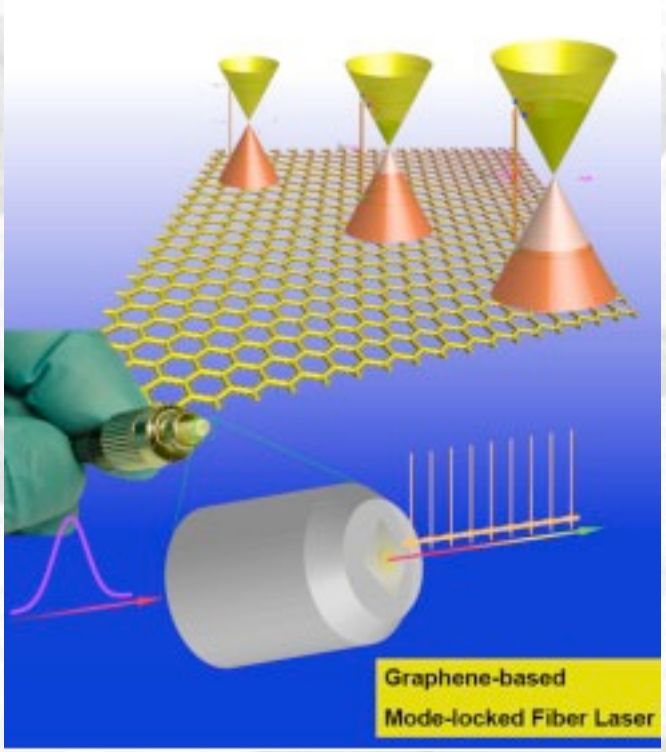
Nano Lett., 2010, 10 (2), pp 420–425



Atomic-Layer Graphene as a Saturable Absorber for Ultrafast Pulsed Lasers

Adv. Funct. Mater. **2009**, *19*, 3077–3083

By *Qiaoliang Bao, Han Zhang, Yu Wang, Zhenhua Ni, Yongli Yan, Ze Xiang Shen, Kian Ping Loh,* and Ding Yuan Tang**



Reality


VorbeckMaterials
realizing graphene's possibilities
Vor-ink
Conductive Ink
for printed electronics
Screen Printing
Gravure Printing
Flexographic Printing

Future Directions for Graphene Research

Chemistry and Materials Science

Tailoring graphene's electronic properties:

- ***Paper-cutting:*** **Structural engineering**
- ***Decorating:*** **Band structure engineering**
- ***Origami:*** **Strain engineering**

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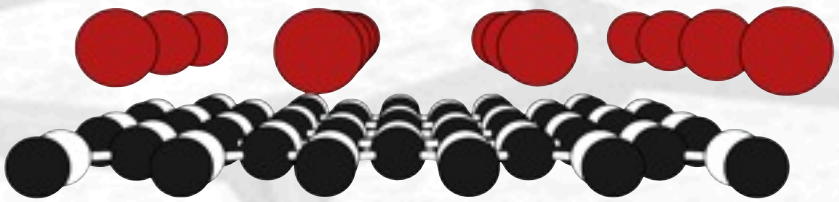

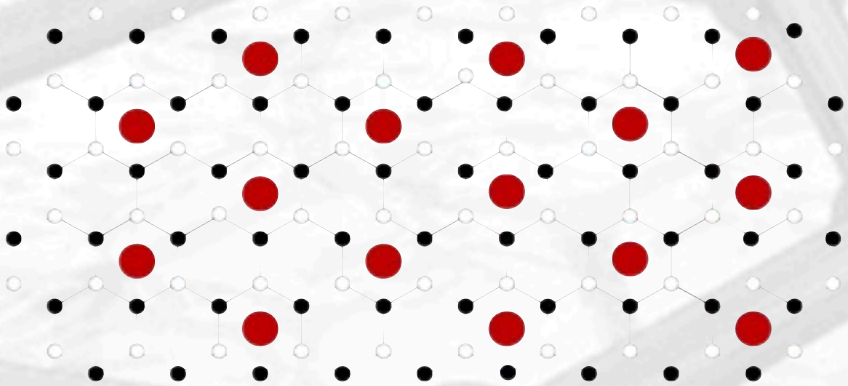

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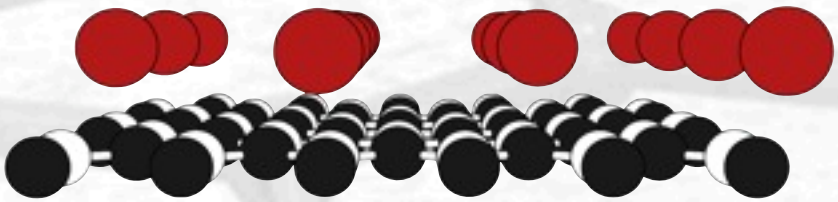

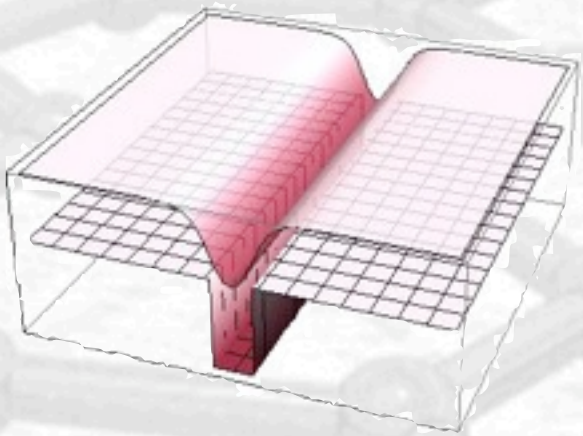

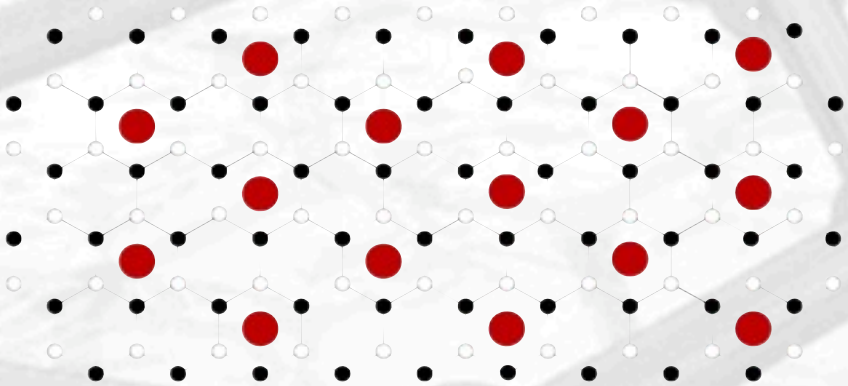

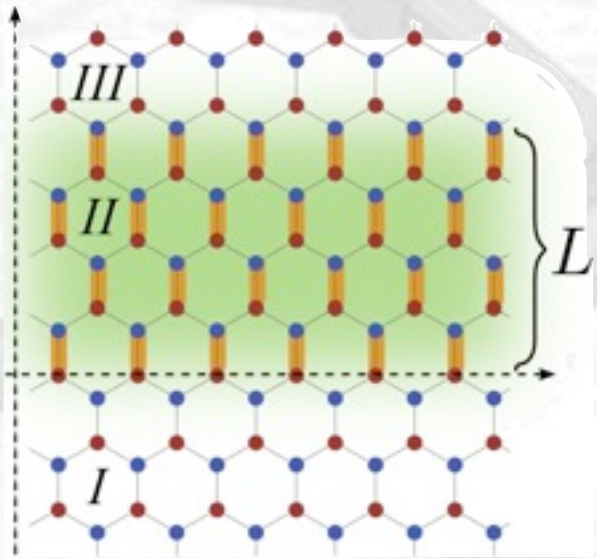

The rise of graphene… Much more to come ….